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1 **Effect of microalgal biomass incorporation into foods: Nutritional and sensorial**
2 **attributes of the end products**

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12 **Abbreviations:**

13 DHA: docosahexaenoic acid; FDA: Food and Drug Administration of the United States
14 of America; EU: European Union; EFSA: European Food Safety Authority; PUFAs:
15 polyunsaturated fatty acids; EPA: eicosapentaenoic acid; DPA: docosapentaenoic acid.

16 **Abstract**

17 Despite the high content of macro- and micro-nutrients found in microalgae, only a
18 limited number of products containing microalgae have been launched into the market.
19 Most of these products were marketed as dietary supplements and sold as capsules,
20 tablets, or a dried powder. However, nowadays, consumers demand for sophisticated and
21 innovative products, and microalgal biomass and products derived thereof are positioning
22 firmly in the food market. The current paper summarises the current situation of
23 microalgae in the food industry, reviewing the most recent microalgae-containing
24 products launched into the market worldwide. These can be divided into two major
25 groups: (i) those foods that use microalgal biomass as a colouring agent and (ii) those that
26 use this valuable resource as a marketing strategy or to improve the nutritional,
27 physicochemical, and/or sensorial attributes of the end products. Moreover, the number
28 of scientific publications evaluating the effect of microalgae-incorporation into the
29 technofunctional, nutritional, and sensorial properties of foods is limited. Incorporation
30 of microalgal biomass into foods found several challenges in the past, mainly because of
31 their intense colour or their fishy taste and odour. However, several studies demonstrated
32 that microalgae can be incorporated into food products with high physicochemical,
33 nutritional, and sensorial quality. The amount of microalgae-containing foods launched
34 into the market is increasing. Microalgae can be seen as a novel or trendy ingredient, but
35 this valuable resource has potential to become a staple food for consumers all over the
36 planet.

37 **Keywords:** Microalgae; novel ingredients; functional foods; proteins; pigments; product
38 development

39 **1. Introduction**

40 Currently, consumers demand for sophisticated and innovative products, and microalgal
41 biomass and products derived thereof are positioning firmly in the food market. Indeed,
42 over the last decade, several companies prominent in the production and
43 commercialisation of food have begun to involve themselves in developing foods
44 containing microalgae or cyanobacteria [1]. This is a global trend. For example, in Europe
45 it is possible to find *Follow Your Heart*[®] *VeganEgg* (Earth Island, USA), a vegan egg
46 replacer produced from native microalgae originally found in the Netherlands, and in Asia
47 it is possible to buy *Spirulina Filled Crackers* (Lee Biscuits, Malaysia). In the Americas,
48 some of the most recent product launches containing microalgae include *Züpa Superfood*
49 *Soup* (Züpa Noma, USA), an organic cucumber and avocado soup containing *Spirulina*,
50 and *Chia & Spirulina Roo'Bar* (Roo Brands, Bulgaria), which is a protein bar rich in
51 proteins commercialised in Canada.

52 Despite the huge range of opportunities that this resource offers and the known health
53 benefits of microalgae consumption, which have been reviewed in several review papers
54 and book chapters [2-8], most of the microalgae currently commercialised for food uses
55 are sold as dietary supplements. Only a limited number of foods containing microalgae
56 or microalgae-derived compounds have been recently launched into the market. Most of
57 them are infant formula containing microalgae-derived docosahexaenoic acid (DHA)
58 rather than products containing the whole microalgal biomass. There are still several
59 challenges that need to be overcome, which include: (i) low production capacities; (ii)
60 high production costs; (iii) an intense (generally green) colour and a fishy taste and aroma;
61 and (iv) legislative and regulatory issues, among others. However, industrial production
62 of microalgae-containing foods is a reality and several beverages, snacks, or baked goods
63 containing microalgae are being commercialised worldwide. Several aspects need to be

64 considered when developing a novel microalgae-containing product. For example,
65 Chacón-Lee and González-Mariño [1] reviewed the potential food applications of
66 microalgae and concluded that the degree of acceptability of microalgae-containing
67 products depend largely on the traditional diet of the target population. Indeed, in many
68 Asian countries, the use of microalgae as a food ingredient is not rare since traditional
69 cuisine includes algae in many preparations. In Western cultures, several strategies, such
70 as masking the intense colour of microalgae using chocolate, have been studied [9].
71 Chacón-Lee and González-Mariño [1] suggested that the strong flavour of microalgae
72 could be masked by, for example, exotic-flavoured spices. However, the flavour of
73 microalgae could be an opportunity to develop novel foods. For example, Fradique et al.
74 [10] developed spaghettis containing microalgae and suggested that the fishy flavour and
75 odour of the products could be an opportunity to prepare fish-based culinary preparations
76 rather than a disadvantage. The Spanish company Fitoplancton Marino S.L. (Cadiz,
77 Spain) is currently commercialising the product *Plancton Marino Veta la Palma*[®], which
78 is a freeze-dried *Tetraselmis chuii* product used to accentuate the marine flavour of foods.
79 There is still a huge untapped opportunity for utilising microalgae as food. Indeed,
80 astaxanthin, which is a carotenoid produced by the microalgae *Haematococcus pluvialis*
81 has been recently suggested as one of the three main ingredients to watch during 2019
82 and a niche ingredient with strong potential [11]. The aim of this paper is to give a critical
83 point of view on the culinary possibilities of microalgae, a currently underutilised
84 ingredient that will be certainly finally exploited by the food industry. This paper will
85 summarise some of the most recent products launched into the market, as well as the latest
86 scientific findings on the effect of microalgae incorporation into foods.

87 **2. Microalgae as food: Current situation**

88 Food supplements are increasingly popular worldwide. The majority of the microalgal
89 biomass currently commercialised is sold as a nutritional supplement in tablet, capsule,
90 or powdered form and promoted as “superfoods”, “rich in proteins”, and/or “rich in
91 omega-3”. Most often, such products contain the biomass of *Spirulina*. Examples of
92 *Spirulina*-based supplements include *Dragon Superfoods Spirulina powder* (Smart
93 Organic, Germany), *Apollo Hospitals Life Spirulina* (Apollo Pharmacy, India), and *Label*
94 *Spiruline La Ferme de Bancel* (Label Spiruline, France), which are commercialised as the
95 dried powder, as capsules, or as flakes, respectively. Other microalgal species such as
96 *Haematococcus*, *Dunaliella*, and *Chlorella* are now being commercialised. Examples
97 *Laboratoires Lierac Sunissime* (Laboratoires Liérac, France), which are “tanning
98 capsules” rich in carotenoids made using an extract obtained from *Dunaliella salina*, and
99 *Jeil Health Science Eyetreasure* (Jeil Health Science, South Korea), which contains lutein
100 and astaxanthin obtained from *Haematococcus* and is claimed to help relieve eye strain
101 and maintain the density of macular pigments, among other positive outcomes.

102 Nowadays, the trend is to incorporate microalgal biomass of compounds derived from
103 microalgae as an ingredient in food formulations. The number of foods containing
104 microalgae as an ingredient launched into the market has significantly increased during
105 the past 4-5 years. Food products containing microalgae can be divided into two main
106 groups: those that contain the whole microalgal biomass and those that contain a
107 microalgae-derived compound. The latter includes food containing DHA- and EPA-rich
108 oil extracted from the microalgae *Schizochytrium* sp., which has recently been authorised
109 for commercialisation in the EU as a novel food ingredient [12]. Maximum use level of
110 oil from *Schizochytrium* sp. (ATCC PTA-9695) depends on the food category where the
111 oil is introduced and ranges between 80 and 600 mg/100g for non-alcoholic beverages

112 (including dairy analogues and milk-based drinks) and spreadable fat and dressings,
113 respectively [13]. Astaxanthin obtained from *Haematococcus pluvialis* is another
114 example of microalgae-derived compounds currently being commercialised for food
115 applications. This product is recognised as GRAS, which is the acronym for the phrase
116 “generally recognised as safe”, by the US Food and Drug Administration (FDA) [14].
117 The current review will focus on those products that contain the whole microalgal
118 biomass as an ingredient. Table 1 lists several microalgae-containing foods that are
119 currently being commercialised. Most of these products contain either *Spirulina* or
120 *Chlorella*, mainly because of their long history of use. For example, in the EU, microalgae
121 must be commercialised under the Novel Food Regulation (EU) 2015/2283, which aims
122 at facilitating that businesses can bring novel and innovative foods to the EU market
123 easily but maintaining a high level of food safety for European consumers [15].
124 According to this regulation, a novel food is defined as food that has not been consumed
125 to any significant degree in the EU before 15 May 1997. Because of their long history of
126 use, the access to the market of *Spirulina* and *Chlorella* is not subject to this regulation.
127 Both species are also recognised as GRAS by the FDA. Novel foods containing biomass
128 from other microalgae species will soon reach the European market. Indeed, the
129 previously mentioned product *Plancton Marino Veta la Palma*[®] (Fitoplancton Marino
130 S.L., Spain), which is the dried biomass of *Tetraselmis chuii*, has been recently authorized
131 by the European Food Safety Authority (EFSA) to be marketed as a Novel Food in
132 accordance with Article 3(1) of Regulation (EC) No 258/97 [16].
133 Foods containing microalgal biomass can be further divided into those that use microalgal
134 biomass just as a colouring agent and those that use microalgae as a distinctive ingredient
135 because of their nutritional or functional properties or as a marketing strategy – some of
136 these are shown in Figure 1. Incorporation of microalgal biomass into the recipe of

137 traditional food products, such as bread, is a global trend, as several products have been
138 launched all around the globe. For example, British consumers can buy “Mavericks
139 greenzilla breadsticks” (Maverick Makers Snacks Ltd., England), which contain 2%
140 *Spirulina*, and the Malaysian company Lee Biscuits Ltd. currently commercialises
141 “Spirulina filled crackers”. Other examples are listed in Table 1. The majority of the
142 products listed in Table 1 are being commercialised in Europe (mainly Italy, Germany,
143 Spain, and France), Asia, and North America. Not only the majority of the food products
144 launched into the market but also the global algae-derived products market during 2017
145 was dominated by Europe, and this same trend is expected in the coming years [17].
146 Overall, most of the products currently being commercialised contain *Spirulina*. The very
147 low concentrations used in some products suggest that microalgal biomass is used as a
148 colouring agent or for marketing purposes, rather than for the potential nutritional or
149 technological advantages of utilising microalgae as a food ingredient. Indeed, several
150 products label *Spirulina* or *Chlorella* as a colorant. Moreover, the majority of the
151 microalgae-containing products currently available are focused to vegan consumers, as
152 well as consumers who decide to purchase organic or ecologic products. Indeed, the
153 majority of the products commercialised in the EU, which are listed in Table 1, feature
154 the EU Green Leaf logo, which indicates that the product is in full conformity with the
155 conditions and regulations for the organic farming sector established by the EU: at least
156 95% of the agricultural ingredients are organic. Due to the rising demand for microalgal
157 biomass and microalgal-derived products, not only for food applications but also in
158 cosmetic, nutraceutical, pharmaceutical industries, among other uses, the recently
159 published Credence Research market report predicted that the global market for algae-
160 based products, valued at US\$ 32.6 Bn in 2017, would reach US\$ 53.4 Bn by 2026 [17].

161 Moreover, the global *Spirulina* and *Chlorella* markets were predicted to have an
162 estimated value of US\$ 2.0 and 0.7 billion by 2022, respectively [6].

163 **3. Baked goods**

164 The main advantages of using baked goods as delivery vehicles for health-promoting
165 compounds is their widespread consumption and that they are generally encouraged as
166 part of a healthy diet [18]. Moreover, baked products, such as bread, crackers, or biscuits,
167 are not usually exposed to high pressures or strong pH variations and have been
168 effectively used as food vehicles for health-promoting compounds, such as carbohydrates
169 and proteins [19, 20]. Baked products containing microalgae are currently commercially
170 available, some of them are listed in Table 1. Several scientific publications evaluated the
171 effect of incorporating microalgal biomass into baked products. The current section
172 summarises recent findings on the effect of microalgae incorporation into baked goods
173 on their overall quality and on their sensorial properties.

174 **3.1 Bread**

175 Microalgae have been generally introduced into bread formulations to increase their
176 protein content. For example, Achour et al. [21] aimed at increasing the protein content
177 of bread by using *Spirulina* sp. biomass, obtained from nutritional supplements
178 commercialised as pellets. *Spirulina* sp. incorporation, at concentrations ranging from 1
179 to 3%, resulted in increased protein content, which varied from 8.18% in the control white
180 bread to 9.9% in the bread containing *Spirulina* sp. at a concentration of 3% ($p < 0.05$).
181 The authors observed that microalgae incorporation at both concentrations significantly
182 decreased the bread's volume. Moreover, Figueira et al. [22] developed a gluten-free
183 bread, made with rice flour, enriched in *Spirulina platensis* at concentrations ranging from
184 2 to 5%. In that study, the authors observed that concentrations under 4% did not affect
185 the breads specific volume and textural properties. However, a 22% decrease in volume
186 and a 113% increase in hardness were obtained after incorporation of the microalgal
187 biomass at a concentration of 5%. In terms of nutritional value, the main outcome

188 obtained after incorporation of microalgae into the bread formulation was an
189 approximately 40% increase in the product's protein content. Figueira et al. [22] reported
190 no differences in the sensorial properties of two breads containing *Spirulina platensis* at
191 concentrations of 3 or 5%, assessed by 36 panellists under red lighting (sensorial
192 properties of the breads were not compared against a control wheat-only bread). Most of
193 the studies carried out to date evaluated the inclusion of *Spirulina* into bread and only a
194 limited number of studies utilised different species. For example, Graça et al. [23]
195 recently studied the impact of introducing *Chlorella vulgaris* on the rheology of wheat
196 flour dough and bread textural properties and concluded that incorporation of the
197 microalgae at concentrations up to 3% produced a positive impact on dough rheology and
198 viscoelastic characteristics. However, the authors of that study reported that higher
199 microalgae concentrations resulted in negative effects, not only on dough rheology but
200 also on bread texture and flavour.

201 One of the main factors limiting the application of microalgae in baked goods is their
202 green colour, which is not generally associated with bread. Visual cues modify the
203 perception of taste, odour, and flavour and a well-known phrase among chefs is “you eat
204 with your eyes first” [24]. In order to avoid the green colour of microalgae in baked
205 products, a good alternative would be to isolate microalgae-derived proteins and to use
206 them instead of the whole biomass. To the best of the authors' knowledge, there are no
207 published studies assessing the flavour of breads containing microalgae-derived proteins.
208 However, in a study published by Fitzgerald et al. [25], who conducted a sensorial
209 analysis of a bread enriched in an enzymatic hydrolysate of the macroalgae *Palmaria*
210 *palmata* (with antihypertensive properties) at a concentration of 4%, the authors reported
211 a bitter taste of breads containing the algal-derived proteins. Results reported by
212 Fitzgerald et al. [25] confirmed that the bioactivity of the enzymatic hydrolysate was

213 resistant to the baking process. Similar results were reported by Lafarga et al. [26], which
214 supports the hypothesis that bread is a suitable food delivery vehicle for healthy
215 compounds.

216 Overall, results suggest that microalgal biomass can be effectively incorporated into bread
217 formulations to obtain high quality products. Most of the studies published to date
218 reported an increase in the protein content of breads after incorporation of microalgal
219 biomass into their formulations. Moreover, most of the studies incorporating microalgae
220 at concentrations higher than 3% reported technological limitations such as decreased loaf
221 volume or negative sensorial attributes. Decreased loaf volume after incorporating
222 microalgae into bread formulations can be attributed to a dilution of starch and gluten
223 after substituting flour with microalgae and a decrease in the amount of fully hydrated
224 starch granules caused by the added dried biomass competing for water with starch. It is
225 important to select not only suitable microalgae concentrations but also to optimise
226 mixing and proofing times to achieve suitable specific volumes (which can be correlated
227 with textural attributes) of microalgae-containing breads.

228 **3.2 Other baked goods**

229 Cookies or biscuits, crackers, and pastries contain high percentages of sugar and/or fats
230 relative to flour and these are generally separated from bread in the group of baked
231 products. One of the advantages of biscuits or crackers when compared to bread is that
232 their lower moisture content confers them with a longer shelf-life. Moreover, as
233 mentioned previously, incorporation of high concentrations of an ingredient in bread
234 generally lowers key attributes such as volume. However, volume is not as important as
235 in bread for these products. For example, the maximum content of freeze-dried broccoli
236 that could be incorporated into bread, without negatively affecting its overall acceptance
237 was 2% [27], while the same ingredient could be incorporated by up to 15% in baked

238 crackers without affecting their overall acceptance [19]. Several baked goods containing
239 microalgae have been developed over the last years. For example, Rabelo et al. [28]
240 formulated doughnuts enriched with *Spirulina platensis* biomass at concentrations
241 ranging between 2.6 and 5.4% and obtained an improved nutritional quality (protein,
242 mineral, fibre, and lipid composition) together with a good acceptance of the product.
243 Moreover, Batista et al. [29] evaluated the potential of the microalgae *Spirulina platensis*,
244 *Chlorella vulgaris*, *Tetraselmis suecica*, and *Phaeodactylum tricornutum* to improve the
245 functional properties of cookies. Microalgae were introduced into the formulations at
246 concentrations of 2 and 6%, shown in Figure 2. In that study, cookies prepared with
247 *Spirulina platensis* and *Chlorella vulgaris* showed a higher protein content while all the
248 microalgae-containing cookies showed a higher phenolic content and antioxidant activity
249 when compared to the control. Moreover, *Spirulina platensis* was preferred by
250 consumers: 22% of the panellists “would certainly buy” the cookies, while 46% “would
251 probably buy” them. Similar results were recently observed by Sahni et al. [30], who
252 formulated cookies containing defatted microalgae meal of *Chlorella* sp. at different
253 concentrations and reported no differences in sensorial attributes at flour substitution
254 levels under 6%. Cervejeira Bolanho et al. [31] enriched cookies with *Spirulina platensis*
255 at a concentration of 5% and reported a 64 and 37% increase in the total phenolic content
256 as well as in the antioxidant activity, respectively, of the microalgae-enriched cookies
257 when compared with the control. The authors of that study also detected a 20% increase
258 in the protein content. Similar results were reported by Hossain et al. [32] after
259 incorporating *Haematococcus pluvialis* into cookies. Microalgae are not only rich sources
260 of proteins and polyphenols but also of polyunsaturated fatty acids (PUFAs), such as
261 eicosapentaenoic acid (EPA), docosapentaenoic acid (DPA), and DHA. Gouveia et al.
262 [33] produced traditional butter biscuits enriched with *Isochrysis galbana* and reported a

263 PUFAs content (EPA+DPA+DHA) of 100 and 320 mg/100 g for biscuits enriched using
264 *Isochrysis galbana* at 1 or 3%, respectively. The authors of that study also reported
265 enhanced texture properties of microalgae-containing biscuits when compared to the
266 control. Colour stability is an important parameter for foods containing natural pigments,
267 which are not as stable as their synthetic counterparts [34]. However, the colour stability
268 of foods containing microalgae seems to be very high. Gouveia et al. [35] used *Chlorella*
269 *vulgaris* as a colouring agent in butter cookies and observed an increase in firmness,
270 evidenced with an increase in microalgal biomass concentration, and a stable green colour
271 of the cookies during a 3-month storage period at room temperature. Similar results were
272 observed by Fradique et al. [36] and Gouveia et al. [33].

273 Overall, most of the papers published so far aimed at increasing the protein or the PUFAs
274 content of baked products. Microalgae seem to be a promising ingredient not only in
275 breadmaking but also for developing other baked goods, e.g., commercially available
276 baked goods containing microalgae are listed in Table 1.

277 **4. Beverages and dairy products**

278 The main functional beverages currently commercialised can be divided into three
279 groups, which include dairy-based beverages, vegetable- and/or fruit-based beverages,
280 and sports or energy drinks [37]. Beverages are the most active functional foods category
281 because of convenience and ease of distribution. Beverages are especially well suited as
282 delivery vehicles for infants and the elderly. One of the main concerns for the elderly is
283 the high incidence of protein deficiency within this portion of population. Increasing
284 protein intake above the recommended dietary allowance can improve wound healing,
285 blood pressure, bone health, and neurological function [38]. Ageing is associated with
286 insufficient intake of proteins and, therefore, the potential for developing protein-rich
287 functional foods for the elderly is ever increasing [39]. Microalgae have been suggested
288 as a potential ingredient in the manufacture of protein-rich foods for the elderly. Indeed,
289 Santos et al. [40] developed a shake-type chocolate flavoured powdered food enriched
290 with *Spirulina* sp. at a concentration of 750 mg/100 g. Despite the low *Spirulina* sp.
291 content, the protein content of the product increased from 41.3 to 43.4% after the
292 incorporation of the microalgal biomass. Regarding the sensorial analysis, both the
293 control and the microalgae enriched shake showed relatively high acceptance scores,
294 reported as 7.9 and 7.6, respectively (assessed using a 9-point hedonic scale). In both
295 cases, the acceptance was higher than that of a commercially available product. One of
296 the main advantages of incorporating microalgae into juices, shakes, smoothies, or other
297 beverages is that these products are generally coloured and consumers of these products
298 demand for healthy and natural flavours or ingredients. Indeed, some of the major trends
299 in beverages and concentrates during 2018 were plant-based products, products free from
300 preservatives, products with a reduced sugar content, and products enriched in health-
301 promoting ingredients such as vitamins or minerals [41]. Microalgae-containing plant-

302 based soups and beverages have been also formulated. For example, Castillejo et al. [42]
303 studied the quality changes of smoothies prepared containing several algae including
304 macroalgae and the microalgae *Chlorella vulgaris* and *Spirulina* spp. (at a concentration
305 of 2.2%) as well as grapes, broccoli, and cucumber. Smoothies containing *Spirulina* spp.
306 showed the highest overall quality scores, while *Chlorella vulgaris* showed the lowest
307 overall quality score on processing day, mainly due to a stronger marine odour and
308 flavour. All of the smoothies showed overall quality scores over the limit of acceptability
309 after storage at 5 °C for 14 days. Moreover, Lafarga et al. [43] recently formulated a
310 broccoli soup enriched in *Spirulina* sp., *Chlorella* sp., or *Tetraselmis* sp. at concentrations
311 ranging from 0.5 to 2.0% (Figure 5) and assessed the effect of microalgae incorporation
312 on the physicochemical and sensorial attributes of the soups. The main advantage of
313 incorporating microalgal biomass into broccoli soup is that this product is naturally green.
314 In that study, colour attributes of the soups were affected by microalgae concentration
315 and specie and sensorial analysis revealed that consumers preferred soups with a lighter
316 and greener colour. Microalgae incorporation into the soups also led to increased
317 viscosity, antioxidant capacity, and phenolic content (as well as higher content of
318 bioaccessible polyphenols). Moreover, the acceptability index of the soups formulated
319 using lower microalgae concentrations was over 70% and their purchase intention ranged
320 between 3.4 and 4.1 (assessed using a 5-point hedonic scale) suggesting that the soups
321 would be well accepted.

322 Except for infant formula enriched in DHA and EPA, milk and dairy products are not
323 commonly used as delivery vehicles of microalgal biomass or microalgae-derived
324 compounds. As it happens with many other foods, consumers are not used to consume
325 coloured dairy products, except for strawberry or vanilla milkshakes or yoghurts, which
326 are associated with reddish and yellowish colours. Recently, Isleten Hosoglu [44]

327 characterised the aroma of five microalgae species and identified a large amount of
328 sulphur compounds, which were the main contributors to the perceived aromas of
329 microalgae. The author of that study suggested that although the aroma of these
330 compounds can be highly appreciated in certain foods such as toasted bread or cheddar
331 cheese, microencapsulation or addition of flavourings should be used to improve the
332 sensory attributes of foods enriched in microalgae. Indeed, Robertson et al. [45]
333 manufactured a yoghurt enriched in lipids obtained from *Pavlova lutheri* and although
334 the product contained an increased omega-3 content and that the incorporation of lipids
335 into the formulation had no effect on the functional properties of the yoghurt, sensory
336 analysis revealed that the fortified product was not well accepted. In that study, colour
337 changes (reduced lightness and increased greenness and yellowness) were associated
338 negatively with sensory properties.

339 **5. Other food products**

340 **5.1 Snacks**

341 A very interesting and complete study was recently published by Lucas et al. [46], who
342 developed snacks enriched with *Spirulina* at a concentration of 2.6% and evaluated them
343 with respect to their nutritional content, physical and microbiological properties, and
344 sensorial characteristics. Overall, the authors of that study observed an increase in the
345 content of proteins (22.6%), lipids (28.1), and minerals (46.4%) after incorporation of
346 *Spirulina*. Moreover, flavour, texture, taste, and overall acceptance were not affected by
347 *Spirulina* sp. and the sensory acceptance index of the snack containing *Spirulina* was
348 82%, suggesting a high overall sensorial acceptance. A photograph of the snacks
349 formulated by Lucas et al. [46] can be seen in Figure 3. Moreover, Tańska et al. [47]
350 compared the quality of corn extrudates made from corn grits with the addition of
351 *Spirulina* up to concentrations of 8% (Figure 4). The authors of that study reported an
352 average 0.6% in the protein content of the extrudates with each 1% increase in *Spirulina*
353 sp. concentration. In that study, the highest overall acceptance score was noted for the
354 control extrudates and its value decreased with increased *Spirulina* sp. incorporation.
355 However, the acceptance of the extrudates containing *Spirulina* sp. was high, and was
356 calculated as 4.7, 4.4, 4.2, and 4.0 (using a 5-point hedonic scale) for samples containing
357 2, 4, 6, and 8% *Spirulina*. The most diminished features were colour and crispness.

358 **5.2 Pasta**

359 Pasta products are largely consumed worldwide because of their sensory attributes, low
360 cost, and ease of preparation. Several ingredients have been used to enhance the
361 nutritional and functional properties of pasta, and these include microalgae. For example,
362 Rodríguez de Marco et al. [48] developed pasta formulated with an increasing amount of
363 *Spirulina* sp. biomass from 5 to 20 % and evaluated the technological and nutritional

364 quality of the dried product. The authors of that study reported that only pasta formulated
365 with *Spirulina* sp. at a concentration of 20% showed modified technological quality.
366 Incorporation of *Spirulina* resulted in an increased total phenolic and protein content,
367 although protein digestibility decreased with increased microalgae concentration. Similar
368 results were observed by Zouari et al. [49], who reported an increased antioxidant
369 capacity of pasta containing *Spirulina platensis* at concentrations ranging between 1 and
370 3%. Moreover, Fradique et al. [10] incorporated both *Chlorella vulgaris* and *Spirulina*
371 *maxima* in spaghettis at concentrations of 0.5, 1.0, or 2.0% and reported increased quality
372 parameters, such as firmness or protein content. Sensorial analysis revealed that the pastas
373 containing microalgae had higher acceptance scores when compared to the controls. In a
374 different study, Fradique et al. [36] manufactured spaghettis containing *Isochrysis*
375 *galbana* and *Diacronema vlkianum* biomass at concentrations of 0.5, 1.0, or 2.0% to
376 increase their content in EPA and DHA. The authors reported an increase in EPA and
377 DHA content with increased microalgae concentration in both raw and cooked spaghettis
378 and that the fatty acid profile presented a high resistance to cooking. Despite using the
379 same microalgae concentrations as in the study of Fradique et al. [10], in this study, the
380 panellists showed preference for the control pasta. As both *Isochrysis galbana* and
381 *Diacronema vlkianum* are marine species, the panellists identified a fishy taste and the
382 authors of the study suggested that fish based culinary preparations could take advantage
383 of this issue. Selection of a suitable delivery vehicle is of key importance as, for example,
384 Robertson et al. [45] formulated a high quality yoghurt enriched in PUFAs using a lipid
385 extract from the microalga *Pavlova lutheri* and observed that supplementation of the
386 yoghurt contributed to poor sensorial acceptability, despite the minimal impact on other
387 functional properties of the product.

388 Overall, pasta products containing microalgae showed improved nutritional and
389 functional properties, except for those containing high (20%) microalgae concentrations.
390 Formulated products showed increased protein content as well as high concentration of
391 EPA and DHA and good acceptability scores. Several studies highlighted the fishy taste
392 of microalgae, especially of marine species. However, this could be an advantage rather
393 than a problem, depending of the end use of the product.

394 **Conclusions**

395 Although the incorporation of microalgal biomass into traditional products found several
396 challenges in the past, mainly because of their intense colour or their fishy taste and odour,
397 several studies demonstrated that microalgae can be incorporated into food products with
398 high physicochemical, nutritional, and sensorial quality. Yes, the most popular way to
399 consume microalgae continues to be as a nutritional supplement in tablet, capsule, or
400 powdered form. However, this trend is slowly changing and the current paper lists several
401 currently commercialised products containing microalgae biomass launched into the
402 market during the last years. Microalgae can be seen as a novel or trendy ingredient, but
403 this valuable resource has potential to become a staple food for consumers all over the
404 planet. Further research is needed to realise the full potential of these valuable resources
405 as food, but results suggest a bright future for microalgae in the food industry.

406 **Acknowledgements**

407 This work was supported by the CERCA Programme of *Generalitat de Catalunya* and by
408 the Spanish Ministry of Economy, Industry, and Competitiveness (FJCI-2016-29541).

409 **Author contribution**

410 T. Lafarga searched literature, analysed and interpreted the results, and designed and
411 wrote the article.

412 **Statement of informed consent, human/animal rights**

413 No conflicts, informed consent, human or animal rights applicable.

414 **Figure legends.**

415 **Figure 1. Commercially available microalgae-containing foods**

416 Selected products containing *Spirulina* sp. include: (i) Chocolate 70% (The Algae
417 Factory, the Netherlands, <https://www.thealgaefactory.com/>); (ii)* Zitronen zauber
418 (Lubs, Germany, <https://www.lubs.de/en/>); (iii)* Spirulina filled crackers (Lee Biscuits,
419 Malaysia, <https://www.leebiscuits.com/>); (iv)* Extreme green smoothie (Happy Planet
420 Foods, Canada, <https://www.happyplanet.com/>); (v)* Greenzilla breadsticks (Maverick
421 Makers Snacks, UK, <https://www.mavericksnacks.com/>); (vi)* Gullón Vitalday (Galletas
422 Gullón, Spain, <https://www.gullon.es/en/>); (vii)* RAW BAs (Simply Raw, Germany,
423 <https://www.simplyraw.de/>); and (viii) Kale and Spirulina pate (Sol Natural, Spain,
424 <https://www.solnatural.bio/>).

425 Moreover, products containing *Chlorella* sp. include: (i)* Algen Crackers (Evasis
426 Edibles, Austria, https://hellohelga.com/helga_english/); (ii)* Frexious slow juice
427 (Frexious, the Netherlands, <https://www.frexious.bio/nl/>); (iii)* Algen Superfood (Evasis
428 Edibles, Austria, https://hellohelga.com/helga_english/); (iv)* Chlorella fudge (Majami,
429 Poland, <http://www.majami.pl/en/>); (v) Super Gigg bar (Greenic, Germany,
430 <https://www.greenic-bio.de/>); (vi)* Organic puffs (SC Honest Fields Europe, Romania,
431 <http://www.honestfields.com/>); (vii) Orange and Chlorella bites (Grupo Dulcesol, Spain,
432 <http://www.dulcesol.com/>); and (viii) Vichyssoise with Chlorella (Vesana Superfoods,
433 Spain, <http://www.vesana.es/>).

434 * Additional information of these products is shown in Table 1.

435

436 **Figure 2. Cookies containing microalgae at 2 or 6% (w/w)**

437 Figure reprinted from Batista et al. [29] with permission from Elsevier.

438

439 **Figure 3. (a) Control snacks and (b) snacks enriched with *Spirulina* sp. at a**
440 **concentration of 2.6%**

441 Figure reprinted from Lucas et al. [46].

442

443 **Figure 4. Cross-section of extrudates containing *Spirulina* sp. at concentrations**
444 **ranging from 0 to 8%**

445 Images are cross sections of (a) control extrudates containing no microalgae and
446 extrudates with (b) 2%, (c) 4%, (d) 6%, and (e) 8% of *Spirulina* and (f) 8% of *Spirulina*
447 and 2% of baking powder. Figure reprinted from Tańska et al. [47].

448

449 **Figure 5. Broccoli soups containing *Spirulina* sp., *Chlorella* sp., or *Tetraselmis* sp.**

450 Abbreviations: CK: Control broccoli soup. S1–S4: Broccoli soups enriched in *Spirulina*
451 sp. at concentrations ranging from 0.5 to 2.0% (w/w). C1–C4: Broccoli soups enriched in
452 *Chlorella* sp. at concentrations ranging from 0.5 to 2.0% (w/w). T1–T4: Broccoli soups
453 enriched in *Tetraselmis* sp. at concentrations ranging from 0.5 to 2.0% (w/w). Figure
454 reprinted from Lafarga et al. [43] with permission from Elsevier.

455 Figure 1.



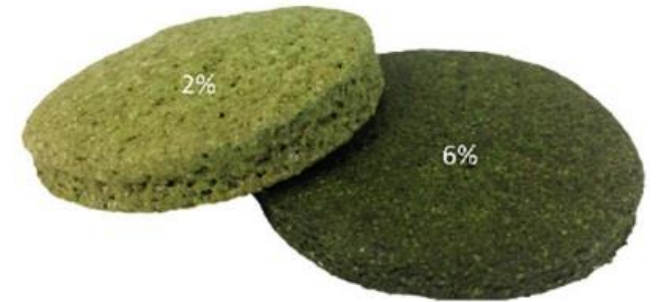
457 **Figure 2.**



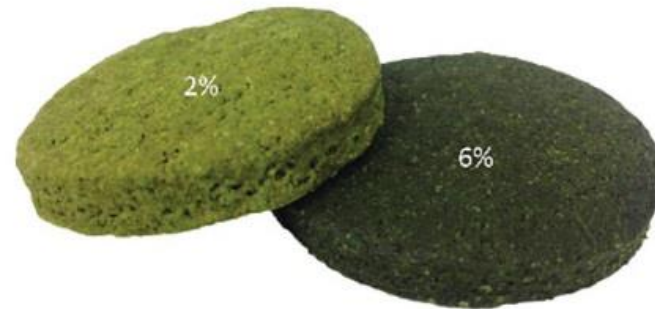
Control



A. platensis



C. vulgaris



T. suecica



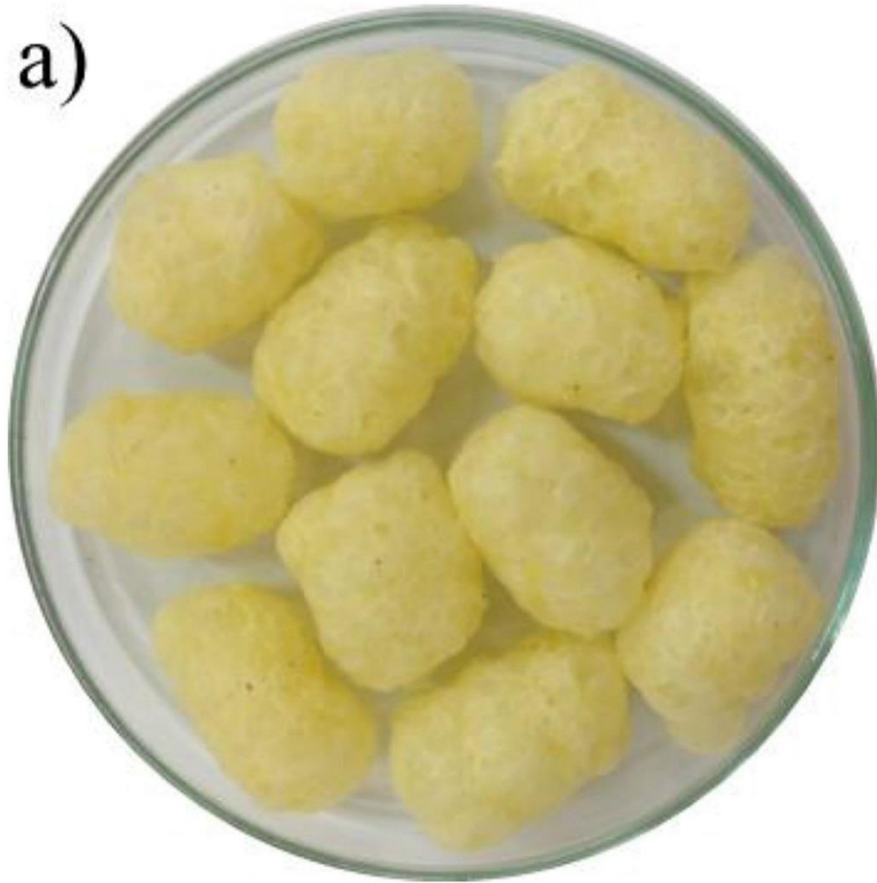
P. tricornutum

463 **Figure 3.**

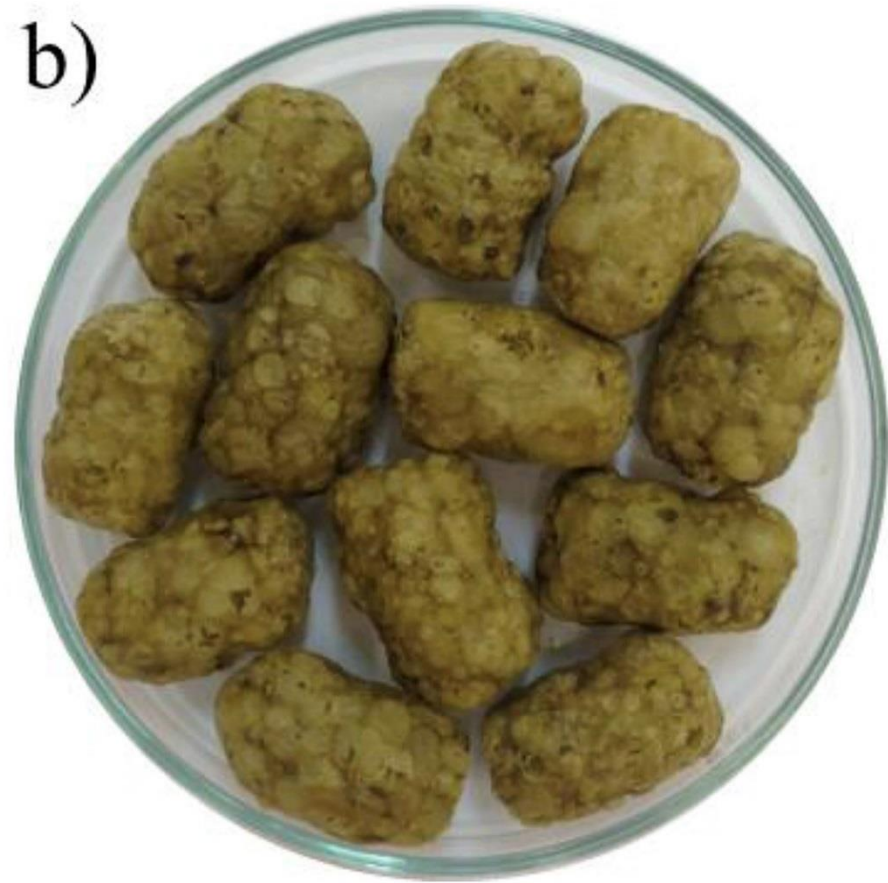
464

465

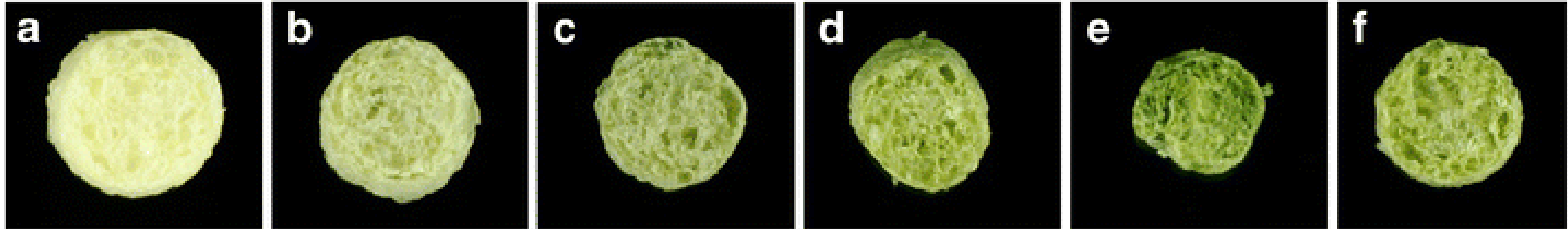
a)



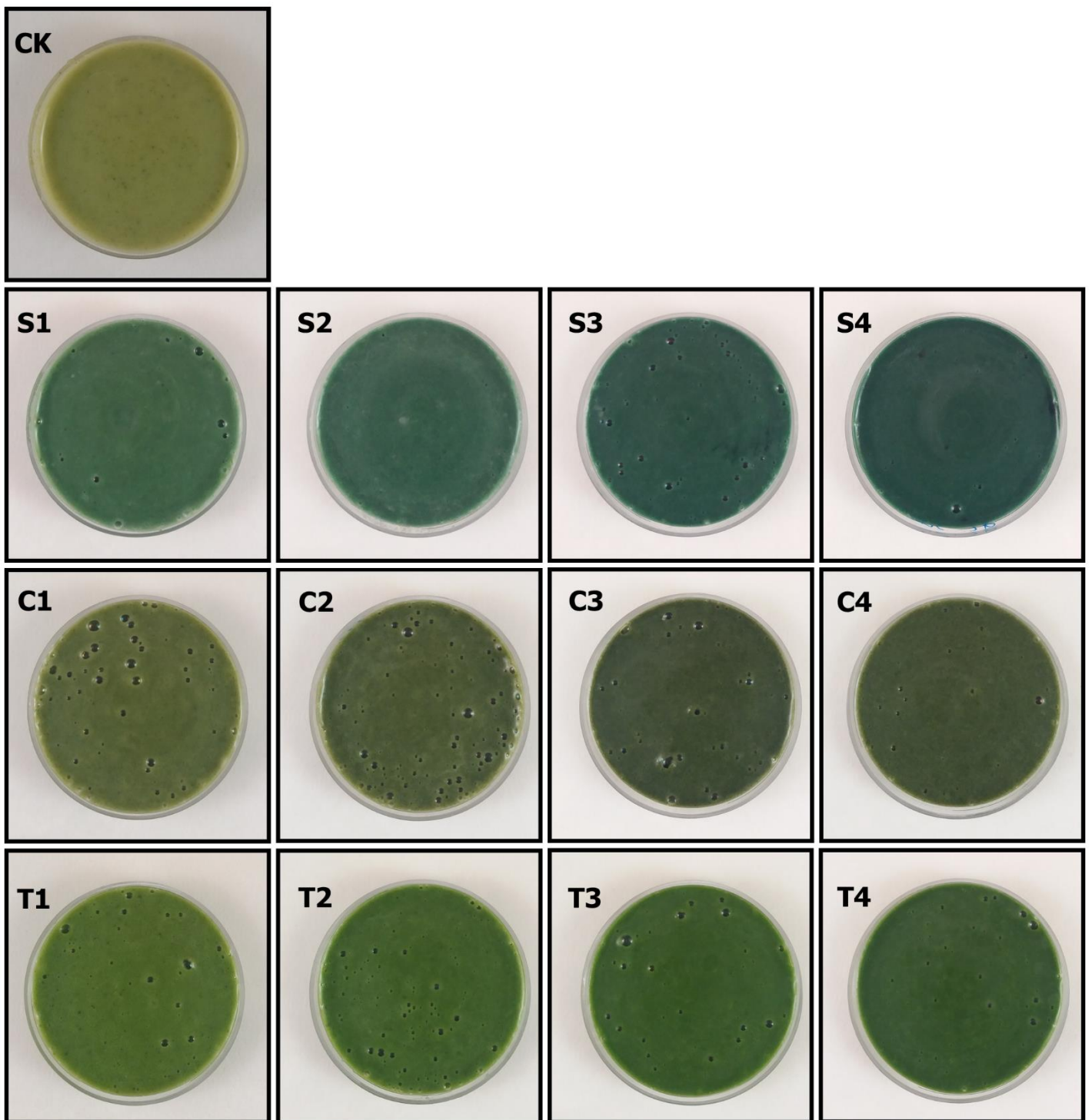
b)



466 **Figure 4.**



469 **Figure 5**



473 **Table 1. Currently commercialised products containing microalgae**

| Brand | Company | Product description | Country of manufacture | Date published on MINTEL | Microalgae content | Additional information |
|------------------------------|-------------------------------------|--|-------------------------------|---------------------------------|---------------------------|--|
| Emmy's Organics | Emmy's Organics, USA | Mint chocolate-covered coconut cookies | USA | May 2019 | N/A | Contains organic <i>Spirulina</i> |
| M&M's | Mars Wrigley Confectionery, Ireland | Chocolate hazelnut flavoured spread | Switzerland | April 2019 | N/A | Contains <i>Spirulina</i> used as a natural colouring |
| Casino Bio | Casino, France | <i>Spirulina</i> and cranberry biscuits | France | April 2019 | 2.6% | Organic certified product bearing the AB and EU Green Leaf logos |
| Tic Tac | Ferrero Ibérica, Spain | Apple flavoured pastille mix | Portugal | April 2019 | N/A | Contains <i>Spirulina</i> |
| Zebra Dream | Zebra Dream, Australia | Mint chocolate dairy-free coconut ice-cream | Australia | March 2019 | N/A | Vegan product. Contains organic <i>Spirulina</i> |
| Zitronen zauber ^a | Lubs, Germany | Lemon chocolate truffles with <i>Spirulina</i> | Germany | March 2019 | 1.2% | Product on display at BioFach 2019 in Nuremberg, Germany |

| | | | | | | |
|--|----------------------------------|--|---------|---------------|------|---|
| Helga ^a | Evasis Edibles, Austria | Organic algae drink | Austria | March 2019 | 0.2% | Bears the EU Green Leaf logo. Contains <i>Chlorella</i> |
| Helga ^a | Evasis Edibles, Austria | Sea salt flavoured seaweed crackers | Germany | February 2019 | 5% | Contains <i>Chlorella</i> (not seaweed). |
| Simply Raw Protein RAW BA ^a | Merlo's Best, Germany | Fruit bar rich in proteins with <i>Spirulina</i> and lemon oil | Germany | February 2019 | 5% | Features the EU Green Leaf logo |
| Oyá | Oyá, Germany | Organic smoothie with linseed and <i>Spirulina</i> | Germany | February 2019 | N/A | Features the EU Green Leaf logo. Vegan product. Contains organic <i>Spirulina</i> . |
| Happy Planet ^a | Happy Planet Foods, Canada | Green fruit smoothie with <i>Spirulina</i> and <i>Chlorella</i> . | Canada | February 2019 | N/A | Contains <i>Spirulina</i> and <i>Chlorella</i> |
| Winidoc Superfoods | Intoxicake, India | Superfood smoothie mix rich in antioxidants | India | February 2019 | N/A | Contains <i>Spirulina</i> |
| Mavericks ^a | Maverick Makers Snacks, UK | Vegan breadsticks rich in fibre and free from added sugar | UK | February 2019 | 2% | Contains <i>Spirulina</i> |

| | | | | | | |
|----------------------------------|-------------------------------------|---|-----------------|---------------|-------|--|
| Lee ^a | Lee Biscuits, Malaysia | Crackers containing <i>Spirulina</i> | Malaysia | February 2019 | N/A | Contains <i>Spirulina</i> |
| Próvida | Próvida Produtos Naturais, Portugal | Bio matcha and <i>Spirulina</i> biscuits | Portugal | February 2019 | 1% | Features the EU Green Leaf logo |
| Cesare Carraro | Incap, Italy | Green tea and <i>Spirulina</i> candies | Italy | February 2019 | 0.05% | Product displayed at the ISM 2019 in Cologne, Germany |
| OHi | OHi Foods, USA | Plant-based bar free from gluten, grains, and soy | USA | February 2019 | N/A | Contains organic <i>Spirulina</i> and <i>Chlorella</i> |
| Frecious Slow Juice ^a | Frecious, the Netherlands | Vegetable juice containing <i>Chlorella</i> | The Netherlands | February 2019 | 2.4% | Bears the EU Green Leaf logo |
| Earth of Eco ^a | Majami, Poland | Organic fudge with <i>Chlorella</i> | Poland | February 2019 | 1.2% | Features the Bio-Siegel and EU Green Leaf logos |
| Tohato Harvest | Tohato, Japan | Crispy matcha biscuits | Japan | February 2019 | N/A | Contains <i>Chlorella</i> |
| Honest Fields ^a | SC Honest Fields Europe, Romania | Smoked seaweed and sea salt organic puffs containing <i>Chlorella</i> | Romania | February 2019 | N/A | Bears the EU Green Leaf logo |

| | | | | | | |
|----------------------------------|----------------------------------|--|---------|------------------|------|---|
| Gullón Vitalday ^a | Galletas Gullón, Spain | Oat and rice cakes with <i>Spirulina</i> | Spain | January 2019 | 1% | - |
| Healthy Tradition Gluten Free | Healthy Tradition, Ukraine | <i>Spirulina</i> and orange green granola | Ukraine | January 2019 | 2% | - |
| Better & Different | Better & Different, Israel | Peanut spread with <i>Spirulina</i> | Israel | January 2019 | 1.2% | Kosher certified suitable for vegans |
| Natali PotaBio | Nature et Aliments, France | Instant spinach and <i>Spirulina</i> soup | Spain | January 2019 | 1.5% | Features the AB and EU Green Leaf logo |
| Urban Remedy | Urban Remedy, USA | Blue coloured cashew milk containing <i>Spirulina</i> | USA | December 2018 | N/A | USDA organic certified product |
| Ametller Origen | Casa Ametller, Spain | Vegan meatballs with spelt noodles and tofu | Spain | December 2018 | 20%* | Microwavable package |
| Nutrecentis di Ab | Agricoltura Biologica, Italy | White corn and <i>Spirulina</i> pasta | Italy | December 2018 | 10% | - |
| Bottega Vegetale Alga Gurme | Bottega Vegetale, Italy | Vegetable burgers with olives and <i>Spitulina</i> | Italy | December 2018 | 1.5% | - |

| | | | | | | |
|-----------------------------|--------------------------|--|--------|---------------|---|---|
| EcOriginal | Bionsan, Spain | Organic caramelised sesame with <i>Spirulina</i> | Spain | November 2018 | N/A | Features the CCPAE and EU Green Leaf logos |
| Ginbis | Ginbis, Japan | Baked bean crackers in the shape of edamame beans | Russia | November 2018 | N/A | Contains <i>Chlorella</i> |
| Lökki | Lökki, France | Organic kombucha with <i>Spirulina</i> and peppermit | France | October 2018 | 0.3% | Features the AB, EU Green Leaf, and Organic Fair Trade Bio Partenaire logos |
| Wickedly Prime | Amazon.com Services, USA | Sunflower seeds sprouted with Himalayan salt, spices, spinach and microalgae | USA | October 2018 | N/A | Contains <i>Spirulina</i> and <i>Chlorella</i> |
| Tomy'z Tomizawa Tomiz | Tomizawa, China | Nori and wasabi coated peanuts | China | October 2018 | 0.07% | Contains <i>Chlorella</i> |
| Raw Sun Bite ^a | Lavica Food, Poland | Greens organic bar with <i>Chlorella</i> and <i>Spirulina</i> | Poland | May 2018 | 2% <i>Spirulina</i> and 1% <i>Chlorella</i> | Features the EU Green Leaf logo |

474 * Contains noodles made with *Spirulina* at a concentration of 20%.

475 ^a Product shown in Figure 1.

476 Abbreviations: CCEAE, Catalan Council of Organic Production, EU, European Union; N/A, data not available; USDA United States Department
477 of Agriculture.

478 Additional information: The EU Green Leaf logo is also known as “Euro-leaf” and indicates that the product is in full conformity with the conditions
479 and regulations for the organic farming sector established by the EU (at least 95% of the agricultural ingredients are organic). The AB (Agriculture
480 Biologique) logo was introduced in 1985 in France and certifies that a product fulfils the EU regulations for organic food. The Bio-Siegel logo is
481 a German protected logo for organic foods and applies to organically farmed products and organic foods, which are partially processed in the
482 European Community. ISM is one of the world’s leading trade fairs for sweets and snacks. FioFach is one of the world’s leading trade fairs for
483 organic food. Data accessed on March 2019 from MINTEL, available at <http://www.mintel.com/>

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