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4 **(E)-Anethole Microspheres as an Alternative Insecticide in Funnel Traps**

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17

18 ABSTRACT

19 Pyrethroids are the insecticides most commonly used inside traps, and the lack
20 of alternatives poses the risk of pests developing resistance. In this paper we present two
21 (*E*)-anethole formulations (spray drying (SD) and oil emulsion entrapment (OEE)
22 processes) that provide a controlled release of their bioactive ingredient in the vapour
23 phase with insecticidal potential in funnel traps.

24 An experiment with the two pyralid moths *Ephestia kuehniella* Zeller and *Plodia*
25 *interpunctella* Hübner was set up at two pilot stores in Spain for a four-month period.
26 The microspheres (4 g of SD powder/trap or 6 g of OEE beads/trap) remained effective
27 for 100 days, killing the moths by volatile activity. The efficacy values were within the
28 interval of 70–100% for the first half of the experiment, with a decrease afterwards. The
29 OEE beads performed better than did SD powder in the long run: over 80% efficacy for
30 the whole experiment. The OEE process gives more loading capacity (19.7 g of (*E*)-
31 anethole per 100 g of beads) and entrapment efficiency (28.6 g of (*E*)-anethole
32 encapsulated per 100 g of (*E*)-anethole added) and is slower in releasing the product.

33 In a laboratory study for *E. kuehniella*, the LC50 was 58.2 mg/L for SD after
34 24 h exposure to vapours and 111.6 mg/L for OEE after 48 h exposure to vapours.
35 Therefore, the SD powder provides a quicker release of the bioactive ingredient.

36 The results indicate that encapsulated (*E*)-anethole could be a promising
37 insecticide for mass trapping, mating disruption and attract and kill strategies.

38 KEY WORDS

39 Indianmeal moth, Flour moth, Botanical insecticidal volatile, Microencapsulation,
40 Controlled release

41 1. INTRODUCTION

42 The Mediterranean flour moth, *Ephestia kuehniella* Zeller, is a major pest in
43 flour mills. Food contaminated by larvae and webbings of this insect are unacceptable
44 for the consumer (Belda *et al.*, 2011). The indianmeal moth, *Plodia interpunctella*
45 Hübner, is a widespread pest of stored products, such as cereals, nuts and dry fruits. In a
46 survey of pests in rice stores in Spain, the Lepidoptera *P. interpunctella* and the
47 angoumois grain moth, *Sitotroga cerealella* Olivier were frequently caught in funnel
48 traps (Pascual-Villalobos, 2006).

49 Today, sulfuryl fluoride is the main fumigant used in the food facilities,
50 alongside with additional insecticide spot treatments using pyrethroids or natural
51 pyrethrins. Applied heat treatments are also becoming more and more popular due to
52 their lower cost. Essential oils are considered as non synthetic chemical control
53 solutions for organic food production in developed countries and as home made
54 products in developing countries (Stejskal *et al.*, 2020). For instance leaf powder, wood
55 ash or plant oils can be admixed with grain for protection against pests due to
56 insecticidal or repellent action. A review on the use of botanicals, with an emphasis on
57 the classification, the mode of action and recent advances has been published by Trivedi
58 *et al.* (2018).

59 Pheromone-based alternatives ((Z,E)-9,12-tetradecadienyl acetate (TDA)) for
60 lepidopteran pests include mass trapping, mating disruption and attract and kill
61 (Mueller, 2010). Trematerra and Gentile (2010) reported a five-year experiment of mass
62 trapping *E. kuehniella* in a flour mill in Italy. The traps captured 85–95% of males and
63 coupled with consistent hygienic practices in the store, the equipment and corners of the
64 building, the pest population was able to be reduced over time. However, due to the
65 many traps needed and the space required, mass trapping has limited practical

66 acceptance in commercial stores. According to Phillips *et al.* (2011), the attract and kill
67 method was successful for the mass killing of *P. interpunctella* males. Sutherland *et al.*
68 (2011) and Ryne *et al.* (2007) suggested that mating disruption could be effectively
69 integrated in IPM programmes if the starting population of moths is not too large. Trials
70 were conducted in Czech Republic, Greece and Italy with dispensers of TDA and
71 subsequent monitoring of the adults. The pheromone-baited traps caught fewer males
72 and there were fewer larvae in the area with dispensers.

73 In mass trapping, it is important that insects do not escape from the funnel traps
74 once caught. An insecticide is used for this purpose. Previously, dichlorvos, acting in
75 the vapour phase, was commonly used, but after it was forbidden, contact pyrethroids,
76 such as deltamethrin or cypermethrin (painted on the lid or on the walls inside the trap),
77 became the alternative in most countries. Dependence on just one type of insecticide
78 poses some risks, such as pests developing resistance to the product, the pheromones
79 and the attractants used, in addition to limited choice for the user of the traps. The
80 reasons for the widespread use of pyrethroids in traps are the quick action and the
81 efficacy of such compounds in simple surface contact assays. Campos and Phillips
82 (2013) designed attract and kill formulations wherein the synthetic female pheromone
83 was combined with either permethrin, cyfluthrin or natural pyrethrins as insecticides.
84 Over a period of eight weeks, the most effective wax panels were found to be the ones
85 containing 6% of either pyrethroid. Water has sometimes been used as an attractant for
86 almond moths in mating disruption systems (Süss and Sovoldelli, 2011). Aside from
87 attracting the moths, the water also served to drown the captured insects, resulting in a
88 reduction of the number of mated females. However, when water is used in traps for
89 pest monitoring, the observation of the catches becomes cumbersome and dirty if it
90 takes several weeks. Therefore, the use of an insecticide becomes preferred. For

91 horticultural pests, the situation is quite similar, with just pyrethroids (deltamethrin,
92 cypermethrin or permethrin) and natural pyrethrins used in newly released attract and
93 kill traps, such as the one for the Southafrican mealybug, *Delottococcus aberiae* Delotto
94 (Hemiptera: Pseudococcidae), of citrus trees.

95 In this work, we are testing the phenylpropanoid (*E*)-anethole, and since it is a
96 volatile product, an encapsulation method is required. The formulations used are an
97 improvement upon previous preparations (López *et al.*, 2012; Pascual-Villalobos *et al.*
98 2015, 2020). In the work described by Pascual-Villalobos *et al.* (2020), we tested the
99 insecticidal activity of (*E*)-anethole formulations against aphids, and the best was the oil
100 emulsion entrapment (OEE) method. In this paper we provide new information on the
101 potential of (*E*)-anethole as an insecticide in the vapour phase when formulated for a
102 controlled release inside funnel traps. We conducted a practical experiment in pilot
103 stores over four months with two stored product pest moths.

104

105 **2. MATERIALS AND METHODS**

106 **2.1 Chemicals**

107 A standard reagent of (*E*)-anethole (>99%) was purchased from Sigma-Aldrich
108 (St. Louis, US). Other reagents used in the formulations were calcium chloride,
109 maltodextrin, Arabic gum, glycerol, Tween 80 and sodium alginate. There were also
110 obtained from Sigma-Aldrich (St. Louis, US).

111 **2.2 Preparation of (*E*)-anethole formulations**

112 *2.2.1 Formulation of (*E*)-anethole by oil emulsion entrapment (OEE)*

113 Beads were formed by dripping an alginate solution (containing a dispersion of (*E*)-
114 anethole, glycerol and Tween 80) into a calcium solution (OEE); Table 1 depicts the

115 conditions. The diffusion of the calcium in the alginate droplets led to their gelation.
116 The preparation of the internal phase was carried out as follows: (*E*)-anethole (50 mL)
117 was dispersed in glycerol (50 mL) and Tween 80. The blend was dispersed in 50 mL of
118 alginate (40 g/L) and 50 mL of maltodextrin (10%). This dispersion was dripped into
119 calcium chloride solution (10 g/100 mL). Beads were filtered with a wire mesh and
120 finally were dried overnight at room temperature (15 °C). The procedure is similar to
121 the one described in Pascual-Villalobos *et al.* (2020) but further modified by adding
122 maltodextrin.

123 2.2.2 Powder of (*E*)-anethole by spray drying (SD)

124 An optimization of the processes described by Pascual-Villalobos *et al.* (2020) was
125 applied to obtain optimal conditions for drying. First, 60 g of (*E*)-anethole were mixed
126 with 200 mL of maltodextrin, Arabic gum (30%, w/v and 1% w/v, respectively) and
127 Tween 80 and stirred at 300 rpm for 2 h. The formulation of (*E*)-anethole was obtained
128 by means of a spray dryer using a laboratory scale dryer (Mini Spray Dryer – B290,
129 BÜCHI, Flawil, Switzerland). The emulsion was fed into the spray dryer at room
130 temperature with a flow rate of 4 mL min⁻¹. The inlet and outlet temperatures were
131 maintained at 100 °C and 60 °C, respectively (Table 1). The dried powder was collected
132 and stored in an opaque, airtight container at 4 °C for further analysis.

133 2.3 Encapsulation yield, entrapment efficiency and loading capacity of the 134 formulations

135 The amount of (*E*)-anethole in the powder and beads was determined by GC-FID
136 (6500GC System) by using a supelcowax column (30 m x 0.25 mm x 0.25 µm) as
137 described in Pascual-Villalobos *et al.* (2020). The initial oven temperature was held at
138 60 °C for 1 min. Afterwards, it was increased by 3 °C/min to 225 °C, with injector at

139 250 °C, column head pressure at 8.00 psi, hydrogen carrier gas, flow rate of 0.8
140 mL/min, and 1/20 split with 2 µL of sample injected. The quantitative analysis of (*E*)-
141 anethole was done using the linear regression of a standard. Prior to the quantification
142 of monoterpene, the surface (*E*)-anethole in the formulation was washed.

143 Finally, the powder recovery (ratio between the quantities of microsphere or
144 powder versus the initial mass solids), loading capacity (quantity of (*E*)-anethole per
145 100 grams of dry microspheres or powder) and entrapment efficiency (g (*E*)-Anethole
146 encapsulated 100 g⁻¹ (*E*)-anethole added) were calculated.

147 **2.4 Controlled release of (*E*)-anethole through different formulations**

148 A study of the controlled release through the microspheres (beads or powder) was
149 carried out in the laboratory. In brief, 0.5 g dry samples were placed into the vials
150 without sealing, and these vials were maintained in a humidity control chamber (60%
151 RH) at 15 °C for 21 days. The release of (*E*)-anethole was monitored by means of GC-
152 FID (6500GC System, Korea) containing a 30m x 0.25mm fused silica HP-5 column.
153 The chromatographic conditions used were inlet 250 °C and column 40 °C for 2 min,
154 followed by ramping at 5 °C min⁻¹ to 250 °C. The quantification of (*E*)-anethole was
155 carried out using a calibration curve of the standard compound (Sigma-Aldrich, St.
156 Louis, Missouri, USA). A statistical comparison between the two formulations (three
157 replications each) was performed.

158 **2.5 Scanning electron microscopy (SEM) analysis**

159 The evaluation of microspheres was done through a SEM Vega3 Easyprobe SBU
160 (Tescan) (CMA, Universidad de Concepción). The samples were mounted (both entire
161 structures and cross sections) on specimen stubs with double-sided adhesive tape. The
162 specimens were coated with gold and examined at an accelerating voltage of 15 kV and

163 a working distance of 20 mm. Topographical images were captured at a magnification
164 of 830x to 7370x for SD to visualize sizes of 5 μm to 50 μm and a magnification of 49x
165 to 1350x for OEE to visualize sizes of 20 μm to 1000 μm .

166 **2.6 Insects**

167 *E. kuehniella* and *P. interpunctella* were maintained in laboratory cultures on a diet
168 of whole wheat flour and yeast (15:1) for *E. kuehniella* and wheat bran, yeast, wheat
169 germen and glycerine (9.7:2:1:1.5) for *P. interpunctella*. The cultures have been
170 maintained in the laboratory for over 10 years. The chambers were kept at a constant
171 temperature of 28 °C and an RH of 75%, with a 16:8 h photoperiod of light:dark
172 conditions. Newly unsexed emerged adults (<24 h) were used for the experiments.

173 **2.7 Experiment in the stores with traps**

174 *2.7.1 Setup*

175 Two food facilities located at Instituto Murciano de Investigación y Desarrollo
176 Agrario y Alimentario (IMIDA) in Murcia and Institut de Recerca i Tecnologia
177 Agroalimentària (IRTA) in Barcelona were selected as pilot stores to test the
178 formulations in *E. kuehniella* or *P. interpunctella*, respectively. They consisted of two
179 houses with 5 rooms: 4 for the treatments (2 formulations x 2 replications) and 1 for the
180 control. In each room, a funnel trap was hung at a height of 1.5 m from the floor. Data
181 loggers registered the environmental conditions (T and RH) during the experiment.

182 *2.7.2 Rounds and Periods*

183 In each room, a funnel trap was hung at a height of 1.5 m from the floor. The
184 microspheres were located inside the traps (except for the control traps), and then a
185 group of adult moths (around 50 per trap, although the number varied according insect

186 availability). The number of alive and dead insects in the traps was counted after three
187 days, and the insects were removed from the trap, and replaced by other newly emerged
188 adults. In addition, the number of insects found outside the traps were also counted and
189 sexed. The process was repeated. Firstly (round-1), twice a week, for 8 weeks, in total
190 16 observation periods. Secondly (round-2), once every two weeks, in total 4
191 observation periods for 10 weeks. Overall, 20 observations were done during a period of
192 129 days. Data loggers registered the environmental conditions (T and RH) during the
193 experiment.

194 *2.7.3 Microspheres*

195 The amounts used per trap were 4 g of SD powder or 6 g of OEE beads, the two
196 formulations of (*E*)-anethole. Samples were weighed at the beginning of the experiment
197 and placed inside empty tea bags to avoid direct contact between the insects and the
198 products so that only volatile insecticidal activity was studied. The same microspheres
199 were used throughout the whole experiment (from 12 June to 19 October). The samples
200 were weighed at the end of Round 1 and Round 2 to monitor the release of the bioactive
201 volatile. The amount of (*E*)-anethole released from the formulations inside the traps was
202 measured by the weight difference between the microspheres samples used at the
203 beginning and at the end of the experiment.

204 *2.7.4 Monitoring insecticidal activity*

205 The efficacy of the (*E*)-anethole formulations was measured according to the
206 formula of Henderson-Tilton (Henderson and Tilton, 1955):

$$207 \quad Ef (\%) = [1 - (Ata \times Acb) / (Aca \times Atb)] \times 100$$

208 *Atb*: Number of alive insects in the treatment before testing

209 Ata: Number of alive insects in the treatment after testing

210 Acb: Number of alive insects in the control before testing

211 Aca: Number of alive insects in the control after testing

212 The evolution of Henderson-Tilton efficacies over time were adjusted to a
213 binomial regression model, using as explanatory variables the time and the combination
214 of the formulations and insect species factors. It was established, a priori, that the
215 efficiency at infinite time is zero. The calculations were done by the drm function from
216 R statistical package drc v.3.0-1 (Ritz *et al.* 2015) in R software, v. 4.0.4 (R Core Team,
217 2021). The following models were tested: Log logistic (LL.3 function in drc), Logistic
218 (L.3), Log normal (LN.3), Weibull type 1 (W1.3), and Weibull type 2 (W2.3). Of the
219 tested models, the one that provided the lowest Akaike Information Criterion (AIC) was
220 used to calculate the efficacies over time, which were 90 (ET90) and 50 (ET50)—that
221 is, the time for which an efficacy greater than or equal to 50% or 90%, respectively, was
222 maintained.

223 2.7.5 Lethal concentration (LC) and lethal time (LT)

224 A laboratory assay was performed to calculate LC after 24 h exposure to (*E*)-
225 anethole volatiles in *E. kuehniella*. Three traps with 10 newly emerged adults (<24 h)
226 were prepared for each tested dose of each formulation. The doses tested were 4.44,
227 8.89, 22.22, 44.44, 88.89, 222.22 and 444.44 mg/L for SD and 6.67, 13.33, 33.33,
228 66.67, 133.33, 333.33 and 666.67 mg/L for OEE. The microspheres were placed in an
229 open Petri dish inside each trap. Every trap was enclosed in a plastic bag to prevent
230 insects from escaping. The mortality was observed after 24 h or 48 h (both dead and
231 dying insects were counted).

232 In addition, LTs were studied in a similar manner but with a fixed amount of 500
233 mg of SD powder or 750 mg of OEE beads (placed inside tea bags) per trap. Insect
234 mortality was counted after 6 h and daily for four days.

235 Probit analysis (Polo Plus, Probit and Logit Analysis, Version 1.0, LeOra
236 Software) was applied to the data to calculate the concentrations and time needed to kill
237 50% or 90% of the insects.

238

239 **3. RESULTS**

240 **3.1 (*E*)-Anethole formulations**

241 Both methods of encapsulation work well for (*E*)-anethole. The OEE method
242 gives more loading capacity and entrapment efficiency in comparison with the SD
243 method (Table 2). As for the release of the bioactive volatile in a laboratory study,
244 Figure 1 shows that at moderate temperatures (15 °C), the SD formulation is faster in
245 releasing the product (90% after 21 days) than the OEE (only 25%) formula. This
246 means that OEE beads tend to have a more prolonged effect, but SD powder causes a
247 faster toxic effect against the pest for a given amount of formulated microspheres. There
248 were statistically significant differences ($P < 0.05$) in the amount of the volatile released
249 from the two matrix blends after one week.

250 The SEM micrograph of the particle samples is shown in Figure 2. These images
251 contributed to the determination of the morphology of the particles. For (A), the average
252 particle size is 2.5 mm. In addition, all micrographs of OEE formulations showed that
253 the bioactive was homogeneously dispersed in the alginate/maltodextrin matrix with a
254 few agglomerates. The addition of glycerol and Tween 80 to the polymers (alginate and
255 maltodextrin) increased the viscosity of the solution during the synthesis of beads and

256 decreased the penetration of water molecules. For (B), the micrographs showed an
257 average particle size of 6.5 μm , although different sizes were observed. These particles
258 appeared mainly spherical, as expected in spray-dried formulations. Nevertheless, some
259 dents and slight agglomeration were observed. The addition of arabic gum improved the
260 surface of the particles, as confirmed by the fact that rough surfaces were not detected.
261 Beyond this, the arabic gum enhanced the homogenization and dispersion of the
262 bioactive.

263 Inside the funnel traps, a controlled release of the volatile was produced during
264 the four months. The average amount of (*E*)-anethole emitted inside each trap through
265 the whole duration of the experiment in the stores was 0.5 g for the SD formulation and
266 0.5–0.9 g for the OEE beads (Table 3). At the end of the experiment, there was some
267 compound left in the microspheres, since the release represented only 32% to 54.9% of
268 the total amount of (*E*)-anethole encapsulated in the sample placed in the trap. During
269 the first part of the study (periods 1 to 16), a quicker release of (*E*)-anethole (30.2%
270 versus 21.7%) was obtained from the SD powders as opposed to the OEE beads. In
271 summary, the total amount of the formulations tested—4 g of SD or 6 g of OEE samples
272 per trap—proved to be enough to cover several months of insecticidal activity. Now it is
273 important to derive the minimum amount needed or recommended for practical use.

274 **3.2 Lethal concentration (LC) and lethal time (LT)**

275 In Table 4, the results of the laboratory study with *E. kuehniella* are presented.
276 The LC₅₀ after exposure to the vapours inside the traps are 58.18 mg/L for SD (but 48
277 h of exposure was needed to obtain the value) and 111.56 mg/L for OEE microspheres.
278 It must be noted that, in this experiment, the microspheres were placed in an open Petri
279 dish (inside the trap), and it is possible that the insects were exposed not only to the
280 vapours but to the product as well through direct contact. In addition, we counted both

281 dead and dying insects (those unable to escape from the traps). Campolo *et al.* (2018) in
282 a recent review on the use of essential oils for stored product insect control have
283 reported that oils of lamiaceae were the among the most active as fumigants, giving
284 (unformulated oils) LC50 = 0.93 - 4.06 $\mu\text{L/L}$ for larvae of *P. interpunctella* and LC50 =
285 3.27 - 7.52 $\mu\text{L/L}$ for *E. kuehniella*.

286 It is common for the duration of exposure to be more important than the dose for
287 fumigant products. In our case, we tried to obtain Lethal times (LT), testing 0.5 g of SD
288 or 0.75 g of OEE samples per trap (in this case the microspheres were placed inside a
289 tea bag and therefore there was no contact between the insects and the product) and
290 monitoring mortality (dead insects only) after 6 h, 24 h, 48 h and 96 h. After 96 h of
291 exposure, 39.2 (\pm 3.92)% mortality was obtained with the OEE beads, but
292 20 (\pm 13.33)% of insects were dead in the control (there was no mortality in both cases
293 after 6 h). We conclude that the dose is more important than the duration of exposure in
294 this case. However, it might be possible to further reduce the amount of formulations
295 needed per trap, as dying insects (which cannot escape from the traps) are just as much
296 a success as dead insects.

297 **3.3 (*E*)-Anethole volatile insecticidal activity**

298 During the experiment (12 June–19 October 2020), the temperature ranged from
299 19.4 °C to 31.8 °C and the relative humidity from 48.1% to 86.4% inside the facilities
300 where the traps were located (Table 5). Values remained quite similar during the day
301 and night. Temperatures reached their peak in July–August (27–32°C) and were
302 moderate (19–27°C) during June and September–October. Overall, the conditions at
303 Murcia (where *E. kuehniella* was tested) were warmer and dryer (rh \leq 60.2 %) than in
304 Barcelona (where *P. interpunctella* was tested).

305 The outcome of the experiment in the stores was very good. The (*E*)-anethole
306 formulations were insecticides that killed the moths inside the traps. After three days of
307 exposure of the moths to the microspheres, within the traps, the average mortality was
308 higher than 70% in *E. kuehniella*, or 65% in *P. interpunctella* (less than 4% or 13%
309 mortality respectively in the control, without exposure to the microspheres, Table 6).
310 The values obtained of the Henderson-Tilton efficacy were promising, within the
311 interval of 70–100% for the first half of the experiment in the stores and with a decrease
312 afterwards. The OEE beads performed better than the SD powder in the long run for
313 both insect species, and in addition, the activity was more consistent in replications. At
314 Barcelona (*P. interpunctella*), the differences between SD and OEE at the end of the
315 experiment (after 100 days) were more pronounced. For *E. kuehniella*, the insecticidal
316 activity of both formulations followed the same pattern for 75 days. However, at both
317 locations, the SD powder became a less efficient insecticide from day 77 onwards.

318 The results of the binomial modelling of the evolution of efficacy over time have
319 been summarized in Table 7 and Figure 3. The model that provided the lowest AIC was
320 Weibull type I (W1.3) (AIC = 668). Next were the Log-normal (AIC=669), the Logistic
321 and the Log-Logistic (AIC=672 for both), and finally the Weibull type 2 (AIC= 680) for
322 all curves. However, the OEE formulation with *P. interpunctella* had an efficacy of over
323 75% during the whole experiment, and therefore, only the Logistic model (L.3) allowed
324 for an approximation of a curve.

325 Figure 3 and Table 7 show that, for *E. kuehniella*, both formulations had 100%
326 efficacy at the beginning. The values of the “d” parameter of the model (see Table 7)
327 were SD = 0.9904, with 95% CI of 0.9672–1.0136, and OEE = 0.9974, with 95% CI of
328 0.9923–1.0024. These values are maintained for 33 days for SD and for 61 days for
329 OEE. We can also highlight that in *P. interpunctella*, SD had an average maximum

330 efficacy of 85%. The “d” parameter values (see Table 7) were 0.85, with 95% CI of
331 0.8367–0.8754. For 94 days, it maintained over 80% efficacy. On the other hand, the
332 OEE with *P. interpunctella* gave an efficacy of 95% at the beginning, and for 126 days,
333 the efficacy remained over 90% (Figure 3). This is possibly because the higher
334 temperature values of Murcia (Table 5) allowed for a decrease in the amount of active
335 volatiles inside the traps over time and therefore a decrease in the efficacy in *E.*
336 *kuehniella* was also produced.

337 Few insects were able to escape the traps, but those that did were counted and
338 sexed. In Table 8, these data are summarized in two groups: with (*E*)-anethole
339 formulations (experimental) and without (control). *E. kuehniella* females tended to
340 escape from control traps (75.22% of total insects outside) more often than from traps
341 with (*E*)-anethole vapours inside (in this latter case, only 36.16% of the total insects
342 outside were females). Perhaps this indicates a potential attractant effect of the
343 compound. However, for *P. interpunctella*, the percentages of females outside the traps
344 were quite similar for the treatment and the control (56.14% versus 60.24%,
345 respectively), but in this location, the period of recording was shorter (Table 8).

346 Another observation worth mentioning is that male moths were more susceptible
347 to (*E*)-anethole volatiles than females. For instance, the mortality with SD powder was
348 77.4% for males versus 63.6% for females for *E. kuehniella*. OEE beads gave higher
349 mortality but there was less of a difference between males and females: 88.1% versus
350 87.9%, respectively. As for *P. interpunctella*, the differences in mortality between males
351 and females existed but were small: 78.7% versus 76.9%, respectively, with SD and
352 94.7% versus 92.8%, respectively, with OEE.

353

354 **4. DISCUSSION**

355 The release of the volatiles of (*E*)-anethole from the microspheres inside the
356 traps was enhanced by increased temperature and/or relative humidity values at both
357 locations. With time, the amount of bioactive volatiles inside the traps possibly
358 decreased, reducing the effectiveness. The traps required 0.4 g/L of SD powder or 0.56
359 g/L of OEE beads to kill 90% of *E. kuehniella* moths after 24 h or 48 h of exposure to
360 the volatiles respectively. Currently, there are no insecticides acting in the vapour phase
361 in use in traps. The development of a commercial product based on (*E*)-anethole would
362 be advantageous for dealing with certain types of insects that are less mobile and might
363 not come into contact with the commonly used contact insecticides. It is also convenient
364 that there is a choice of more than one mode of action in the registered active substances
365 to avoid insecticide resistance development.

366 Comparing both formulations, the OEE beads turned out to be more lethal than
367 the SD powder to pyralid moths under the conditions studied. Comparing the two
368 species of moths tested, *E. kuehniella* was harder to kill than *P. interpunctella* towards
369 the end of the experiment, resulting in a greater number of alive insects inside the traps.
370 The OEE beads present some advantages, such as homogeneous dispersion of the
371 bioactive in the matrix blend and its prolonged insecticidal effect on account of the
372 slower release. The efficacy of OEE beads on *P. interpunctella* remained over 80% for
373 the whole experiment. Comparing the two locations, the conclusions about OEE and SD
374 did not change. However, both formulations are suitable to encapsulate (*E*)-anethole and
375 provide an improvement in relation to our previous works. The gradual slow release of a
376 volatile substance from a matrix (plastic, plates, strips, pellets etc.) is a spontaneous
377 process called by other authors as residual fumigation (Stejskal *et al.*, 2020). In this
378 way, DDVP was extensively used (now banned) for stored product pest protection.

379 Our group started to develop the OEE method to encapsulate linalool (López *et*
380 *al.*, 2012) by adding glycerol and starch to solve the porosity problem of the alginate
381 beads. A high encapsulation yield (86%) of the volatile and a better entrapment were
382 obtained. However, the release of the bioactive took place very slowly, with only a 20%
383 release after 336 h. In a previous published experiment in stores (Pascual-Villalobos *et*
384 *al.*, 2015), beads of coriander and basil EOs were tested inside funnel traps as an
385 insecticide. A similar number of dead insects was obtained with the encapsulated oils
386 compared with dichlorvos insecticide, all of which act in the vapour phase. The main
387 compounds of these oils were linalool and estragole. Solid beads were prepared with
388 alginate and glycerol by an oil emulsion entrapment procedure described in López *et al.*
389 (2012), but no starch was added. The encapsulation efficiency of the beads was 10.2%
390 for coriander and 28.7% for basil, and 4 g of beads were used inside the traps.

391 Further experiments are required to fix the minimum amount of a formulation
392 needed inside the trap (to see if less than 4–6 g works well) to give similar results to the
393 ones we are reporting here. Not all the (*E*)-anethole was released inside the traps during
394 the four-month period; in fact, at least 45% was left in the samples in the end, but this
395 did not prevent the declining efficacy more clearly seen for the SD powder and for *E.*
396 *kuehniella*. The time response curve, according the Weibull type 1 model, descends
397 slowly from the upper limit (at time = 0, in our cases upper limit = 100% efficacy), but
398 afterwards, the curve approaches the lower limit rapidly (Caffi and Rossi, 2018; Ritz *et*
399 *al.* 2019).

400 The synthetic female sex pheromone has been used successfully in traps for
401 monitoring, mass trapping, attract and kill or mating disruption strategies for stored
402 product pest control (Phillips, 1997). Male pyralids respond to the single ZETA
403 pheromone compound, but sometimes additional components are used (to improve the

404 activity), such as the corresponding alcohol to this acetate, ZETOH, which is also
405 produced by females. However, there is still a need for a female attractant so that the
406 traps target both sexes. Trematerra and Colacci (2020) point out the attractiveness of
407 water traps to male and females of pyralid moth species, but this type of trap is not
408 practical under some circumstances. In a paper published by Worthley and Nicholas
409 (1937), female codling moths (*Cydia pomonella* L., Lepidoptera: Tortricidae) were
410 more attracted than males to (*E*)-anethole added (1 cc) to a standard bait in the trap (33
411 out of 55 total catches—60%—versus 6 out of 13 —46.1%), indicating an attractant
412 action. In our paper, we have also determined that (*E*)-anethole formulations inside
413 funnel traps might be an attractant for female moths of *E. kuehniella* and *P.*
414 *interpunctella*, in addition to their insecticidal effect. Some authors (Chang *et al.* 2009)
415 have pointed out that if (*E*)-anethole and other bioactives are mixed with attractants,
416 such as parapheromones, in an appropriate formula, they might be used as a natural
417 insecticide. Therefore, if (*E*)-anethole acts as an attractant at described concentrations,
418 this bioactive compound could be a promising insecticide, particularly if it can also be
419 used in organic plant or stored product pest protection. Wang *et al.* (2021) have reported
420 the toxic effects of the volatiles of star anise, *Illicium verum* Hook f. powder against the
421 rusty grain beetle, *Cryptolestes ferrugineus* (Stephens) and the main compounds were
422 (*E*)-anethole and estragole. The possible attractant effect of (*E*)-anethole on female
423 pyralid moths deserves further research in an experiment specially designed for this
424 purpose.

425 According to Cox (2004) the attraction of only males means that a high
426 proportion of the population has to be caught to have an impact on female fecundity,
427 and this usually happens if the insect population is low. There are several factors to be
428 taken into account, such as the most effective semiochemical, the most appropriate

429 delivery system, the dose and release rate and the trap design (e.g., adding vertical strips
430 outside the funnel traps). A system that is being introduced is the combination of the
431 autoconfusion Exosect SP Tab pheromone dispensers for males with water traps to
432 eliminate the high number of *E. cautella* males and females. The pest was not
433 eliminated, but a reduction in the percentage of mated females was achieved overtime in
434 a dried fruit store (Trematerra and Colucci, 2020). Another approach that is being used
435 is a coated polyester net that contains the insecticide alpha cypermethrin to cover
436 tobacco during storage as a barrier against insects (the tobacco moth, *Ephesia elutella*
437 Hubner, and the tobacco cigarette beetle, *Lasioderma serricorne* F.), similar to the
438 mosquitocidal nets and insecticide treated nets used against agricultural pests in
439 greenhouses (Paloukou *et al.*, 2020).

440 The environmental conditions, the pest and the route of entrance of a compound
441 determine the optimum formulation type. A fumigant enters by inhalation through the
442 spiracles or the cuticle to the insect traqueal system. A slow and constant release of the
443 bioactive compound is needed to obtain a prolonged action that is the objective of our
444 research line.

445

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549

550 **Table 1.** Summary of conditions of the preparation of (*E*)-anethole formulations

Conditions used	OEE	SD
Inlet air temp (°C)	--	100
Feed flow rate (mL min ⁻¹)	--	4
Wall material content (% wt vol ⁻¹)	34	40
Surfactant (g)	50	50

551 OEE: Oil emulsion entrapment (beads); SD: Spray drying (powder)

552 **Table 2.** Characteristics of beads and powders produced using two techniques of
553 encapsulation

Formulation Method ^a	Loading capacity ^b	Powder Recovery ^c	Entrapment Efficiency ^d
OEE	19.65a	62.05a	28.60a
SD	13.50b	57.51a	16.10b

554 ^aOEE: Oil emulsion entrapment (beads); SD: Spray drying (powder).

555 ^bLoading capacity was expressed as g *E*-anethole per 100 g⁻¹ dry beads or powder.

556 ^cPowder Recovery was expressed as g beads or powder per 100 g⁻¹ initial solids.

557 ^dEntrapment efficiency was expressed as g (*E*)-anethole encapsulated per 100 g⁻¹ (*E*)-
558 anethole added. Different letters within each column are significantly different ($p < 0.05$)
559 according t.

560

561 **Table 3.** Release of (*E*)-anethole from microspheres inside the funnel traps

Formulation ^a	Periods ^b	weight loss of microspheres			
		<i>IMIDA (Murcia)</i>		<i>IRTA (Barcelona)</i>	
		g	% of total ^c	g	% of total ^c
SD	1 to 16	0.4210	30.2	0.5300	38.1
	1 to 20	0.5315	38.2	0.5055	36.3
OEE	1 to 16	0.3670	21.7	0.4770	28.2
	1 to 20	0.9275	54.9	0.5415	32.0

562 ^aOEE: Oil emulsion entrapment (beads); SD: Spray drying (powder)

563 ^bPeriods 1 to 16 cover from 12 June till 3 Aug 2020 and Periods 1 to 20 cover from 12
 564 June till the end of the experiment on 19 Oct 2020.

565 ^c The total amount of (*E*)-anethole in each trap at the beginning of the experiment was
 566 1.392 g for SD or 1.69 g for OEE.

567

568

569 **Table 4.** Lethal concentrations of (*E*)-anethole microspheres (mg/L) for *E. kuehniella*
 570 inside funnel traps.

Formulation ^a	LC50	95% CI	LC 90	95% CI	χ^2
SD	58.18	50.04 - 67.65	398.08	296.45 - 510.66	18.046 ^{NS}
OEE	111.56	94.23 - 133.34	558.23	424.89 - 788.89	37.093 ^{NS}

571 Probit analysis fitting lethal concentration 50 (LC50) and 90 (LC90) after 24 h (SD) or
 572 48 h (OEE) exposure to vapours in *E. kuehniella* and confidence intervals. χ^2 non-
 573 significant (NS). The number of insects per dose tested was 120.

574 ^a SD = Spray drying (powder) OEE = Oil emulsion entrapment (beads)

575

576

577 **Table 5.** Environmental conditions (average temperature and relative humidity) inside
 578 the facilities

<i>Period / Date</i>	IMIDA (Murcia)				IRTA (Barcelona)			
	temp	temp	r.h.	r.h.	temp	temp	r.h.	r.h.
	day (°C)	night (°C)	day (%)	night (%)	day (°C)	night (°C)	day (%)	night (%)
<i>Round 1 (Observations every 3 days)</i>								
1/12-15 June	24.8	24.9	54.3	56.9	23.4	23.5	60.3	61.9
2/16 -19 June	26.1	26.1	55.7	56.9	22.3	22.3	67.4	67.8
3/19-22 June	26.5	26.6	59.4	60.2	23.4	23.9	68.9	70.8
4/23-26 June	27.4	27.4	54.2	56.4	26.4	26.8	66.3	64.8
5/26-29 June	28.1	28.2	57.0	58.7	27.8	28.1	63.7	63.4
6/29 June-2 July	29.0	29.1	54.1	53.4	27.8	28.1	68.6	67.5
7/30 June-3 July	29.2	29.3	58.2	59.6	26.9	27.1	62.6	63.4
8/3-6 July	29.3	29.4	54.2	55.6	28.0	28.4	61.1	60.9
9/7-10 July	29.6	29.7	53.3	55.4	28.3	28.6	57.1	56.0
10/10-13 July	28.8	28.8	56.6	57.1	27.5	27.2	57.5	58.6
11/14-17 July	28.7	28.7	56.9	57.6	27.3	27.5	64.4	65.2
12/17-20 July	29.4	29.5	55.0	56.0	28.4	28.7	59.9	59.4
13/21-24 July	30.2	30.2	55.9	56.7	29.8	30.0	62.0	59.2
14/24-27 July	30.8	30.9	53	54.9	30.7	30.9	60.0	59.9
15/28-31 July	31.7	31.8	54.1	55.8	28.2	28.3	60.3	61.0
16/31 Jul-3 Aug	31.2	31.2	56.2	56.2	29.3	29.5	63.3	58.8
<i>Round 2 (Observations every 15 days)</i>								
17/25-28 Aug	30.6	30.7	52.1	51.5	29.4	29.6	67.5	68.4
18/11-14 Sept	27.2	27.3	54.2	53.7	26.6	26.7	66.3	67.3
19/29 Sept-2 Oct	25	25	51.3	51.5	17.3	18.7	54.0	50.5
20/16-19 Oct	21.1	21.1	48.1	49.2	19.4	19.6	85.7	86.4

579

580

581 **Table 6.** Average mortality (%) of *E. kuehniella* and *P. interpunctella* in funnel black
 582 striped traps containing (*E*)-anethole microspheres of two formulations (SD or OEE,
 583 mean of two traps for each formulation) or without any kind of insecticide (control, one
 584 trap).

	<i>Ephestia kuehniella</i>						<i>Plodia interpunctella</i>					
	Round -1		Round -2		Total		Round -1		Round -2		Total	
	%	no.	%	no.	%	no.	%	no.	%	no.	%	no.
SD	81.91	951	26.62	263	70.85	1214	87.61	1146	65.15	396	83.12	1542
OEE	95.56	947	62.64	265	88.98	1212	94.57	1142	92.23	399	94.10	1541
Control	2.11	473	3.79	132	2.45	605	12.37	582	12.44	201	12.38	783

585 Round 1: twice a week, for 8 weeks, in total 16 observation periods.

586 Round 2: once every two weeks, in total 4 observation periods for 10 weeks.

587 no. = number of individuals tested

588

589 **Table 7.** Estimated efficacy over time of two (*E*)-anethole formulations (OEE and SD)
 590 in two moth species inside funnel traps.

	Parameter estimates ^a			Estimated efficacy over time ^b			
	b	d	e	ET90	95% CI	ET50	95% CI
SD	2.4142	0.9904	86.032	32.55	28.18-36.92	73.49	69.71-77.27
<i>E. kuehniella</i>							
OEE	3.1669	0.9974	124.51	60.69	56.02-65.35	110.8	103.7-117.8
<i>E. kuehniella</i>							
SD	10.521	0.8561	121.51	94.08 ^c	87.22-100.9 ^c	114.5	111.3-117.8
<i>P. interpunctella</i>							
OEE	0.02114	0.9464	267.16	126.9	--	--	--
<i>P. interpunctella</i>							

591 ^a Binomial regression models (Weibull type I model was fitted for all curves, but for
 592 OEE in *P. interpunctella*, the Logistic model was applied. According to the
 593 parameterization of the DRC package, b = slope at “e” value, d = maximum value of
 594 efficacy at start time, e = value of time, near inflection point in Weibull type I and in
 595 inflection point in logistic model.

596 ^b Efficacy over time 90 (ET90) and 50 (ET50) are the times for which an efficacy
 597 greater than or equal to 90% or 50%, respectively, is maintained. 95% CI = Confidence
 598 intervals at 95%.

599 ^c ET80 was estimated because the maximum efficacy was <0.9.

600

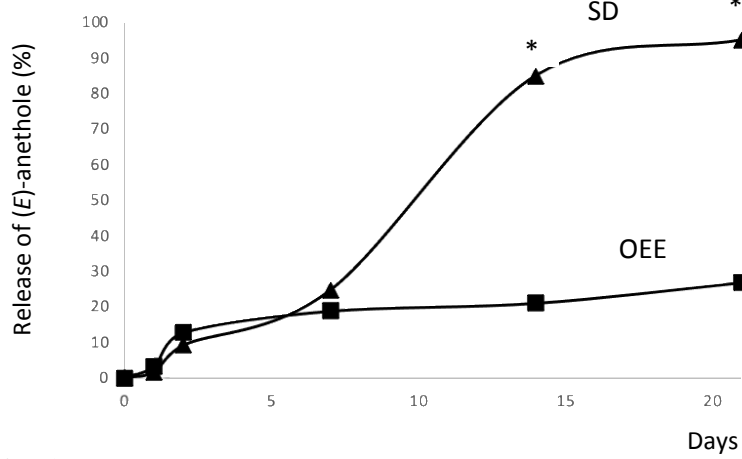
601 **Table 8.** Percentage of female-sex moths in moths that escaped from the traps

Period	<i>Ephestia - IMIDA (Murcia)</i>		<i>Plodia - IRTA (Barcelona)</i>	
	Traps with anethole	Control traps	Traps with anethole	Control traps
1	50	-	-	-
2	0	100	-	-
3	0	100	-	-
4	100	0	-	-
5	-	100	-	-
6	0	100	-	-
7	-	0	-	-
8	100	100	-	-
9	0	-	-	-
10	-	-	-	-
11	100	100	-	-
12	-	100	-	-
13	0	75	-	-
14	16.7	100	-	-
15	28.6	100	-	-
16	50	33.3	66.7	61.5
17	0	25	66.7	46.4
18	0	45.5	36.4	42.9
19	100	100	60	100
20	33.3	100	50	66.7
Average	36.16%	75.22%	55.96%	63.5%

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610 **Fig. 1.** Controlled release of (*E*)-anethole from different matrix blends during 21 days at
611 15 °C (* = statistically significant differences between the SD and OEE formulations).

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613 (A)

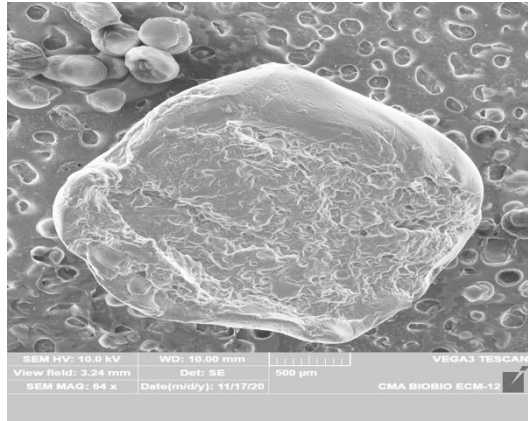
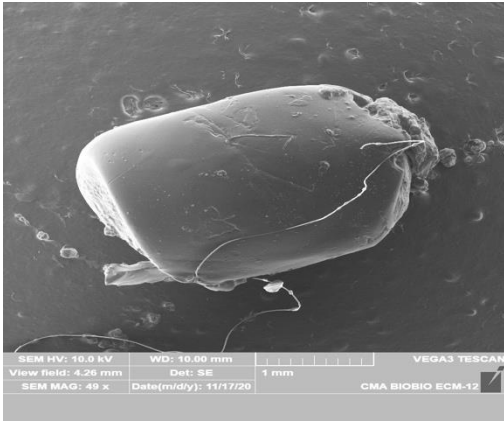
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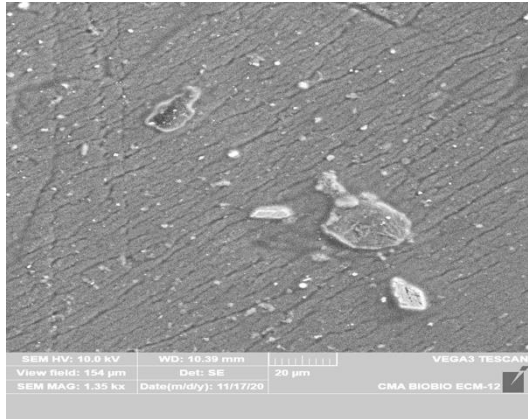
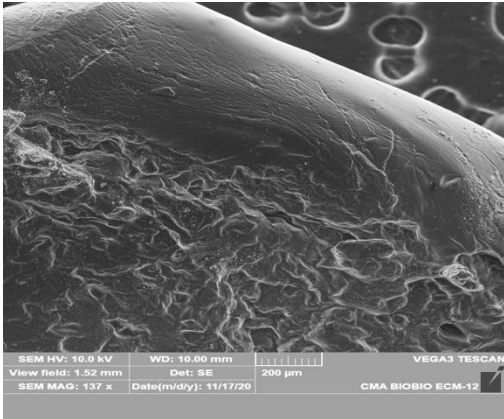
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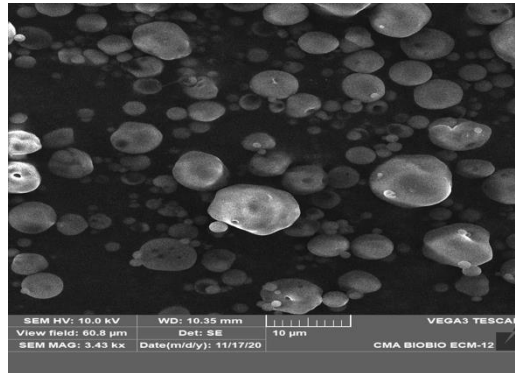
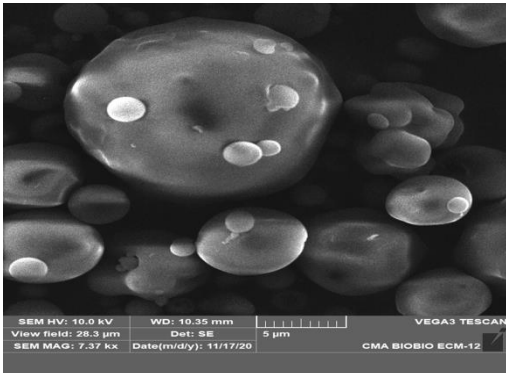
625 (B)

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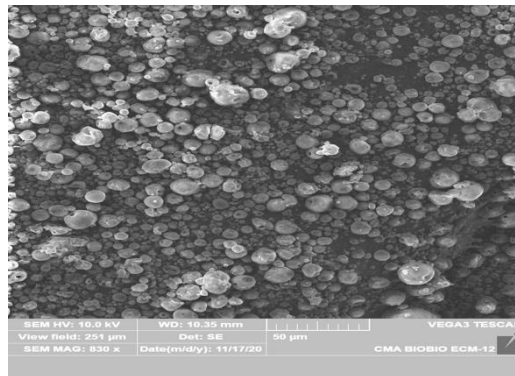
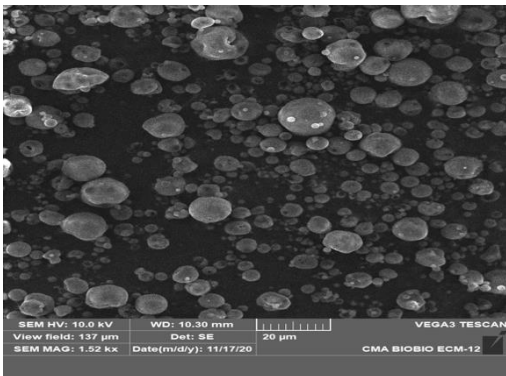
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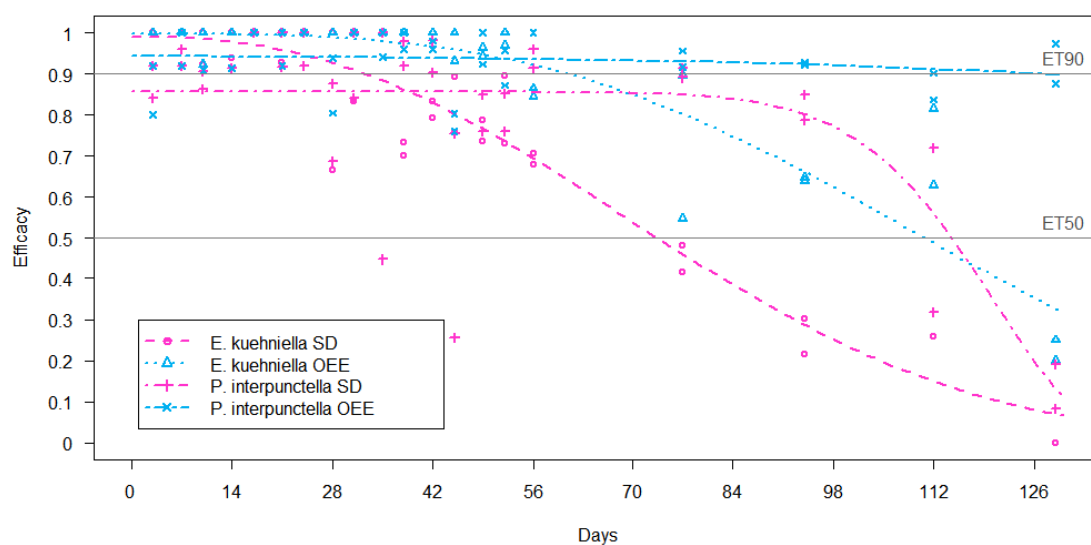


635 **Fig. 2.** SEM micrographs of microspheres: (A) OEE at 1000 μm, 500 μm, 200 and 20

636 μm and (B) SD at 5 μm, 10 μm, 20 μm and 50 μm.

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640 **Fig. 3.** Evolution of efficacy over time of (*E*)-anethole formulations. The Weibull type I
 641 model was used to fit both curves in *E. kuehniella* and *P. interpunctella* with SD, but *P.*
 642 *interpunctella* with OEE was fitted with the Logistic model. ET90 = Efficacy over time
 643 90 and ET50 = Efficacy over time 50.

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