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1    **Veggie burgers in the EU market: a nutritional challenge?**

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6

7    **Abstract:**

8    Nutritional information of burgers launched in the EU market during 2020 was retrieved from their  
9    labels. Products were initially classified into 4 types: *i.e.*, veggie, red meat-, fish- and poultry-based.  
10   Gluten, wheat, and soy were the most declared allergens regardless of the burgers type. Veggie burgers  
11   showed levels of energy, fat, and saturate fatty acids (SFA) similar to fish- and poultry-based burgers,  
12   but lower than red meat burgers. Compared to conventional burgers, veggie had higher amounts of  
13   carbohydrates and sugars and a lower content of proteins, but no difference in salt. Due to the high  
14   compositional intra-variability in the veggie burgers, vegetarian and vegan burgers were further  
15   analyzed separately. Vegan burgers had higher levels of energy, fat, SFA and protein than vegetarian  
16   burgers, but lower carbohydrates and sugars. Once again large differences in the nutritional parameters  
17   were observed in both vegan and vegetarian burger categories due to the wide range of ingredients and  
18   formulations employed in these types of product. A clear and comprehensive informative labelling is  
19   especially needed for vegan and vegetarian burgers to allow the consumer to make a rational decision  
20   based on the nutritional facts of these products.

21   **Keywords:** burger, vegan, vegetarian, meat, nutritional labeling, allergens

22      **1. Introduction**

23      Meat burgers are one of the most popular meat products owing to their composition (rich in proteins,  
24      fats, minerals, and vitamins), availability, convenience, and affordability. Nevertheless, diet rich in meat  
25      products can be related to health concerns including colon cancer, obesity, and cardiovascular diseases  
26      due to the high content of cholesterol, saturated fatty acids and salt [1–3]. In the frame of European Food  
27      and Nutrition Action Plan by World Health Organization (WHO), recommendations have been proposed  
28      and specific frameworks have been implemented to reduce population intake of salt, fat and sugar [4].  
29      Beside health concerns, impact of meat production on the environment and animal welfare rights are  
30      boosting toward changing eating habit toward more sustainable and healthy food consumption patterns  
31      [5, 6]. The shift from a meat-centric to a semi-vegetarian diet (*i.e.* flexitarian) is giving room to hybrid  
32      products made with blends of meat and plant-based ingredients to reduce meat consumption [7].

33      Hybrid burgers are reformulated products with the aim to reduce the amount of meat in the original  
34      recipe and to improve the nutritional composition. For this reason, reformulation focused on finding  
35      alternative natural and clean label ingredients to replace partially protein or/ and fat without hindering  
36      the characteristics of the traditional product. Soy proteins was one the most used alternative proteins for  
37      its functionality and affordability, yet currently its allergenicity contribute into the raise of other less  
38      allergenic sources [8]. Cereals proteins deriving from wheat, rice, barley, and oats are included in their  
39      different forms (*e.g.*, flour, isolates or concentrates) [9, 10]. Legume (*e.g.*, pea, lentil and chickpea) are  
40      used to partially substitute meat to obtain low-calorie burgers with high protein and fiber contents [11].  
41      Pseudo-cereals (*e.g.*, quinoa and buckwheat) have attracted much attention because of excellent  
42      nutritional ingredients and being less allergenic compounds (gluten-free) and high nutritional value [8].  
43      Mycoproteins and algal proteins are also increasingly included in burger formulations owing to their  
44      high nutritional value [12, 13]. Fat and saturated fat reduction was achieved by replacing animal fat by  
45      vegetable and/or marine oils [12, 14, 15]. In response to demands for healthier/functional meat burgers  
46      products, bioactive components (*e.g.*, probiotics, fibers, antioxidants, and omega-3) were also added  
47      [15–19].

48      Global plant-based burgers market started as a niche industry for vegan and vegetarian community and  
49      now it is growing into a mainstream food [20]. The global plant-based burgers market reached around  
50      US\$ 2.7 billion in 2020 and is forecast to increase at compound annual growth rate (CAGR) of 22%  
51      between 2020 and 2030. Europe is expected to emerge as the leader of this market worldwide as it covers  
52      nearly half of the global market currently [21]. In the EU, veggie burger market is governed by the  
53      Netherlands (18% of new launches in the 2020), followed by Germany (14.7%), Spain (8.2%),  
54      Switzerland and Poland (7.6%), and Portugal (7.1%) [22]. Veggie burgers can be classified in two  
55      products vegan (made from non-animal ingredients) and vegetarian (contain non-meat ingredients such  
56      as eggs, mild, and whey proteins). These products are made using non-animal proteins deriving from

57 soy, pea, lentil, wheat or fungi, vegetal oils, starches, colorings/ flavoring agents and spices to enable a  
58 meat-like experience [23].

59 There is currently a reasonable debate with the food industry on the nutritional health and wellness of  
60 alternative meat products versus those traditional [23, 24]. The font-of-pack labeling is the tool that can  
61 help consumers to make informed choice while purchasing a food product [25]. Nutritional labeling is  
62 important to enable a further understanding of the healthiness of burger products rather than only relying  
63 on the mention meat, vegan or plant based or the list of ingredients. Regulation (EU) 1169/2011 on food  
64 information to consumers requires mandatory nutrition declaration for energy, total and saturated fats,  
65 carbohydrates, sugars, proteins and salt in prepacked foods [25]. In the case of food alternatives such as  
66 veggie burgers, labeling remains a source of contention since there is no legally binding definition of  
67 the terms “vegan” and “vegetarian” in EU regulation. Regulation (EU) No. 1169/2011), article 36 (3)(b)  
68 mentions information “related to suitability of a food for vegetarians or vegans” within the list of  
69 voluntary food information. This article leaves largely unclear the labeling of such foods, as it does not  
70 provide a definition for “vegan” or vegetarian”. Due to the rising interest and demand for vegan and  
71 vegetarian foods and the correspondingly increasing relevance of this market segment, a clear definition  
72 of these products is indeed required to avoid confusing the consumers. An initiative started by  
73 vegetarians and vegans across the EU to identify suitable food [26]. The European food and drink  
74 industry and the European Vegetarian Union submitted a joint position to propose a wording which  
75 meets the requirements of consumers interested in vegan and vegetarian products [26]. In 2018,  
76 European Commission has registered a European Citizens' Initiative entitled “Mandatory food labelling  
77 Non-Vegetarian / Vegetarian / Vegan” [27]. No official decision has been taken on either to make an  
78 amendment or not yet. The labelling of plant-based alternatives using meat and dairy terms also created  
79 a debate in the EU and opinions diverged into two ways: *i*) the protection of dairy and meat terms by  
80 banning products without meat or dairy from using associated terms (to avoid consumer confusion and  
81 misleading) and *ii*) the allowance of plant-based alternative to keep meat related nomenclature (and not  
82 use terms like “fingers” or “discs”). In 2020, the European parliament has rejected the proposal to ban  
83 the use of words like “burger” and “sausages”, while prohibiting dairy-like terms [28] .

84 Consumers, vegan or not, are facing the dilemma of choosing the product that can respond to their  
85 dietary style and nutritional expectations. The nutritional labeling might be a way for consumers to  
86 compare a veggie product to that animal-based, and decide the healthiest option. The present work is  
87 not limited to a number of lab-developed products but it is a market survey of vegan products and their  
88 traditional counterparts. This investigation comes to answer the question if vegan products are a  
89 healthier or not than the traditional products considering burger as a case study. Therefore, the present  
90 work gives a closer analysis to the nutritional labeling of veggie burgers in comparison to the  
91 conventional meat- and fish-based products launched during the 2020 in the EU market. For this reason,

92 mandatory nutritional information mentioned on the label of veggies, red meat-, fish-, and poultry-based  
93 burgers were collected and compared. Likewise, allergenicity information were retrieved and discussed.  
94 A closer focus was afterward attributed to veggie burgers by identifying two classes “vegan” and  
95 “vegetarian” and investigating their nutritional properties.

96 **2. Material and methods**

97 **2.1. Data Collection**

98 Identification of burgers launched in the global market during the year2020 was carried out by  
99 consulting the Mintel Global New Product Database (Mintel GNPD-Mintel Group Ltd., London, UK).  
100 The Mintel GNPD tracks packaged food and beverage launches in 86 markets worldwide. Each item  
101 has detailed product information, such as price, ingredients, claims made and nutritional information, as  
102 well as photographs of all sides of the packaging.

103 Out of the super-category of “foods”, the search was focused on the category “Processed Fish, Meat &  
104 Egg Products” that was searched for the keyword “Burger”. The Mintel GNPD search was conducted  
105 on February14<sup>th</sup>, 2021, using the search parameters specified in Table 1. The results of all searches were  
106 exported to Microsoft Excel (Microsoft Office, Washington, WA, USA).

107 **Table 1.** Search strategy used on Mintel Global New Product Database.

Criteria	1 <sup>st</sup> search	2 <sup>nd</sup> search	3 <sup>rd</sup> search
<b>Product name</b>	Burger	Burger	Burger
Sub-Category	Processed Fish, Meat & Egg Products	Processed Fish, Meat & Egg Products	Processed Fish, Meat & Egg Products
Category	<ul style="list-style-type: none"><li>• Meat Substitutes</li><li>• Fish Products</li><li>• Meat Products</li><li>• Poultry Products</li></ul>	<ul style="list-style-type: none"><li>• Meat Substitutes</li><li>• Fish Products</li><li>• Meat Products</li></ul>	Meat Substitutes
Region	<ul style="list-style-type: none"><li>• Europe</li><li>• Latin America</li><li>• Asia Pacific</li><li>• North America</li><li>• Middle East &amp; Africa</li></ul>	Europe	Europe
Date	Last complete year	Last complete year	Last complete year

Nutrition	-	-	Carbohydrates (listed on pack); Sugars (listed on pack); Protein (listed on pack); Fat (listed on pack); Salt (listed on pack); Energy (kcal) (listed on pack); Saturated Fat (listed on pack)
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109 **2.2. Data Extraction**

110 Following the 3<sup>rd</sup> search, burgers were classified into 4 sub-categories, veggie burgers, red meat burgers,  
 111 fish burgers and poultry burgers. In a second phase, veggie burgers were further subdivided into non-  
 112 vegan and vegan products. For all burger products launched in the EU market and having complete  
 113 mandatory nutritional labelling, energy (kcal/100 g), total fat (g/100 g), saturated fatty acids—SFA  
 114 (g/100 g), carbohydrates (g/100 g), sugars (g/100 g), protein (g/100 g), and salt (g/100 g) were retrieved.  
 115 Furthermore, list of ingredients, allergies and suitability for vegan and vegetarian information were  
 116 retrieved.

117 **2.3. Statistical Data Analysis**

118 The statistical analysis was carried out using the Statistical Package for Social Sciences software (IBM  
 119 SPSS Statistics, Version 25.0, IBM corp., Chicago, IL, USA). Energy and nutrient contents per 100 g  
 120 of products were analyzed using Kruskal–Wallis non-parametric one-way ANOVA for independent  
 121 samples with multiple pairwise comparisons and Mann–Whitney non-parametric test for two  
 122 independent samples.

123 **3. Results and discussion**

124 **3.1. Overview on the global market of burgers with emphasis on EU**

125 For a better understanding of EU market position, a search was conducted in Mintel database to retrieve  
 126 all new burger products launched during the year 2020. Results showed that a total of 262 new veggie  
 127 burgers, 182 red meat burgers, 28 fish burgers and 41 poultry burgers were launched in the global market  
 128 (Table 2). These results show clearly the raising trend of consuming plant-based products that boosts  
 129 food companies to enlarge their portfolios [23]. Vegan and vegetarian products are not new to the  
 130 market; but more companies now are competing to develop product that mimic the taste and structure  
 131 of traditional burgers in response to the raising demand. Changes in food habit during Coronavirus  
 132 disease 2019 (COVID-19) outbreak boosted the raise in veggie burgers and a drop in meat burgers

133 launches [in 2019, global market: 173 veggies, 192 red meat, 21 fish and 39 poultry] [22]. Similarly,  
134 US sales of plant-based meat alternatives increased by almost 200% in April 2020 compared to the same  
135 period in 2018 [29]. This can be attributed to several reasons including shortages in meat availability,  
136 heightened concern about food safety and health, raise of meat prices [\$255/cwt at March 2020 reaching  
137 \$459/cwt at May 2020], and competitive marketing of meat alternatives as producers seize the current  
138 disruption as an ideal opportunity to attract new customers [30, 31].

139 Table 2 summarizes the launches in 2020, where the number of launches varied depending on burger  
140 category and the region. In the EU, veggie burgers had the largest share followed by red meat, fish, and  
141 poultry burgers. Noteworthy, Europe had the highest number of launches in all categories worldwide  
142 [veggies burgers ~70% (184 products out of 262) of total launches in 2020 versus red meat burgers  
143 ~48% (87 products out of 182) versus fish burgers ~75% (21 products out of 28) versus poultry burgers  
144 32% (13 products out of 41)]. A survey in Spain showed this can be due to consumers lowering  
145 substantially red meat intake and eating more plant-based food [32]. In Asia, veggie burgers had the  
146 highest launches rate followed by red meat and fish, but no new launches in poultry burgers. It was  
147 reported that the demand for plant-based protein foods is surging in Asia due to links between wild  
148 animal meat and COVID-19 urging consumers to rethink diets [33]. In Latin America, red meat burgers  
149 had the highest launches, followed by veggie, poultry, and fish burgers. Indeed, red meat burger is the  
150 preferred meat processed product in the Latin market representing 40 % of the market of processed meat  
151 considering Brazil and Argentine as one of the most import producers [34]. In the Middle East and  
152 Africa, red meat burgers had more new products than veggie burgers, poultry, and fish burgers. This is  
153 because the adoption of veganism in this region is a recent trend [35]. In North America, the number  
154 of launches was limited, where only 6 new veggies products were launched in the market, and 7 red  
155 meat burger, 3 fish burgers and 2 poultry burgers.

156 From a nutritional labelling perspective, not all launched products have all mandatory information set  
157 by the EU regulation 1169/2011 [25] that align with those cited in the Codex Alimentarius [36]. Even  
158 so, only 90% of total launched burgers in EU (273 product out of 305) had the mandatory nutritional  
159 labelling information. For the other regions having different laws to apply, 19% of Asian products (20  
160 product out of 62) have nutritional labelling, while almost all products from the Middle East and Africa,  
161 Latin and North America did not have it.

162

163 **Table 2:** Nutritional labelling of burgers lunched in the global market in 2020.

Region	Veggie burgers	Red meat burgers	Fish burgers	Poultry burgers
	All with nutritional labelling*	All with nutritional labelling	All with nutritional labelling	All with nutritional labelling

<b>Europe</b>	184	170	87	72	21	19	13	12
<b>Asia Pacific</b>	31	12	20	0	0	0	11	0
<b>Latin America</b>	21	0	44	0	2	0	9	0
<b>Middle East &amp; Africa</b>	20	0	24	0	2	0	6	1
<b>North America</b>	6	0	7	0	3	0	2	0
<b>Total</b>	262	182	182	72	28	19	41	13

164 \*: nutritional labeling: energy (kcal/100 g), total fat (g/100 g), saturated fatty acids—SFA (g/100 g),  
 165 carbohydrates (g/100 g), sugars (g/100 g), protein (g/100 g), and salt (g/100 g)

### 166 **3.2. Veggie burgers versus meat burgers launched in the EU**

#### 167 **3.2.1. Nutritional labelling**

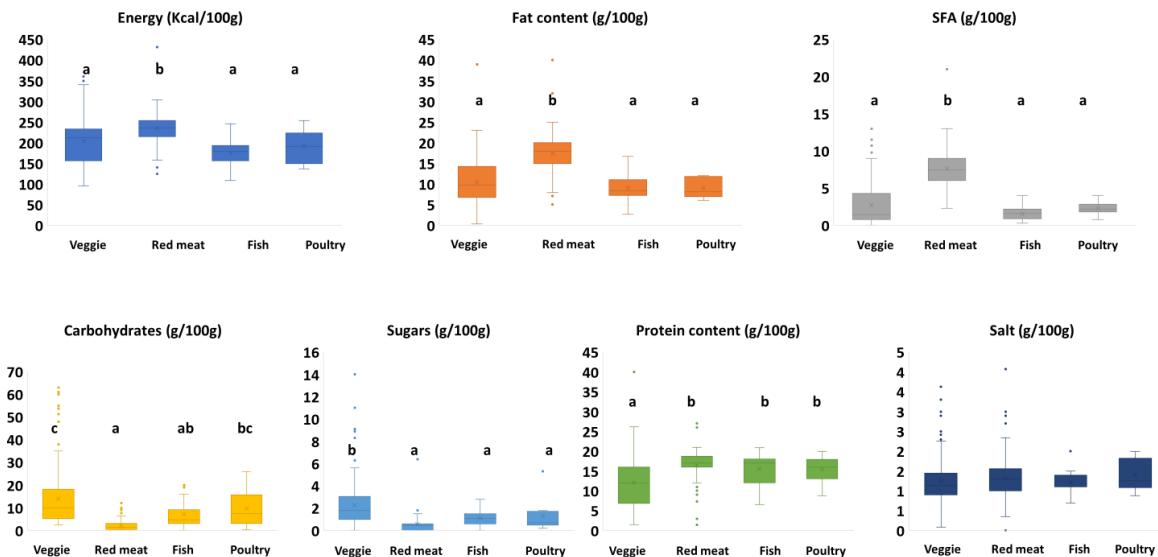
168 Focusing on the nutritional labeling of EU burgers launched during 2020 (Figure 1, Table S1), statistical  
 169 analysis showed significant difference for all nutrients except salt among veggie, meat, fish and poultry  
 170 burgers. Red meat burgers showed the highest median values of energy, fat, and SFA. An interesting  
 171 finding is the similarities between veggie, fish, and poultry burgers in term of energy. The high range of  
 172 variability of fat and SFA in veggie burgers is quite surprising as values might vary between 39 g/100 g  
 173 and 13 g/100 g, respectively. Analysis of the ingredient's lists (Table 3) pointed up that most recipes  
 174 include vegetal oils having low amount of SFA (e.g., sunflower oil, corn oil, turnip oil, and rapeseed  
 175 oil), while other formulation contain vegetal oils or fats rich in SFA (e.g., coconut oil and palm oil). In  
 176 veggie products, butter, milk powder and cheese were also identified as a source of SFAs. Noteworthy,  
 177 13% (N=9) of veggies out of 170 products, were claimed “Low/No/Reduced Saturated Fat”; while 1%  
 178 (N=5) of veggies, 3% (N=2) of red meat and 5% (N=1) fish burger) were claimed “Low/No/Reduced  
 179 Fat”.

180 As in part expected the level of carbohydrates in veggie burgers was the highest, as plant-based products  
 181 contain different starch-rich ingredients like flours, starches, and breadcrumbs. On the contrary, red  
 182 meat burgers are produced primary from 70% of meat (pork, veal or beef) and 25-30% of fat as main  
 183 ingredients [13].Meat burgers containing plant-based ingredients (N=46) are made by replacing only a  
 184 part of red meat with vegetables and legumes [carottes (N=16), pea (N=15), soy (N=5) and chickpea  
 185 (N=2)] in different forms mainly proteins, starches or/ and fibers. These products are categorized within  
 186 meat burgers and consumers have to read the ingredients' list to be distinguish them from the traditional  
 187 meat burgers. In the present study, hybrid products (a part of meat was substituted with a more  
 188 sustainable source) were not considered separately from meat burgers because the addition level of the  
 189 plant-based ingredients was not mentioned in all products and when mentioned it did not exceed 15%.  
 190 Consequently, this makes difficult understanding if the substitution is for functionality reasons (it is a

191 meat burger with plant-based ingredients) or for meat reduction (it is an hybrid product). Poultry and  
192 fish burgers had intermediate carbohydrates median values due the inclusion of breadcrumbs or flours/  
193 starches deriving from corn, rice, or wheat) that are used as binders. Veggie burgers showed also the  
194 highest sugar content, with a high range of variability due to the diversity of ingredients used in the  
195 different formulations (*e.g.*, potato and tapioca starches, dextrose, maltodextrin) which are supposed to  
196 be added as fat replacers in these products. In some formulation, raw cane sugar, caramel sugar syrup  
197 and honey were also declared. No differences were found for this parameter between red meat, fish and  
198 poultry burgers.

199 Protein content was significantly higher in red meat and poultry burgers than in the veggie products.  
200 Interestingly, the range of values for this parameter in veggie burgers is extremely variable, reaching a  
201 maximum of 40 g/100 g in one product. This also explains the fact that 76 veggie burgers were claimed  
202 high/ added of proteins, while other veggie burgers are poor sources of proteins, probably due to the  
203 high relevance of starchy ingredients in their formulations.

204 Salt content did not show any significant differences between the four burger types. This observation  
205 does not agree with the results of a survey carried out in a UK supermarket in June 2019, which find out  
206 that salt in plant-based mince was much higher (almost 6 times) than in meat mince, while meat sausages  
207 contained 66% more salt than the plant-based sausages [37]. This positive change could be due to the  
208 progressive consciousness of the food industry about the need to reduce the use of salt in the new  
209 formulations. Anyway, none of the products were claimed low/no/ reduced salt, highlighting the need  
210 for further efforts to reduce salt in this type of products. WHO recommends to limit salt intake to no  
211 more than 5 g per day [4]. The current daily salt consumption in most European countries is estimated  
212 to range between 8 to 12 grams per day, with few Member States (*e.g.*, Spain, France, and Italy) above  
213 and other few (*e.g.*, Germany) below this intake level [38]. Salt intake above of 7.2 g/d is strongly related  
214 to elevated blood pressure and can lead to cardiovascular and renal disease [39]. Again, a high variability  
215 in the salt content was observed in both red meat and veggie products. Noteworthy, in some red meat  
216 burgers, no added salt was used, as the recipes were made from 100% minced meat, while, in one red  
217 meat burger, the salt reached ~4g/100 g.



218

219 **Figure 1:** Nutritional profile of veggie ( $n = 170$ ), red meat burgers ( $n = 72$ ), fish ( $n = 19$ ), and poultry  
 220 ( $n = 12$ ) burgers launched in the EU market during 2020. Statistical significance based on Kolmogorov–  
 221 Smirnov test ( $p < 0.05$ ). The box-plot legend: the box is limited by the lower (Q1 = 25<sup>th</sup>) and upper (Q3  
 222 = 75<sup>th</sup>) quartile; the median is the horizontal line dividing the box; Whiskers above and below the box  
 223 indicate the 10th and 90<sup>th</sup> percentiles; outliers: are the points outside the quartile 10–90<sup>th</sup> percentiles.

224

225 **Table 3:** Main ingredients declared on the package of products launched in EU market in 2020.

	Veggie	Red meat	Fish	Poultry
<b>Carbohydrates/ sugars</b>	Wheat flour, spelt flour, semolina, burgur, rice flour potato, starches (potato, tapioca, corn), breadcrumb, dextrose, honey, cane sugar, maltodextrin	Glucose, sugar, potato starch, bread crumb	Breadcrumb, potato starch, potato flakes, dextrose, glucose, maltodextrin	Glucose syrup, dextrose, maltodextrin, honey, potato starch, wheat flour, breadcrumb, rice flour, corn flour
<b>Fat /SFA</b>	sunflower oil, corn oil, turnip oil, rapeseed oil, coconut oil and palm oil, butter, milk powder and cheese	Beef, porc, veal cheese, egg, rapeseed oil,	Milk, cheese, rapeseed oil, sunflower oil, cod	Chicken, chicken skin, rapeseeds oil, milk, egg
<b>Proteins</b>	Soy protein, pea protein, quinoa protein, lentil, chickpeas, soybeans,	Beef, porc, veal egg, soy protein, pea protein, mix of vegetables and legumes	Fish (salmon, tuna, cod, and haddock), egg white, pea protein,	Chicken, duck, hydrolysed vegetable protein (hydrolysed corn protein, hydrolysed rapeseed protein), soy protein, pea protein,

226

227 **3.2.2. Allergens**

228 The list of allergens, declared on the package under the Regulation (EU) No. 1169/2011, is summarized  
229 in terms of percentages per each type of burgers in Table 4. Only 2.34% of veggie burgers was claimed  
230 gluten-free, while none of the other categories received this denomination. No product (regardless of  
231 the category) was claimed dairy-free or allergen-free or lactose-free.

232 Gluten was the most declared allergens in the case of veggie burgers due to the presence of gluten-  
233 containing flours or semolina (*e.g.*, wheat, spelt and barley), derived ingredients (*e.g.*, wheat fiber, wheat  
234 proteins and vital gluten) or processed forms (*e.g.*, breadcrumb). These ingredients were also found in  
235 in fish and poultry burgers, which explains the high percentage of products declared with gluten in both  
236 types (42.1 and 66.7 %, respectively). Red meat burgers showed low number of products containing  
237 wheat and gluten compared to the other categories.

238 Dextrose and maltodextrin are commonly used as binders and fat replacers or to improve juiciness and  
239 tenderness in both veggie and meat, fish and poultry burgers [40], and this explains why wheat was  
240 declared as an allergen in many products. As expected, soybean was declared in 49% of veggie burgers,  
241 since it is one of the most used plant protein sources in alternative formulations. Red meat, poultry and  
242 fish burgers also may contain soybeans but at less extent.

243 Veggie burgers contained milk and eggs in 8.8% and 15.9% products. Eggs (egg white powder) are the  
244 most common and effective binder in vegetarian burgers, while egg replacers including wheat germ,  
245 breadcrumbs, oats, and ground flaxseeds are used in vegan burgers. Milk and cheese (*e.g.*, mozzarella,  
246 Emmental cheese), milk powder, or whey powder are also added to provide flavoring and functionalities.  
247 Likewise, red meat, fish and poultry burgers contained milk and egg products such as skimmed milk,  
248 whey protein concentrate, whey powder, cheese, cream powder, and white egg powder.

249 Mustard was also declared mostly in fish and poultry burgers since mustard can provide meat tendering  
250 and flavoring [41]. Celery and sesame are used as flavoring ingredient [24], and were declared only in  
251 a small percentage of veggie products.

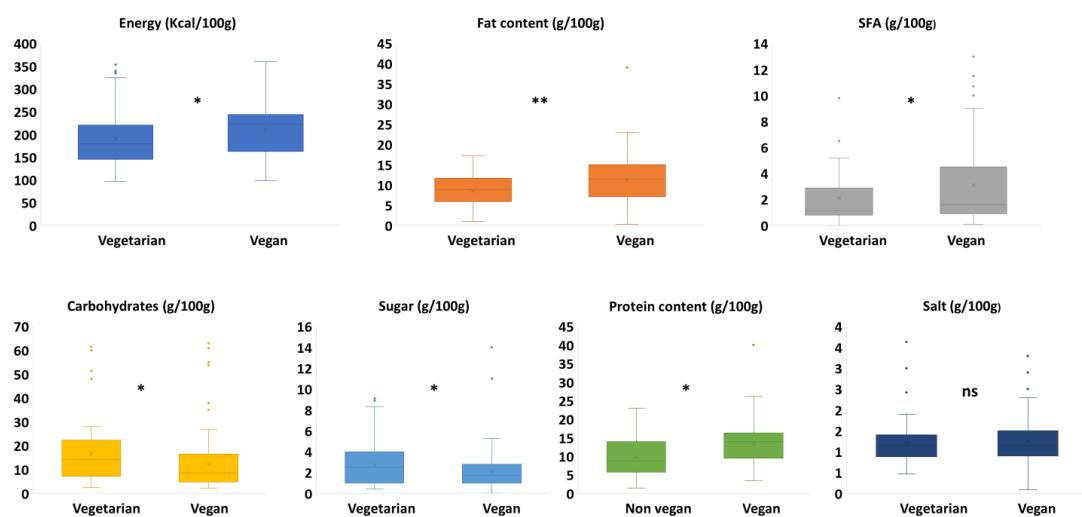
252 Sulphur dioxide/sulphites were employed mostly in poultry burger but was not declared in any of the  
253 veggie products. Sulphur dioxide/sulphites are commonly used in burgers as food preservatives to  
254 prevent browning or discoloration owing to their antimicrobial, color stabilizing, antibrowning, and  
255 antioxidant properties [42]. In Europe, the Regulations (EC) no. 1129/2011 and (EC) no. 1333/2008  
256 authorize the addition of sulfites (up to 450 mg/kg) in meat burger (made with a minimum amount of  
257 cereal or/ and vegetable of 4 %).

258 **Table 4:** List of allergens declared on the package of burgers launched in 2020.

Allergen	Veggie burgers	Red meat burgers	Fish burgers	Poultry burgers
<b>Gluten</b>	68.8% (N=117)	6.9%(N=5)	42.1%(N=8)	66.7%(N=8)
<b>Wheat</b>	58.8% (N=100)	6.9%(N=5)	36.8%(N=7)	41.7%(N=5)
<b>Soybeans</b>	48.8% (N=83)	4.2%(N=3)	21.0%(N=4)	33.3%(N=4)
<b>Milk</b>	8.8% (N=15)	6.9%(N=5)	5.3%(N=1)	41.7%(N=5)
<b>Eggs</b>	15.9% (N=27)	2.8%(N=2)	10.5%(N=2)	16.7%(N=2)
<b>Fish</b>	0.0% (N=0)	27.1%(N=19)	100.0%(N=19)	8.3%(N=1)
<b>Mustard</b>	3.5% (N=6)	2.8%(N=2)	10.5%(N=2)	33.3%(N=4)
<b>Celery</b>	7.6% (N=13)	0.0%(N=0)	0.0%(N=0)	0.0%(N=0)
<b>Sulphur dioxide/Sulphites</b>	0.0% (N=0)	2.8%(N=2)	10.5%(N=2)	50.0%(N=6)
<b>Sesame seeds</b>	1.8% (N=3)	0.0%(N=0)	0.0%(N=0)	0.0%(N=0)
<b>Nuts</b>	1.2% (N=2)	0.0%(N=0)	0.0%(N=0)	0.0%(N=0)

259 **3.3. Nutritional labelling of veggie burgers in the EU: vegan versus vegetarian**

260 As “veggie” includes products with the indication “vegan” or vegetarian” on the package, the nutritional  
 261 information of these two categories was further analyzed by considering them separately, and several  
 262 significant differences were highlighted (Figure 2). Statistically, energy, carbohydrates, sugars, fat, SFA  
 263 and proteins varied significantly. Vegan burgers had higher energy, fat, SFA and protein contents than  
 264 vegetarian burgers, but contained less carbohydrates and sugars. Salt did not vary significantly between  
 265 both groups. Anyway, a great heterogeneity was observed in the nutritional profile of both groups of  
 266 products launched in the EU market during 2020, which could confuse the consumer when making the  
 267 purchase decision.



268

269 **Figure 2:** Nutritional profile of vegetarian burgers ( $n = 59$ ) versus vegan burgers ( $n = 111$ ) launched in  
 270 the EU market during 2020. Statistical significance based on Kolmogorov–Smirnov test (\*:  $p < 0.05$ ,  
 271 \*\*:  $p < 0.01$ , ns: non-significant ( $p > 0.05$ )); the box-plot legend: the box is limited by the lower (Q1 =  
 272 25<sup>th</sup>) and upper (Q3 = 75<sup>th</sup>) quartile; the median is the horizontal line dividing the box; Whiskers above

273 and below the box indicate the 10<sup>th</sup> and 90<sup>th</sup> percentiles; outliers: are the points outside the quartile 10–  
274 90<sup>th</sup> percentiles.

275 **4. Conclusion**

276 The evaluation of the nutritional composition available on the labels of burger products launched in  
277 2020 in EU showed that veggie, red meat, fish, and poultry products differed considerably in their  
278 nutrient composition, being veggie burgers more similar to poultry and fish burgers, even if they  
279 generally contain more sugars and less proteins than the other meat or fish products. Therefore, food  
280 developers need to focus on overcoming this shortness (high sugar and low protein) to boost the market  
281 of veggie burgers as healthy foods and to offer consumers (especially vegan) a nutritionally balanced  
282 product. Such action is required to avoid any health complication for people consuming important  
283 amount of vegan products. For instance, consuming high sugar product might lead to weight problem  
284 or obesity, while low protein diet can affect the immunity system. To overcome the nutritional limitation,  
285 the technological and sensory aspects are equally relevant and consequently suitable ingredient/  
286 processing must be identified for the production of nutritious and tasty products. Overall, the veggie  
287 market is clearly growing as evidenced by the high number of new products launched in the EU market  
288 during 2020. This offer consumer to choose the product fitting their health habits and expectation.  
289 Indeed, veggie burgers showed a great heterogeneity in their nutritional profile, inclusive between the  
290 vegan and vegetarian categories. This could confuse the consumer and emphasizes the importance of a  
291 clear and complete label information for a suitable purchase decision.

292 Gluten is the most declared allergen in veggie burgers as well as in fish- and poultry-based products,  
293 but eleven different categories of allergens appeared to some extent in the products launched in the EU  
294 market in 2020. Only a small percentage of new products was labelled as gluten-free (only 2.35% of  
295 veggie burgers), while none was claimed allergen-free. Focusing on veggie burgers, vegan burgers have  
296 higher energy, fat, SFA and protein than vegetarian burgers, but lower carbohydrates and sugars. Thanks  
297 to the wide range of vegetables and legumes that can be used in formulating veggie products, versatility  
298 of ingredients can help having products exempt of allergen (s) or not depending on the formulation. In  
299 this case, clear labeling is mandatory so consumers can make the right decision.

300

301 **Supplementary materials**

302 Table S1: Nutritional profile of veggie burgers ( $n = 170$ ) versus red meat burgers ( $n = 72$ ), fish burgers  
303 ( $n = 19$ ), and poultry burgers ( $n = 12$ ).

304 **Author Contributions**

305 Conceptualization, F.B. and M.C.; methodology, F.B. and M.C.; validation, F.B. and M.C.; formal  
306 analysis, F.B.; investigation, F.B. and M.C.; resources, M.C.; data curation, F.B.; writing—original draft

307 preparation, F.B.; writing—review and editing, F.B. and M.C.; project administration, M.C.; funding  
308 acquisition, M.C. All authors have read and agreed to the published version of the manuscript.

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311

312 **Ethics declarations**

313 **Conflicts of Interest**

314 The authors declare no conflict of interest.

315 **Ethical approval**

316 This article does not contain any studies with human or animal subjects.

317

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