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Future-proofing dietary pea starch

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The demand for protein concentrates/isolates from field peas (*Pisum sativum* L.) has steadily increased along with the market of plant-based meat alternatives and the increased awareness of the poor environmental footprint and perception of soy beans. Although pea protein-based structures are softer than those from soy, appealing factors such as price, sustainability, availability and easy incorporation into plant-based food recipes, make field pea a leading crop for plant-based food applications. For all the above, pea starch, accounting for about 50 % of the dry seed mass, is considered more than ever before an abundant by-product from the fractionation of peas, and a relatively cheap starch in comparison to wheat, corn, and potato starches, that should be taking central stage. Nevertheless, why the demand for pea starch is unpaired with its abundance? Why is not pea starch as ubiquitous as its protein counterpart in plant-based foods and/or starchy foods? Amylose leads the answer.

Inclination towards clean label, healthy-eating, sustainability and convenience can fuel the growth of the global pea starch market. However, future-proofing pea starch composition, structure and functionality will be paramount for a long-term business growth. Both of the most common dietary phenotypes of *P. sativum* L., smooth and wrinkled pea, yield starch with relatively low contents of endogenous lipids and, most importantly, a distinctively high amylose to amylopectin ratio (30-50 and 60-80% for smooth and wrinkled pea, respectively). Moreover, pea starch amylose seems to exhibit a

30 higher relative amount of a population of short amylose chains of approximately 250 glucose units than
31 that from cereal and tuber starches (Fig. 1)¹. As a consequence of some (or all) of these features, the
32 amylose-driven strong gelling capacity makes pea starch ideal for edible coatings in deep-fried or
33 microwaved foods², and for any other applications where chewiness and cohesiveness are desired (e.g.,
34 meat products and glass noodles). However, pea starch is not suitable as thickening agent for the vast
35 majority of food products due to its low (pasting curve without visible peak viscosity) and slow
36 (increasing viscosity during the holding period) granular swelling². Pea starch is neither suitable for
37 applications where excessive gel syneresis and stiffness must be avoided due to its extraordinary high
38 tendency to form stiff gels upon gelatinization and retrogradation^{1,2}. This situation becomes even more
39 dramatic in the wrinkled pea phenotype, where starch granules have negligible swelling unless cooked
40 under pressure, similarly to high amylose maize starch, and results in very stiff gels upon retrogradation².
41 All in all, an improved demand for pea starch as food ingredient will have to arise from or grafted
42 attributes that complement its price, abundance and hypoallergenicity.

43 **STANDARIZATION OR DIFFERENCIATION?**

44 The removal of the amylose-driven shortcomings could standardize the swelling and retrogradation
45 behavior of pea starch to that of other starches². Nevertheless, its amylose-rich composition can become
46 a double-edged sword in the search for novel human and environmental health solutions. Firstly, high
47 amylose wrinkled pea phenotypes have been shown to provide further advantages of pea starch in a view
48 to closing the fiber gap³. Different from smooth pea and similar to high amylose starches, granular
49 wrinkled pea starch possesses a B-type crystalline pattern, typically categorized as Resistant Starch (RS)
50 which is, in turn, retained during thermal events such as baking. Even if fully gelatinized, wrinkled pea
51 starch is susceptible to form complexes with free lipids or form double-helical structures through
52 amylose retrogradation, both resistant to α -amylase digestion, becoming also a promising fiber-rich
53 ingredient in extruded ready-to-eat cereals, snacks, or foods that need to be further re-heated. Moreover,
54 amylose-driven RS can be easily quantified using standardized and harmonized *in vitro* digestion
55 methods, including the official methods already implemented for the measurement of the contents of
56 dietary fiber and RS⁴. Therefore, wrinkled pea starch has the additional advantage of being accounted
57 for by food labels, which could provide opportunities for prospective health claims on RS. Secondly,

58 field pea starch has a remarkable and unexploited potential to become a source of spherical and tight
59 sub-micron size particles (nanoblockets) resulting from the presence of alternating amorphous and
60 nanocrystalline domains and an amylose-rich granular composition. Regardless of the /isolation
61 synthesis pathway of starch nanoparticles (e.g. anti-solvent precipitation), amylose, with much smaller
62 molecular weight than amylopectin, tends to form smaller and tighter nanoparticles, with greater shear
63 tolerance, thermal stability and ability to form inter-particulate networks (of greater viscosity) than
64 amylopectin does⁵. Field pea starch nanoparticles could become excellent plant-based regulators of the
65 mechanical strength and barrier properties of food and/or polymeric systems (e.g. food gels, bio-based
66 packaging), carriers of nutrients (e.g. food metabolites, drugs), and octenyl succinic anhydride (OSA)-
67 free starch-based stabilizers of food colloidal systems (e.g. Pickering stabilizers with enhanced surface
68 hydrophobicity and small size for fine food emulsions).

69 **FUTURE OUTLOOK**

70 Whether pea producers should aim for the removal of amylose-driven shortcomings (standardization to
71 commonly used starches) or further exploitation of its “amylotype” similarities (differentiation) will
72 depend on the targeted use. Looking ahead, one may assume that the exploitation of field pea starch and
73 the journey to explore new markets for the pea starch co-product will remain an important area of
74 research. From a fundamental research perspective, understanding the generation of homozygous null
75 genotypes for the development of high amylose pea starches will remain one of the most appealing
76 topics. In this regard, prospective breeding strategies to modify starch biosynthesis will have to be
77 framed within the context of making more protein-packed peas, responding to the looming question of
78 how to feed our growing population. With or without modified starch biosynthesis, green chemistry and
79 processing approaches to manipulate the particle size, wettability, aggregation and surface chemistry
80 that result in the ultimate pea starch-based colloid/biomaterial, will spearhead the efforts in the
81 upcoming years. The crossover between the genetic nature of protein concentration and amylose ratio,
82 as well as fine modification technologies, could result in an outstanding source of building blocks of
83 function from this cool-season crop that can tolerate low temperatures and high latitudes for germination
84 and growth.

85 **COMPETING INTERESTS**

86 The authors declare no competing interests.

87 **FIGURE CAPTIONS**

88 **Figure 1.** Size exclusion chromatograms of debranched starch samples from common sources. The
89 small size population of pea amylose branches is tinted in light yellow. Based on data by Martinez, et
90 al.¹.

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