



This is an Accepted Manuscript version of the following article, accepted for publication in International Journal of Food Sciences and Nutrition.

<https://doi.org/10.1080/09637486.2022.2086974>

It is deposited under the terms of the Creative Commons Attribution-NonCommercial-NoDerivatives License (<http://creativecommons.org/licenses/by-nc-nd/4.0/>), which permits non-commercial re-use, distribution, and reproduction in any medium, provided the original work is properly cited, and is not altered, transformed, or built upon in any way.

Document downloaded from:



1 **The nutritional quality of wholegrain and multigrain breads is not necessarily better**
2 **than white breads: the case of gluten-free and gluten-containing breads**

3 Fatma Boukid^{a,b*}, Cristina M. Rosell^{c,d}

4 ^a ClonBio Group LTD, 6 Fitzwilliam Pl, Dublin, D02 XE61, Ireland

5 ^b Food Industries, Finca Camps i Armet s/n, Institute of Agriculture and Food Research and
6 Technology (IRTA), 17121 Monells, Spain

7 ^c Department of Food and Human Nutritional Sciences. University of Manitoba, Winnipeg,
8 Canada

9 ^d Institute of Agrochemistry and Food Technology (IATA-CSIC). Paterna, Spain.

10 *Corresponding author: Fatma Boukid; Email: fboukid@clonbioeng.com; address: ClonBio
11 Group LTD, 6 Fitzwilliam Pl, Dublin, D02 XE61, Ireland

12

13 **Abstract**

14 Despite the importance of breads through the history, the wide range of options might lead to a
15 choice dilemma from health-conscious consumers when purchasing bread. In this study,
16 commercial white, wholegrain and multigrain regular breads, sold in Europe, were collected, and
17 classified into gluten-free and gluten-containing categories. For gluten-free-breads, no significant
18 differences were found in energy, saturated fatty acids, sugar, fiber and salt between white and
19 wholegrain breads regardless of the mention “multigrain”. For gluten-containing, carbohydrates
20 and fibers differed between white and wholegrain breads, while when considering multigrain
21 presence all the nutritional composition varied significantly. Nevertheless, the mentions
22 wholegrain and multigrain on gluten-free and gluten-containing breads do not guarantee a better
23 nutritional quality compared to white bread. Gluten-free breads showed increased fiber, and
24 decreased carbohydrates, sugar and energy which are comparable to gluten-containing
25 wholegrain breads. This underlines the improvement of gluten-free breads and suggests further
26 investigations to increase protein content.

27 **Keywords:** bread, multigrain, wholegrain, fiber, gluten-free, gluten-containing

28 1. Introduction

29 Bread is a staple food consumed worldwide and it is traditionally made using basic ingredients
30 (i.e., wheat flour, water and yeast) providing essential nutrients (e.g., energy, protein and
31 carbohydrates) in human diet. Obesity and other metabolic and cardiovascular diseases have been
32 related to bread consumption. Nevertheless, bread is still a main asset in worldwide diet despite
33 the lifestyles' changes. Bread's recipes and processes have been subjected to constant
34 transformation to respond people demands. This rapid adaptation of the breads to cultures,
35 countries and lifestyles, make breads an interesting case of food study and considering their
36 impact on the diet and health, it is important a deeper analysis of what is in the market and if those
37 breads are filling the social demands regarding aspects like nutrients, healthiness, sustainability.
38 The use of additional ingredients beside those basic and the advent of new technologies have
39 allowed a wide diversification of bread products over the centuries (Paciulli et al. 2021). As
40 nutrients vehicles, breads have been the election carrier to solve nutrients deficiencies in the
41 population through enrichment or fortification. Sensory appealing is driven by the use of different
42 ingredients to create new flavors (and sensory experiences) such as microalgae, pulses,
43 sourdoughs, and wholegrain flours (Naqash et al. 2017; Graça et al. 2018; Stantiall and Serventi
44 2018).

45 Wholegrains are considered as significant components of a healthy diet since they are valuable
46 sources of phytochemicals such as phenolic compounds, antioxidants, phytic acid and sterols,
47 water-soluble fiber (such as β -glucan and arabinoxylan), minerals, and vitamins (Mridula et al.
48 2015). There is increasing evidence that the consumption of wholegrain can be related to
49 reductions in markers of overweight, obesity and type 2 diabetes (Della Pepa et al. 2018; Wang
50 et al. 2020). Nevertheless, European Food Safety Authority (EFSA) noted that a cause and effect
51 relationship could not be established between wholegrain and specific health effects due to
52 variability of results of the randomized controlled trials submitted to substantiate this association
53 (Agostoni et al. 2010). Precise association is difficult to determine due to different
54 epidemiological methodologies, different methods of determining wholegrain intake, and
55 different definitions of a wholegrain food (Kissock et al. 2021). In Europe, there is no legally
56 recognized definition for wholegrain foods. For instance, wholegrain foods must contain $\geq 50\%$
57 of dry matter from wholegrain ingredients in Scandinavian countries, at least $\geq 51\%$ in UK, $\geq 90\%$
58 in Germany, and 100% in some countries such as Netherlands and Spain (Ross et al. 2017). In
59 2010, The Healthgrain European Union Integrated Research Project recommended that a food
60 may be labeled as "wholegrain" if it contains $\geq 30\%$ wholegrain ingredients in the overall product
61 and contains more wholegrain than refined grain ingredients on a dry-weight basis (Van Der

62 Kamp et al. 2014). This definition was intended to be useful in the context of nutritional
63 guidelines and for labelling purposes.

64 In Europe, there is no legislation regarding labelling wholegrain food products (Mathews and Chu
65 2020). The more recent European commission notice (2017/C 393/05) provided guidelines on the
66 application of the principle of quantitative ingredients declaration (European Commission
67 Directorate-General for Health and Food Safety 2017). Thus, if “wholegrain” is mentioned on the
68 label, the levels of whole-grain ingredients must be listed on the packaging as part of mandatory
69 information. However, this information is mentioned within the list of ingredients list, and thus it
70 might limit its visibility to consumers interested in products containing more wholegrain (Ross et
71 al. 2017). In 2021, Whole Grain Initiative recommended that foods containing 25–50% whole-
72 grain ingredients based on dry weight, may make a front-of-pack claim on the presence of
73 wholegrain but cannot be designated ‘wholegrain’ in the product name (Van Der Kamp et al.
74 2021) (Van Der Kamp et al. 2021). They recommend to apply the rule of nutrient claim in a food
75 (such as “source of” and “high” dietary fiber), where the amount required for the “high”
76 qualification is twice the amount required for “source of” (Van Der Kamp et al. 2021)).

77 The market for wholegrain breads is growing (Market Data Forecast 2021) particularly amongst
78 obese, diabetic and elderly populations (Călinoiu and Vodnar 2018; Capurso and Capurso 2019).
79 Wholegrains breads are generally considered healthier choices compared to white breads made
80 with refined flours (Avberšek Lužnik et al. 2019). This topic is still debatable, and results differ
81 among studies conducted comparing the impact of these breads intake on human health.
82 Considering glycemic index, whole wheat bread is recommended over the white bread (Nirmala
83 Prasad and Joye 2020; Romão et al. 2021). It is assumed that the mechanism of action of
84 wholegrains is associated with their dietary fibers promoting satiety and contributing into
85 lipogenesis and fat storage (McRae 2017). Several studies reported contradictory results, where
86 some findings sustained that no significant difference between refined white bread and whole
87 wheat bread (Jenkins et al. 1988; Zafar et al. 2020), while other reported a lower glycemic index
88 in wholegrain breads (Avberšek Lužnik et al. 2019). Furthermore, it was reported that replacing
89 refined flours with other grains or seeds such as pulses might result to reduced glycemic of gluten-
90 free and gluten-containing breads (Zafar et al. 2020; Boukid et al. 2019; Udani et al. 2009).
91 Commonly, breads made with blends of flours are commercially designed “multigrain” as they
92 contain more than one type of grains such as wheat, maize, millet, sorghum, oat, barley, maize,
93 and rice (Sagar and Pareek 2021). Some of the multigrain flours may include wholegrain
94 ingredients but the term multi-grain does not necessarily ensure that the food certainly contained
95 wholegrain ingredients (Mridula et al. 2015). Consumers might be confused between “multigrain”
96 and “wholegrain”, which are not interchangeable terms.

97 Therefore, the present study has a dual objective. The first aim is to evaluate the nutritional
98 composition of commercial regular breads sold in the European market by retrieving information
99 from their packaging and to investigate differences in terms of energy, macronutrients
100 (carbohydrates, sugars, fat, saturates “SFA”, proteins and fibers) and salt contents among gluten-
101 free and gluten containing bread products. This study considered both gluten-free and gluten-
102 containing products separately to identify similarities/ dissimilarities among white, multigrain and
103 wholegrain breads. Then, a section was allocated to compare gluten-free to gluten-containing
104 products to evaluate if the efforts in formulations and processing of gluten-products enabled parity
105 in nutritional value with gluten-containing products. This analysis will further provide a better
106 understanding of the nutrient’s intake of the European population through the consumption of a
107 staple food, in this case bread.

108 **2. Material and methods**

109 **2.1. Data collection & extraction**

110 The search was carried out in January 2022, by consulting the Mintel Global New Product
111 Database (Mintel GNPD-Mintel Group Ltd., London, UK, <https://portal.mintel.com/portal/>). The
112 Mintel GNPD search was conducted using the parameters specified in Table 1 available during
113 2021 in Europe (44 countries including UK). Out of the super-category of “foods”, the search was
114 concerted on the category “Bread & Bread Products”. The term “slices” was added as a filter to
115 narrow the research to regular French (“pain de mie”) leavened white breads. Similar setting was
116 used for multigrain breads (made with more than two types of grains) with the use of “multigrain
117 bread” as product name. Non multigrain products refer to product made using one type of grain.
118 Wholegrain breads were retrieved using the same setting with specifying that product designation
119 include the mention “wholegrain”. Non wholegrain products refer to products made only with
120 refined flours and no wholegrain flour was used. Nutritional facts, i.e., energy (kcal/100 g), total
121 fat (g/100 g), saturated fatty acids-SFA (g/100 g), carbohydrates (g/100 g), sugars (g/100 g), fiber
122 (g/100 g); protein (g/100 g), and salt (g/100 g), were set as a filter for all the products. The results
123 of all searches were exported to Microsoft Excel (Microsoft Office, Washington, WA, USA).
124 Furthermore, brands and countries of products are reported in Table S1. The search was conducted
125 for gluten-containing and gluten-free products. For gluten-containing (GC) and gluten-free (GF)
126 products, breads were grouped as white bread (WB), wholegrain (WGB) and containing
127 multigrain (MG) or non-containing multigrain (NMG).

128 **2.2. Data extraction**

129 For all the selected products, the nutritional labelling of all products, energy (kcal/100 g), total fat
130 (g/100 g), saturated fatty acids-SFA (g/100 g), carbohydrates (g/100 g), sugars (g/100 g), fiber
131 (g/100 g); protein (g/100 g), and salt (g/100 g) were collected. All products country, brand and
132 list of ingredients were also collected.

133 **2.3. Statistical data analysis**

134 The statistical analysis was carried out using the Statistical Package for Social Sciences software
135 (IBM SPSS Statistics, Version 25.0, IBM corp., Chicago, IL, USA). All data were checked for
136 normality using the Shapiro–Wilk test. Energy and nutrient contents per 100 g of products were
137 analyzed using Kruskal–Wallis non-parametric one-way ANOVA for independent samples with
138 multiple pairwise comparisons when considering 4 bread categories (NMG-WB, NMG-WGB,
139 MG-WP and MG-WGB) for gluten-free and gluten-containing products. Mann–Whitney non-
140 parametric test were used for two independent samples, white “WB” (NMG-WB+MG-WB) vs
141 wholegrain “WGB” (NMG-WGB+MG-WGB). A principal component analysis (PCA) was
142 performed based on the correlation matrix to compare gluten-free breads to those gluten-
143 containing.

144 **Table 1.** Search strategy used on Mintel Global New Product Database.

Criteria	Gluten-free white bread	Gluten-free wholegrain bread	Gluten-free multigrain white bread	Gluten-free multigrain wholegrain bread	Gluten-containing white bread	Gluten-containing wholegrain bread	Gluten-containing multigrain white bread	Gluten-containing multigrain wholegrain bread
Code	GF-NMG-WB	GF-NMG-WGB	GF-MG-WB	GF-MG-WGB	GC-NMG-WB	GC-NMG-WGB	GC-MG-WB	GC-MG-WGB
Sub-Category	Bread & Bread Products							
Product name	White bread	Wholegrain bread	White bread	Wholegrain bread	White bread	Wholegrain bread	White bread	Wholegrain bread
Filter	Text: Slices	Text: Slices	Text: Multigrain Slices	Text: Multigrain Slices	<ul style="list-style-type: none"> Ingredient: wheat flour Text: slices 	<ul style="list-style-type: none"> Ingredient: wheat Text: slices 	<ul style="list-style-type: none"> Ingredient: wheat flour Text: slices, multigrain 	<ul style="list-style-type: none"> Ingredient: wheat flour Text: slices, multigrain
Claim	Gluten-free	Gluten-free	Gluten-free	Gluten-free	-	-	-	-
Region	Europe							
Nutrition (from the label)	Energy (kcal/100 g); Fat (g/100 g); Saturated Fatty acids-SFA (g/100 g); Carbohydrates(g/100) g; Sugars (g/100 g); Fiber (g/100 g); Protein (g/100 g); Salt (g/100 g).							

145

146 [GC-NMG-WB: gluten-containing non multigrain white bread; GC-NMG-WG: gluten-containing non multigrain wholegrain bread; GC-MG-WB; gluten-](#)
 147 [containing multigrain white bread; GC-MG-WGB: gluten-containing multigrain wholegrain bread; GF-NMG-WB: gluten-free non multigrain white bread; GF-NMG-WG: gluten-free](#)
 148 [non multigrain wholegrain bread; GF-MG-WB; gluten-free multigrain white bread; GF-MG-WGB: gluten-free multigrain wholegrain bread.](#)

149

150

151 **3. Results and discussion**

152 **3.1 Nutritional profile of gluten-free breads**

153 Nutritional profile of gluten-free GF-WB (n = 71) and GF-WGB (n= 53) sold in the EU market is
154 outlined in Figure 1. To understand if products designed “multigrain” differ from breads without
155 this designation, GF-WB (n=71) were divided into GF-NMG-WB (n=44) and GF-MG-WB
156 (n=27). Similarly, GF-WGB (n=53) were divided into GF-NMG-WGB (n=49) and GF-MG-
157 WGB (n=4). Figure 2 illustrates the results of the four categories examined.

158 Results of energy showed no significant difference between GF-WB and GF-WGB (Figure 1),
159 and neither when going deeper within the four groups (GF-NMG-WB, GF-MG-WB, GF-NMG-
160 WGB and GF-MG-WGB) (Figure 2). Fat content was found higher in WGB compared to WB
161 (Figure 1). This variability can be attributed in part to higher amount of fat in wholegrains due to
162 the preservation of germ rich in fat and in second part to differences in the amounts of fat deriving
163 from flours/ starches/ seeds in bread formulations. More specifically, GF-NMG-WGB had the
164 highest amount, and no significant differences were found among GF-NMG-WB, GF-MG-WB,
165 and GF-MG-WGB (Figure 2). Nevertheless, no significant differences were found in SFA
166 between WGB and WB (Figure 1). Likewise, Figure 2 showed that even dividing these two
167 categories in those designed multigrain and those without, similar results were observed. This
168 underline that similar amounts of SFA were added to gluten-free formulations. Indeed, vegetable
169 oils mostly sunflower oil and rapeseed oil were commonly used in these formulations. As
170 illustrated in Figure 1, carbohydrates were found higher in GF-WB compared to GF-WGB. This
171 difference is due to higher amounts of starchy ingredients used in GF-WB. GF-NMG-WGB
172 showed the lowest amount, while the remaining categories showed similar amounts, due to the
173 inclusion of higher amounts of wholegrain flours. Indeed, NWG-WGB are made from wholegrain
174 rice flour (n=26), whole buckwheat flour (n=10), wholegrain amaranth flour (n=7), wholegrain
175 millet flour (n=4), and whole quinoa flour (n=2) (Table 2). Compared to GF-NMG-WB, similar
176 ingredients were used in GF-MG-WB and the use of wholegrain flours was at low levels.
177 Probably, this can contribute to the absence of difference between both categories besides limited
178 number of samples designed “multigrain” white breads. On the other hand, GF-NMG-WB were
179 made chiefly from refined flours [rice flour (n=40), millet flour (n=11), quinoa flour (n=13),
180 sorghum flour (n=1), buckwheat flour (n=11), oat flours (n=1), and teff flour (n=1)] and starches
181 [corn starch (n=40), rice starch (n=17), potato starch (n=22), and tapioca starch (n=12)].
182 Furthermore, few products contained wheat starch (1 product) and oat ingredients (4 products),
183 presumably due to their unsafe reputation for celiac patients. Noteworthy, wheat starch and oat
184 ingredients can be considered suitable for a gluten-free diet (if the maximum gluten contamination

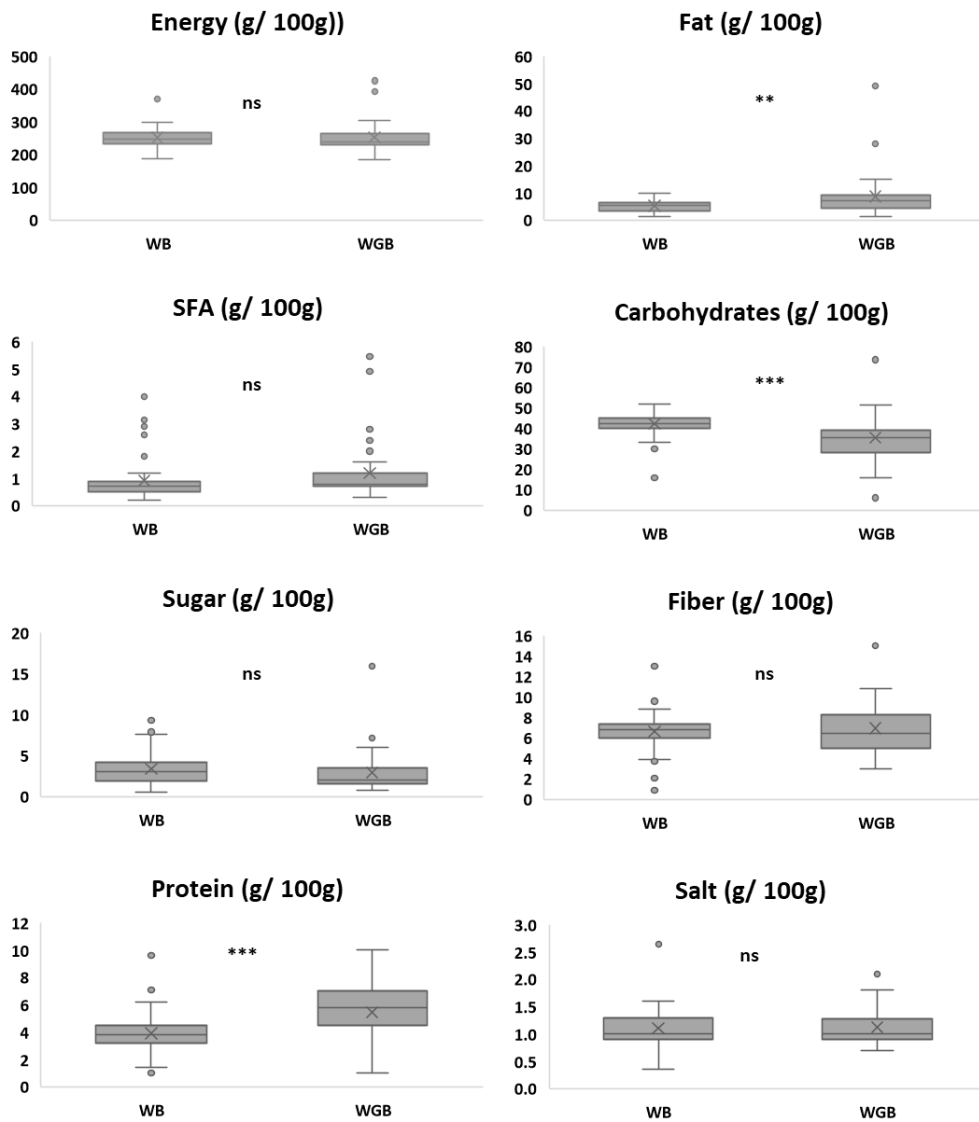
185 level do not exceed 20 ppm) in Europe based on European Commission Regulation (EC) 41/2009
186 (European Commission Regulation (EC) 41/2009 2009).

187 Regarding sugar content, no significant difference was found among the bread groups in Figure
188 1 and Figure 2. Probably, this can be attributed to similar amounts of added sugars to gluten-free
189 regular breads as substrate for yeasts during fermentation (Roman et al. 2019).

190 Noteworthy, GF-WGB and GF-WB showed high values of fiber content (up to 16 g/ 100g), which
191 is due to the different types of purified fibers that are added in the recipes, namely sugar beet
192 fiber, psyllium, plantain fiber, citrus fruits fiber, apple fiber, chickpea fiber, corn fiber, and
193 bamboo fiber, and inulin (Table 2). No significant differences in fiber content were found between
194 GF-WB and GF-WGB probably due the frequent use of plant fibers in both categories as
195 previously reported (Allen and Orfila 2018^a). These fibers are incorporated to improve the
196 nutritional value of gluten-free breads made chiefly from starchy ingredients and thus to reduce
197 rapidly digestive starch and potentially glycemic index (Djordjević et al. 2021). Particularly,
198 psyllium was frequently incorporated due to its effectiveness in reducing risks of health issues
199 such as hypercholesterolemia, type 2 diabetes, obesity, constipation, diarrhea, hemorrhoids, and
200 irritable bowel syndrome (McRorie et al. 2021). Additionally, this ingredient is used in breads as
201 a natural and clean label alternative to gums and hydrocolloids that must be labelled as additives
202 (Belorio and Gómez 2020). Furthermore, they play a functional role in increasing water holding
203 capacity of the dough and increasing breadcrumb moistness (Sciarini et al. 2017). Furthermore,
204 seeds rich in fibers were added in their intact forms (for topping) and as flours (as functional
205 ingredient). Among oilseeds, sunflower seed, linseed, sesame seed, flaxseed, poppy seed, chia,
206 nigella seeds, and pumpkin seeds are the most used. These seeds were reported to improve the
207 nutritional characteristics of gluten-free breads by contributing into fiber contents (Huerta et al.
208 2019) and functional properties as fat substitutes, due to their water absorption capacity and
209 rheological properties (Korus et al. 2015; Huerta et al. 2019). Depending on their level of addition,
210 they contribute into the modulation of the rheology of the doughs and the end-quality of breads
211 including volume, texture, and organoleptic characteristics (De Lamo and Gómez 2018). Figure
212 2 showed that GF-NMG-WGB and GF-MG-WGB had slightly higher amounts of fiber compared
213 to NMG-WB and MG-WB. The differences can be potentially attributed to the use of wholegrain
214 flours as a main ingredient.

215 Protein was found higher in GF-WGB compared to GF-WB. Specially, GF-NMG-WB had the
216 lowest value, while the remaining categories were statistically similar. These differences might
217 be attributed to the different content of proteins of the flours used. Furthermore, protein
218 fortification is a common practice in gluten-free bread formulations. Proteins are added in
219 different forms isolates, such as soy proteins, whey protein and egg white. Furthermore, legumes

220 and seeds can contribute into the increase of protein (Huerta et al. 2019). No significant difference
221 in salt contents were observed. In general, in gluten free breads, salt content is added as a flavor
222 enhancer and do play a minor functional role, in opposition to what occurs in gluten-containing
223 breads.



224

225

226

227

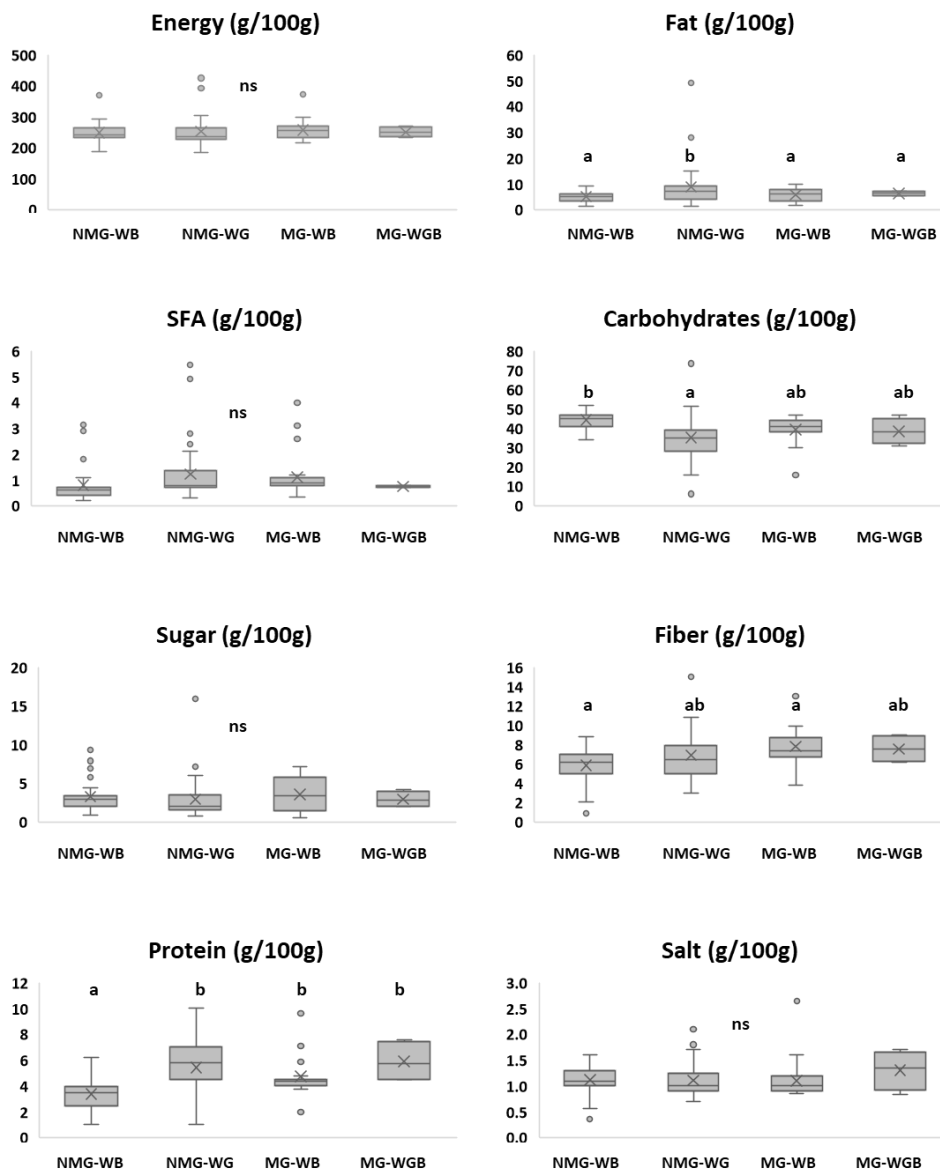
228

229

230

231

Figure 1: Nutritional profile of white (WB) (N = 71) and wholegrain (WGB) (N = 53) gluten-free breads sold in the EU market. The box-plot legend: the box is limited by the lower (Q1 = 25th) and upper (Q3 = 75th) quartile; the median is the horizontal line dividing the box; Whiskers above and below the box indicate the 10th and 90th percentiles; outliers: the points outside the quartile 10–90th percentiles. * $p < 0.05$, ** $p < 0.01$, *** $p < 0.001$, ns non-significant ($p > 0.05$). [WB: white bread](#); [WGB: wholegrain bread](#).



232

233 **Figure 2:** Nutritional profile of gluten-free white (N = 44) and wholegrain (N = 49) breads without the
 234 designation “multigrain” vs multigrain white (N = 27) and multigrain wholegrain (N = 4) breads sold in the
 235 EU market. The box-plot legend: the box is limited by the lower (Q1 = 25th) and upper (Q3 = 75th) quartile;
 236 the median is the horizontal line dividing the box; Whiskers above and below the box indicate the 10th and
 237 90th percentiles; outliers: the points outside the quartile 10–90th percentiles. Different letters indicate
 238 significant differences among bread types, $p < 0.05$. ns non-significant ($p > 0.05$). NMG-WB: non
 239 multigrain white bread; NMG-WG: non multigrain wholegrain bread; MG-WB; multigrain white
 240 bread; MG-WGB: multigrain wholegrain bread.

241

242 **Table 2:** Grains and seeds used in making gluten-free breads.

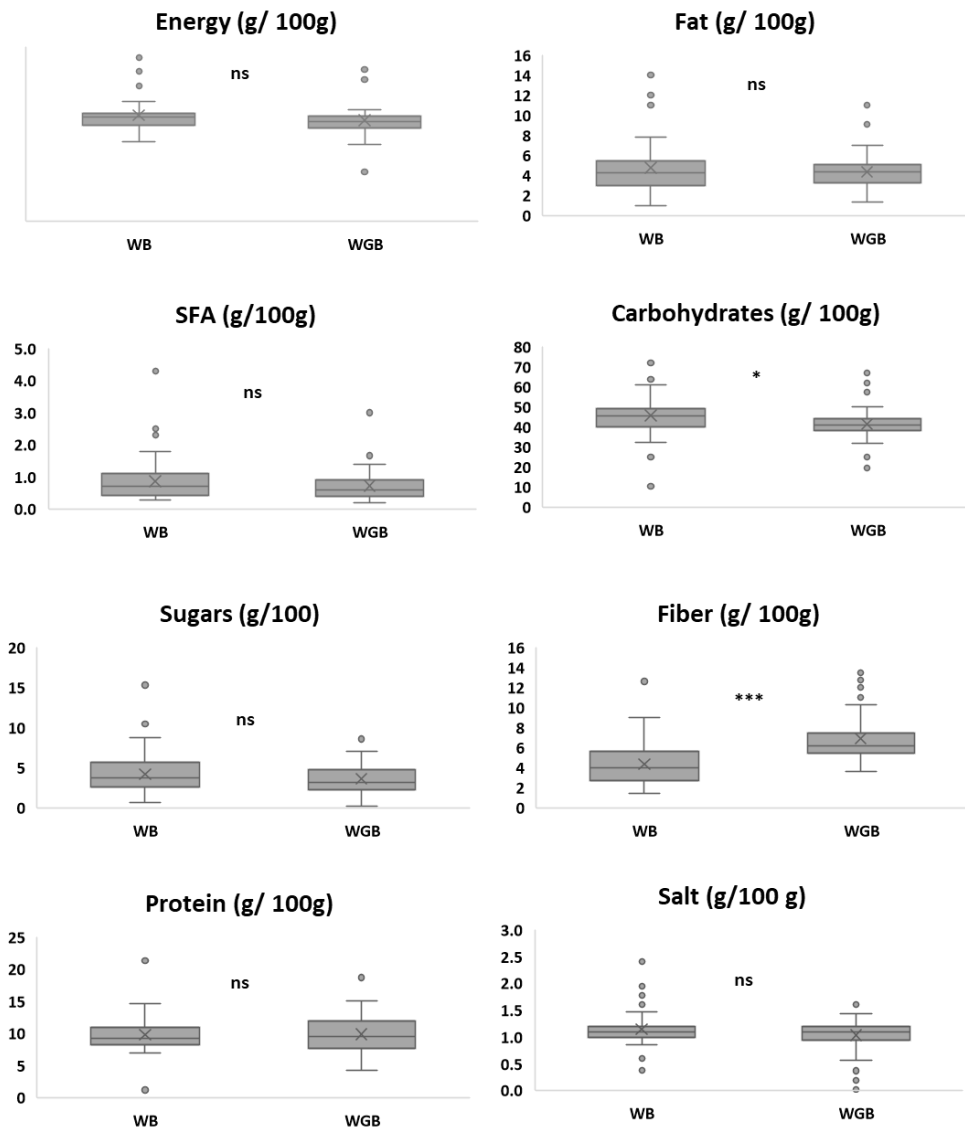
	White bread	Wholegrain bread	Multigrain white bread	Multigrain wholegrain bread
Wholegrain flours	-	Wholegrain rice flour (n=26), whole buckwheat flour (n=10), wholegrain amaranth flour (n=7), wholegrain millet flour (n=4), whole quinoa flour (n=2),	Wholegrain rice flour (n=2) (0.9 and 1.4%),	Whole rice flour (n=2) (1.4-34%), wholegrain, buckwheat flour (7%) (n=2)
Refined grain flours	Rice flour (n=40), millet flour (n=11), quinoa flour (n=13), sorghum flour (n=1), buckwheat flour (n=11), oat flours (n=1), teff flour (n=1),	Rice flour (n=46), millet flour (n=11), amaranth flour (n=5), quinoa flour (n=15), buckwheat flour (n=12), carob flour (n=2), oat flour (n=1), chestnut flour (n=3),	Rice flour (n=22), millet flour (n=9), amaranth flour (n=1), quinoa flakes/flour (n=12), sorghum flour (n=6), buckwheat flour (n=7) carob flour (n=2), oat flakes/flours (n=2),	Millet flour (n=2), buckwheat flour (n=2), rice flour (n=3),
Pulses flours	Lentil flour (n=1)	Lentil flour (n=1), bean flour (n=2)	Bean flour (n=1), lentil flour (n=1)	Lupine flour (n=1)
Starches	Corn starch (n=40), rice starch (n=17), potato starch (n=22), tapioca starch (n=12), wheat starch (n=1)	Corn starch (n=22), rice starch (n=7), potato starch (n=8), tapioca starch (n=4), cassava starch (n=6)	Corn starch (n=24), rice starch (n=17), potato starch (n=5), tapioca starch (n=3)	Rice starch (n=2), corn starch (n=2),
Fiber	Psyllium (n=28), citrus fruits fiber (n=2), apple fiber (n=6), bamboo fiber (n=4)	Sugar beet fiber (n=3), psyllium (n=18), plantain fiber (n=2), citrus fruits fiber (n=2), apple fiber (n=6), chickpea fiber (n=1), corn fiber (n=1), bamboo fiber (n=3), inulin (n=4)	Sugar beet fiber (n=1), psyllium (n=1), plantain fiber (n=1), citrus fruits fiber (n=3), apple fiber (n=5)	Psyllium (n=2)
Seeds	Soybean flour (n=22), flaxseed flours (n=4), linseed (n=7), pumpkin seeds (n=1), carob seed flour (n=1), chestnut flour (n=1)	Sunflower seed flour (n=20), linseed flour (n=22), flaxseeds flour (n=5), chia seeds (n=20), sesame seeds (n=12), pumpkin seeds (n=11)	Soybean flour (n=15), sunflower seed (n=26), linseed (n=22), sesame seed (n=1), flaxseed (n=6), poppy seed (n=5), chia (n=2), nigella seeds (n=1), pumpkin seeds (n=3), chestnut flour (n=2)	Sunflower seeds (n=4), soy flour (n=1), linseed (n=3), chia seeds (n=2),

243

244 3.2 Nutritional profile of gluten-containing breads

245 Figure 3 illustrates the nutritional profile of gluten-containing GC-WB (n = 57) and GC-WGB
246 (n = 59) sold in the EU market. GC-WB were further subdivided into GC-NMG-WB (n=29) and
247 GC-MG-WB (n=28), to discriminate between those non-containing or containing multigrains.
248 GC-WGB (n=59) were classified into GC-NMG-WGB (n=28) and GC-MG-WGB (n=31).

249 No significant differences were observed in energy, fat, SFA, sugars, protein and salt, except
250 carbohydrates (Figure 3). Even though not all products have reported the amounts of wholegrains
251 in their list of ingredients, it can be speculated that the added amounts were quite low and did not
252 induce relevant changes into the nutritional profile. It can be also hypothesized that the high intra-
253 variability within white breads vs wholegrains breads due to different formulations (Table 3) and
254 different manufactures (Table S1) masked the inter-variability. This aligns with previous results
255 focused on products sold in the Italian market showing WG inclusion cannot be always considered
256 a marker of the overall nutritional quality of foods (Dall'asta et al. 2022). Figure 4 particularly
257 shows that GC-MG-WB provided the highest energy which can be related to its highest fat and
258 SFA contents compared to the rest types. Carbohydrates were found significantly higher in GC-
259 WB compared to GC-WGB (Figure 3), and more particularly GC-MG-WGB showed significantly
260 the lowest value, while other breads were found similar. This can be attributed to the high amounts
261 of wholegrain included in the formulations (up to 62%, Table 2) resulting in lower carbohydrates
262 and sugars. Fiber content was found significantly lower in GC-NMG-WB compared to the rest of
263 breads. Protein content was found similar, independently on the presence/absence of the mention
264 "multigrain". No differences were found in salt content, except GC-MG-WB that had the highest
265 amount.



266

267

268

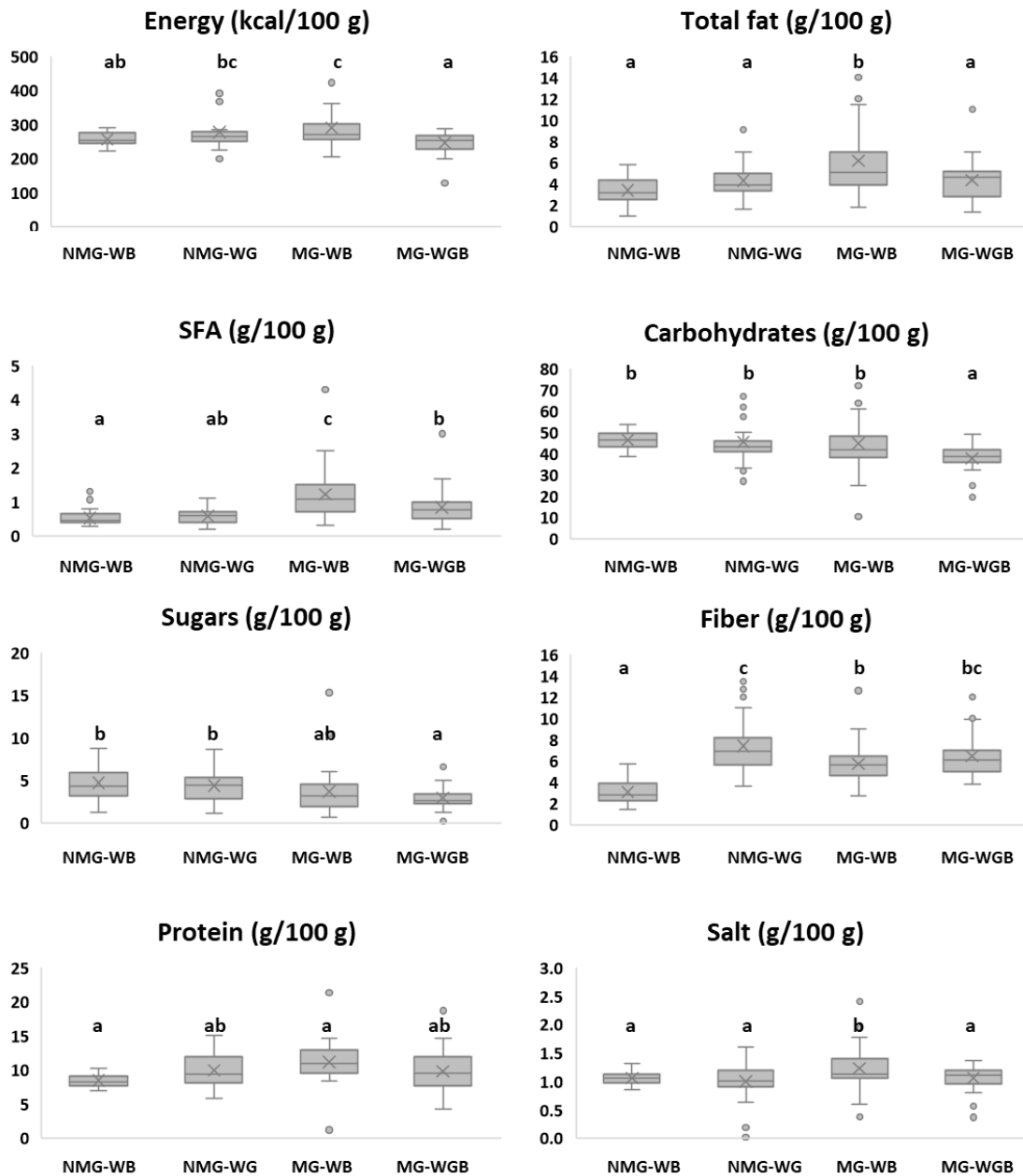
269

270

271

272

Figure 3: Nutritional profile of white (N = 57) and wholegrain (N = 59) gluten-containing breads sold in the EU market. The box-plot legend: the box is limited by the lower (Q1 = 25th) and upper (Q3 = 75th) quartile; the median is the horizontal line dividing the box; Whiskers above and below the box indicate the 10th and 90th percentiles; outliers: the points outside the quartile 10–90th percentiles. *p < 0.05, **p < 0.01, ***p < 0.001, ns non-significant (p > 0.05). [WB: white bread; WGB: wholegrain bread.](#)



273

274 **Figure 4:** Nutritional profile of white (N = 29), wholegrain (N = 28), white multigrain (N = 28), and
 275 multigrain wholegrain (N = 31) gluten-containing breads sold in the EU market. The box-plot legend: the
 276 box is limited by the lower (Q1 = 25th) and upper (Q3 = 75th) quartile; the median is the horizontal line
 277 dividing the box; Whiskers above and below the box indicate the 10th and 90th percentiles; outliers: the
 278 points outside the quartile 10–90th percentiles. Different letters indicate significant differences among
 279 bread types, $p < 0.05$. [NMG-WB: non multigrain white bread; NMG-WG: non multigrain wholegrain](#)
 280 [bread; MG-WB; multigrain white bread; MG-WGB: multigrain wholegrain bread.](#)

281

282

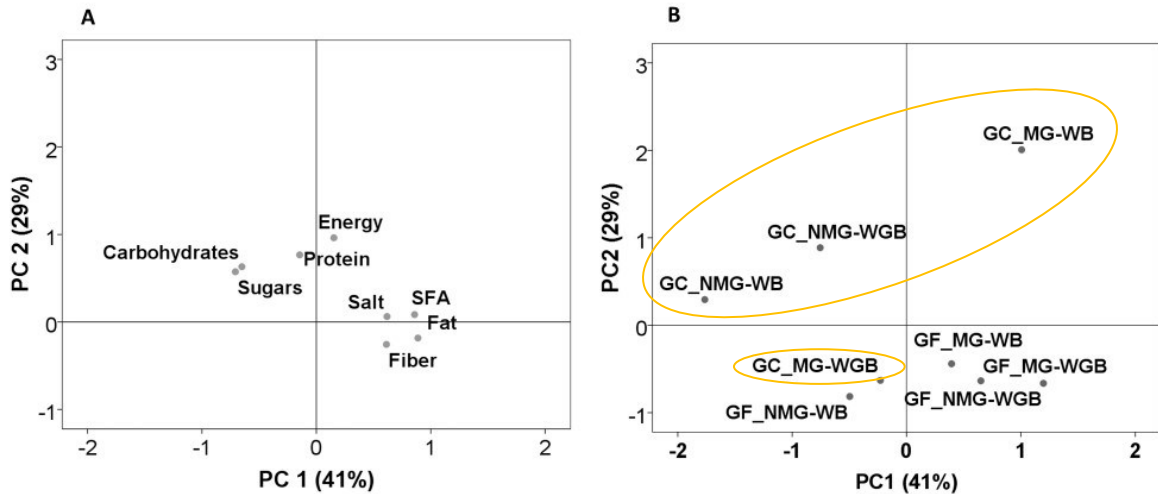
283

Table 3: Grains and seeds used in making gluten-containing breads.

	White bread	Wholegrain bread	Multigrain white bread	Multigrain wholegrain bread
Whole cereal grain flours	Whole wheat flour (n=2)	Whole wheat flour (n=28) (26-100%), wholegrain wheat flour sourdough (n=2) (20%), sprouted wholegrain wheat flours (n=1) (12%), semi-whole flour (n=1), wheat bran (n=2) Wholegrain rye flour (15-57%) (n=2), wholegrain sprouted rye grains (19%) (n=1), wholegrain rye malt (n=2),	Wholegrain wheat flour (n=4) (2.4-20%), wholegrain rye flour (n=2) (1.2%),	Wholewheat flour (n=15) (9-62%), wholegrain rye flour (n=8), wheat bran (n=3), wheat germ (n=7), wheat fiber (n=2), oat fiber (n=2),
Refined cereal grains flours	Wheat flour (60-73%) (n=29), fermented wheat flour (n=1), rye flour (n=1), barley flour (n=1)	Wheat Flour (n=28), malted rye flour (n=2), rye flour (n=7), black rice flour (n=1), oat flour (n=1), malted and roasted barley flour (n=2), corn flour (n=1), barley flour (n=4), spelt wheat flour (n=1), buckwheat flour (n=1), kamut flour (n=2), quinoa flour (n=2), millet flour (n=2)	Wheat flour (n=28) (25-58%), barley flour (n=24), oat flour (n=19), rye flour (n=21), spelt flour (n=1), buckwheat flour (n=3), quinoa flour (n=1), millet (n=5), corn (n=7)	Wheat flour (n=31), rye flour (n=14), barley flour (n=27), oat flour (n=31), spelt (n=3), buckwheat (n=7), corn (n=10), rice (n=), quinoa (n=2), millet (n=12), amaranth (n=1), corn (n=1)
Oil seeds	Soybean flour (n=12), seed mix (n=1) (sunflower seed, sesame seed, linseed)	Sunflower seed flour (n=2), linseed flour (n=2), flaxseeds flour (n=2), chia seed (n=1)	Soybean flour (n=2), sunflower seed (n=24), linseed (n=24), sesame seed (n=24), flaxseed (n=6), poppy seed (n=5), chia (n=2)	sunflower seeds (n=27), soy flour (n=5), linseed (n=24), pumpkin seed (n=4), sesame seeds (n=9), poppy seeds (n=2), chia seeds (n=2),
Pulses	Mix of pulses flour (n=1) (black bean red bean, navy bean, chickpea, yellow lentil), fava flour (n=1), bean flour (n=1)	-	Lupin flour (n=1)	-

286 3.3. Gluten-containing vs gluten free

287 Considering gluten-free and gluten-containing categories, PCA was performed to visualize the
288 variability/ similarity in nutritional profiles of the different bread types (Figure 5). The total
289 accumulative variance from the first two principal components accounted for 70% of the total
290 variance; the first component accounted for 41%, and the second component accounted for 29%.
291 The first component was expressed as function of fats, SFA, sugars, carbohydrates, salt and fibers,
292 while the second component was expressed as a function of energy, proteins, carbohydrates,
293 sugars, fat and fibers (Figure 5A). The projection of the bread types on the factorial space enabled
294 the separation of gluten-free and gluten-containing breads based on PC2 (Figure 5B). Indeed, it
295 was readily evident the aggregation of gluten-free products in the negative side of PC2, while
296 gluten-containing products were located in the upper side except GC-MG-WGB. This shows the
297 significant variability in the nutritional composition between both categories. Indeed, protein
298 content was found lower in the gluten-free breads in alignment with previous studies focused on
299 products sold in Australian supermarkets (Wu et al. 2015; Hughes et al. 2020). Further studies are
300 still required to increase protein content through the use of pulses or their protein isolates to avoid
301 beany flavors at high level of addition that might hamper their organoleptic properties (Boukid et
302 al. 2021). Notably, GC-MG-WGB were located near the gluten-free breads due to similarities in
303 nutritional profiles, i.e., low carbohydrates and high fibers compared to those gluten-containing
304 breads. Unexpectedly, gluten-free breads were less dense energy in consistence with previous
305 findings focused on breads sold in the Italian market (Angelino et al. 2020). This can be due to
306 the efforts made for improving the nutritional quality of gluten-free bakery products such as
307 reducing starchy ingredients (Morreale et al. 2018). Previously reported studies indicated that
308 gluten free breads were higher in fat and sugar contents (Matos and Rosell 2015; Allen and Orfila
309 2018b), Present analysis indicates that recipes of commercial products have been improved
310 making and resulted more balanced and closer to the gluten-containing breads. Similar
311 conclusions were drawn for Norwegian products showing that fat and sugars contents were not
312 different between the groups (Myhrstad et al. 2021).



313

314 **Figure 5:** Principal component analysis (PCA) describing the intra-category variability of bread products
 315 based on their nutritional profile (energy (kcal/100 g), total fat (g/100 g), saturates (g/100 g), total
 316 carbohydrates (g/100 g), sugars (g/100 g), protein (g/100 g), fiber (g/100 g) and salt (g/100 g)). Loading
 317 plots of Principal Component (PC) 1 and 2 (A) and rotated principal scores of bread types projected into
 318 the first two principal components PC1 and PC2 (B). [GC_NMG-WB: gluten-containing non multigrain](#)
 319 [white bread; GC_NMG-WG: gluten-containing non multigrain wholegrain bread; GC_MG-WB;](#)
 320 [gluten- containing multigrain white bread; GC_MG-WGB: gluten-containing multigrain wholegrain bread;](#)
 321 [GF_NMG-WB: gluten-free non multigrain white bread; GF_NMG-WG: gluten-free non multigrain](#)
 322 [wholegrain bread; GF_MG-WB; gluten-free multigrain white bread; GF_MG-WGB: gluten-free](#)
 323 [multigrain wholegrain bread.](#)

324

325

326 4. Conclusion

327 Gluten-free and gluten-containing breads labeled “wholegrain” did not show significant
 328 differences in nutritional profiles (except for fat, carbohydrates and proteins in the case of gluten-
 329 free breads and carbohydrates and fibers in case of gluten-containing breads) compared to white
 330 breads. This aligns with the results of the survey of ingredients, showing high similarity and small
 331 differences in terms of ingredients. In most cases, when comparing “multigrain” vs “non
 332 multigrain”, no relevant changes were observed in terms of nutritional value and ingredients. This
 333 indicates that this designation “wholegrain” and “multigrain” did not imply an added nutritional
 334 value and thus it can be deduced that the terminology is mostly used for marketing motives.
 335 Despite the nutritional improvement in gluten-free breads showing low carbohydrates, low energy
 336 and high fiber contents, similar to gluten-containing wholegrain breads, protein content is still a
 337 limitation that needs to be further addressed to enable consumers a nutritionally equivalent
 338 products, especially for patients genetically predisposed to adverse reaction to gluten. The use of
 339 fruits, vegetables, algae, insects and to upgrade the quality of gluten-free products is a public
 340 health priority. There is also opportunity for the use of wholegrain for an improved nutritional

341 quality, but it needs to be ensured the added value of wholegrains and not only on-pack promotion.
342 Thus, clear regulation of health or nutrition claims of wholegrain mention in association with
343 fiber content might improve on-pack information and thereby attract more consumers. [This in
344 turn will boost food manufacturers to use wholegrain and thus increase fiber intake.](#)

345

346 **Conflicts of Interest**

347 The authors declare no conflict of interest.

348 **References**

- 349 Agostoni C, Bresson J-L, Fairweather-Tait S, Flynn A, Golly I, Korhonen H, Lagiou P, Løvik
350 M, Marchelli R, Martin A, et al. 2010. Scientific Opinion on the substantiation of health claims
351 related to whole grain (ID 831, 832, 833, 1126, 1268, 1269, 1270, 1271, 1431) pursuant to
352 Article 13(1) of Regulation (EC) No 1924/2006. EFSA J [Internet]. [accessed 2021 Dec 29]
353 8(10):1766. <https://doi.org/10.2903/J.EFSA.2010.1766>
- 354 Allen B, Orfila C. 2018a. The availability and nutritional adequacy of gluten-free bread and
355 pasta. *Nutrients*. 10(10). <https://doi.org/10.3390/NU10101370>
- 356 ~~Allen B, Orfila C. 2018b. The availability and nutritional adequacy of gluten-free bread and
357 pasta. *Nutrients*. 10(10). <https://doi.org/10.3390/NU10101370>~~
- 358 Angelino D, Rosi A, Ruggiero E, Nucci D, Paoletta G, Pignone V, Pellegrini N, Martini D.
359 2020. Analysis of food labels to evaluate the nutritional quality of bread products and
360 substitutes sold in Italy: Results from the food labelling of Italian products (flip) study. *Foods*.
361 9(12). <https://doi.org/10.3390/FOODS9121905>
- 362 Avberšek Lužnik I, Lužnic Polak M, Demšar L, Gašperlin L, Polak T. 2019. Does type of bread
363 ingested for breakfast contribute to lowering of glycaemic index? *J Nutr Intermed Metab*.
364 16:100097. <https://doi.org/10.1016/J.JNIM.2019.100097>
- 365 Belorio M, Gómez M. 2020. Psyllium: a useful functional ingredient in food systems. *Crit Rev*
366 *Food Sci Nutr*. [62\(2\):527-538](https://doi.org/10.1080/10408398.2020.1822276) <https://doi.org/10.1080/10408398.2020.1822276>
- 367 Boukid F, Rosell CM, Rosene S, Bover-Cid S, Castellari M. 2021. Non-animal proteins as
368 cutting-edge ingredients to reformulate animal-free foodstuffs: Present status and future
369 perspectives. *Crit Rev Food Sci Nutr* [Internet]. [accessed 2021 Mar 30] 137:1–31.
370 <https://doi.org/10.1080/10408398.2021.1901649>
- 371 Boukid F, Vittadini E, Lusuardi F, Ganino T, Carini E, Morreale F, Pellegrini N. 2019. Does
372 cell wall integrity in legumes flours modulate physiochemical quality and in vitro starch
373 hydrolysis of gluten-free bread? *J Funct Foods*. 59:110–118.
374 <https://doi.org/10.1016/j.jff.2019.05.034>
- 375 Călinoiu LF, Vodnar DC. 2018. Whole Grains and Phenolic Acids: A Review on Bioactivity,
376 Functionality, Health Benefits and Bioavailability. *Nutrients* [Internet]. [accessed 2021 Dec 30]
377 10(11). <https://doi.org/10.3390/NU10111615>
- 378 Capurso A, Capurso C. 2019. The Mediterranean way: why elderly people should eat
379 wholewheat sourdough bread—a little known component of the Mediterranean diet and healthy
380 food for elderly adults. *Aging Clin Exp Res* 2019 321 [Internet]. [accessed 2021 Dec 30]

381 32(1):1–5. <https://doi.org/10.1007/S40520-019-01392-3>

382 Dall’asta M, Angelino D, Paoletta G, Dodi R, Pellegrini N, Martini D. 2022. Nutritional Quality
383 of Wholegrain Cereal-Based Products Sold on the Italian Market: Data from the FLIP Study.
384 *Nutr* 2022, Vol 14, Page 798 [Internet]. [accessed 2022 Apr 27] 14(4):798.
385 <https://doi.org/10.3390/NU14040798>

386 Djordjević Marijana, Djordjević Miljana, Šoronja-Simović D, Nikolić I, Šereš Z. 2021. Delving
387 into the Role of Dietary Fiber in Gluten-Free Bread Formulations: Integrating Fundamental
388 Rheological, Technological, Sensory, and Nutritional Aspects. *Polysaccharides* 2022, Vol 3,
389 Pages 59-82 [Internet]. [accessed 2022 Jan 1] 3(1):59–82.
390 <https://doi.org/10.3390/POLYSACCHARIDES3010003>

391 European Commission Directorate-General for Health and Food Safety. 2017. Commission
392 Notice on the application of the principle of quantitative ingredients declaration (QUID). *Off J*
393 *Eur Union*.

394 European Commission Regulation (EC) 41/2009. 2009. Commission Regulation (EC) No
395 41/2009 of 20 January 2009 concerning the composition and labelling of foodstuffs suitable for
396 people intolerant to gluten [Internet]. [accessed 2022 Jan 1].
397 <http://www.codexalimentarius.net/download/standards/291/>

398 Graça C, Fradinho P, Sousa I, Raymundo A. 2018. Impact of *Chlorella vulgaris* on the rheology
399 of wheat flour dough and bread texture. *LWT - Food Sci Technol*. 89:466–474.
400 <https://doi.org/10.1016/j.lwt.2017.11.024>

401 Huerta K da M, Boeira CP, Soquetta MB, Alves J dos S, Kubota EH, da Rosa CS. 2019. The
402 effect of chia (*Salvia hispanica* L.) flour as a substitute for fat in gluten-free bread. *Nutr Food*
403 *Sci*. 49(4):517–527. <https://doi.org/10.1108/NFS-08-2018-0240/FULL/XML>

404 Hughes J, Vaiciurgis V, Grafenauer S. 2020. Flour for Home Baking: A Cross-Sectional
405 Analysis of Supermarket Products Emphasising the Whole Grain Opportunity. *Nutrients*
406 [Internet]. [accessed 2022 Jan 23] 12(7):1–14. <https://doi.org/10.3390/NU12072058>

407 Jenkins DJA, Wesson V, Wolever TMS, Jenkins AL, Kalmusky J, Guidici S, Csimá A, Josse
408 RG, Wong GS. 1988. Wholemeal versus wholegrain breads: Proportion of whole or cracked
409 grain and the glycaemic response. *Br Med J*. 297(6654):958–960.
410 <https://doi.org/10.1136/BMJ.297.6654.958>

411 Van Der Kamp J, Jones JM, Miller KB, Ross AB, Seal CJ, Tan B, Beck EJ. 2021. Consensus,
412 Global Definitions of Whole Grain as a Food Ingredient and of Whole-Grain Foods Presented
413 on Behalf of the Whole Grain Initiative. *Nutr* 2022, Vol 14, Page 138 [Internet]. [accessed 2021
414 Dec 30] 14(1):138. <https://doi.org/10.3390/NU14010138>

415 Van Der Kamp JW, Poutanen K, Seal C, Richardson D. 2014. The HEALTHGRAIN definition
416 of “whole grain.” *Food Nutr Res* [Internet]. [accessed 2021 Dec 29] 58(1).
417 https://doi.org/10.3402/FNR.V58.22100/SUPPL_FILE/ZFNR_A_11817518_SM0001.PDF

418 Kissock KR, Neale EP, Beck EJ. 2021. Whole Grain Food Definition Effects on Determining
419 Associations of Whole Grain Intake and Body Weight Changes: A Systematic Review. *Adv*
420 *Nutr* [Internet]. [accessed 2021 Dec 30] 12(3):693–707.
421 <https://doi.org/10.1093/ADVANCES/NMAA122>

422 Korus J, Witczak T, Ziobro R, Juszcak L. 2015. Linseed (*Linum usitatissimum* L.) mucilage as
423 a novel structure forming agent in gluten-free bread. *LWT*. 62(1):257–264.
424 <https://doi.org/10.1016/J.LWT.2015.01.040>

425 De Lamo B, Gómez M. 2018. Bread Enrichment with Oilseeds. A Review. *Foods* [Internet].
426 [accessed 2022 Jan 1] 7(11). <https://doi.org/10.3390/FOODS7110191>

- 427 Market Data Forecast. 2021. Whole Grain Foods Market Size, Growth, Demand, Trends
 428 Analysis 2021 | Europe, North America, APAC [Internet]. [accessed 2021 Dec 30].
 429 <https://www.marketdataforecast.com/market-reports/whole-grain-foods-market>
- 430 Mathews R, Chu YF. 2020. Global review of whole grain definitions and health claims. *Nutr*
 431 *Rev* [Internet]. [accessed 2021 Dec 29] 78(Supplement_1):98–106.
 432 <https://doi.org/10.1093/NUTRIT/NUZ055>
- 433 Matos ME, Rosell CM. 2015. Understanding gluten-free dough for reaching breads with
 434 physical quality and nutritional balance. *J Sci Food Agric*. 95(4):653–661.
 435 <https://doi.org/10.1002/jsfa.6732>
- 436 McRae MP. 2017. Health Benefits of Dietary Whole Grains: An Umbrella Review of Meta-
 437 analyses. *J Chiropr Med* [Internet]. [accessed 2021 Dec 29] 16(1):10.
 438 <https://doi.org/10.1016/J.JCM.2016.08.008>
- 439 McRorie JW, Gibb RD, Sloan KJ, McKeown NM. 2021. Psyllium: The gel-forming
 440 nonfermented isolated fiber that delivers multiple fiber-related health benefits. *Nutr Today*
 441 [Internet]. [accessed 2022 Jan 1] 56(4):169–182.
 442 <https://doi.org/10.1097/NT.0000000000000489>
- 443 Morreale F, Angelino D, Pellegrini N. 2018. Designing a Score-Based Method for the
 444 Evaluation of the Nutritional Quality of the Gluten-Free Bakery Products and their Gluten-
 445 Containing Counterparts. *Plant Foods Hum Nutr*. 73(2):154–159.
 446 <https://doi.org/10.1007/s11130-018-0662-5>
- 447 Mridula D, Sharma M, Gupta RK. 2015. Development of quick cooking multi-grain dalia
 448 utilizing sprouted grains. *J Food Sci Technol* [Internet]. [accessed 2021 Dec 26] 52(9):5826–
 449 5833. <https://doi.org/10.1007/S13197-014-1634-X/TABLES/6>
- 450 Myhrstad MCW, Slydahl M, Hellmann M, Garnweidner-Holme L, Lundin KEA, Henriksen C,
 451 Telle-Hansen VH. 2021. Nutritional quality and costs of gluten-free products: a case-control
 452 study of food products on the Norwegian market. *Food Nutr Res* [Internet]. [accessed 2022 Feb
 453 14] 65. <https://doi.org/10.29219/FNR.V65.6121>
- 454 Naqash F, Gani Asir, Gani Adil, Masoodi FA. 2017. Gluten-free baking: Combating the
 455 challenges - A review. *Trends Food Sci Technol*. 66:98–107.
 456 <https://doi.org/10.1016/j.tifs.2017.06.004>
- 457 Nirmala Prasadi VP, Joye IJ. 2020. Dietary Fibre from Whole Grains and Their Benefits on
 458 Metabolic Health. *Nutrients* [Internet]. [accessed 2022 Jan 1] 12(10):1–20.
 459 <https://doi.org/10.3390/NU12103045>
- 460 Paciulli M, Littardi P, Rinaldi M, Chiavaro E. 2021. Wheat Bread in the Mediterranean Area:
 461 From Past to the Future. In: *Cereal Foodst Backbone Mediterr Cuis*. [place unknown]: Springer
 462 International Publishing; p. 47–88. https://doi.org/10.1007/978-3-030-69228-5_3
- 463 Della Pepa G, Vetrani C, Vitale M, Riccardi G. 2018. Wholegrain Intake and Risk of Type 2
 464 Diabetes: Evidence from Epidemiological and Intervention Studies. *Nutrients* [Internet].
 465 [accessed 2021 Dec 30] 10(9). <https://doi.org/10.3390/NU10091288>
- 466 Roman L, Belorio M, Gomez M. 2019. Gluten-Free Breads: The Gap Between Research and
 467 Commercial Reality. *Compr Rev Food Sci Food Saf* [Internet]. [accessed 2022 Jan 1]
 468 18(3):690–702. <https://doi.org/10.1111/1541-4337.12437>
- 469 Romão B, Falcomer AL, Palos G, Cavalcante S, Botelho RBA, Nakano EY, Raposo A, Shakeel
 470 F, Alshehri S, Mahdi WA, Zandonadi RP. 2021. Glycemic Index of Gluten-Free Bread and
 471 Their Main Ingredients: A Systematic Review and Meta-Analysis. *Foods* 2021, Vol 10, Page
 472 506 [Internet]. [accessed 2022 Jan 1] 10(3):506. <https://doi.org/10.3390/FOODS10030506>

473 Ross AB, van der Kamp JW, King R, Lê KA, Mejbourn H, Seal CJ, Thielecke F. 2017.
474 Perspective: A Definition for Whole-Grain Food Products—Recommendations from the
475 Healthgrain Forum. *Adv Nutr* [Internet]. [accessed 2021 Dec 29] 8(4):525.
476 <https://doi.org/10.3945/AN.116.014001>

477 Sagar NA, Pareek S. 2021. Fortification of multigrain flour with onion skin powder as a natural
478 preservative: Effect on quality and shelf life of the bread. *Food Biosci.* 41:100992.
479 <https://doi.org/10.1016/J.FBIO.2021.100992>

480 Sciarini LS, Bustos MC, Vignola MB, Paesani C, Salinas CN, Pérez GT. 2017. A study on fibre
481 addition to gluten free bread: its effects on bread quality and in vitro digestibility. *J Food Sci*
482 *Technol.* 54(1):244–252. <https://doi.org/10.1007/S13197-016-2456-9>

483 Stantiall SE, Serventi L. 2018. Nutritional and sensory challenges of gluten-free bakery
484 products: a review. *Int J Food Sci Nutr.* 69(4):427–436.
485 <https://doi.org/10.1080/09637486.2017.1378626>

486 Udani JK, Singh BB, Barrett ML, Preuss HG. 2009. Lowering the glycemic index of white
487 bread using a white bean extract. *Nutr J* [Internet]. [accessed 2022 Jan 1] 8(1):1–5.
488 <https://doi.org/10.1186/1475-2891-8-52/TABLES/1>

489 Wang W, Li J, Chen X, Yu M, Pan Q, Guo L. 2020. Whole grain food diet slightly reduces
490 cardiovascular risks in obese/overweight adults: a systematic review and meta-analysis. *BMC*
491 *Cardiovasc Disord* [Internet]. [accessed 2021 Dec 30] 20(1). [https://doi.org/10.1186/S12872-](https://doi.org/10.1186/S12872-020-01337-Z)
492 [020-01337-Z](https://doi.org/10.1186/S12872-020-01337-Z)

493 Wu JHY, Neal B, Trevena H, Crino M, Stuart-Smith W, Faulkner-Hogg K, Yu Louie JC,
494 Dunford E. 2015. Are gluten-free foods healthier than non-gluten-free foods? An evaluation of
495 supermarket products in Australia. *Br J Nutr.* 114(3):448–454.
496 <https://doi.org/10.1017/S0007114515002056>

497 Zafar TA, Aldughpassi A, Al-Mussallam A, Al-Othman A. 2020. Microstructure of Whole
498 Wheat versus White Flour and Wheat-Chickpea Flour Blends and Dough: Impact on the
499 Glycemic Response of Pan Bread. *Int J Food Sci* [Internet]. [accessed 2022 Jan 1] 2020.
500 <https://doi.org/10.1155/2020/8834960>. [PMID: 33083447](https://pubmed.ncbi.nlm.nih.gov/33083447/); [PMCID: PMC7557900](https://pubmed.ncbi.nlm.nih.gov/33083447/).

501

502