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1 **Environmental impacts of producing maize, grass-clover, grass and winter wheat based straw for**
2 **biorefinery**

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12 **Abstract:**

13 The aim of this study was to assess the environmental impacts of producing different crops: Maize, grass-
14 clover, grass, and winter wheat based straw for biorefinery. The Life Cycle Assessments (LCA) included the
15 following impact categories: Global Warming Potential (GWP₁₀₀), Eutrophication Potential (EP), Non-
16 Renewable Energy (NRE) use, Potential Fresh Water Ecotoxicity (PFWTox) and Potential Biodiversity
17 Damages (PBD). The results showed that GWP₁₀₀ (kgCO₂eq, including soil C change) per ton of dry matter (t
18 DM) was the highest in MZ (i.e. 273), followed by grass (242), grass-clover (234) and straw (34). The higher
19 GWP for maize was partly due to soil C changes and nitrous oxide emissions. The PBD (PDF/ t DM) was the
20 highest for maize (686), followed by grass-clover (117), straw (105) and grass (103). The PFWTox (CTU_e/ t
21 DM) was the highest for maize (0.6), followed by straw (0.2) and were significantly lower in the rest of the
22 biomass types. On the contrary, the EP (kg PO₄eq/t DM) was the highest for grass-clover (1.55), followed by
23 maize (1.19), grass (1.16) and straw (0.21). Nitrogen and phosphorous emission at field level contributed 72%-
24 84% of the EP. Likewise, the NRE use (MJeq/t DM) was the highest for grass (1747), followed by grass-clover
25 (1736), maize (1511) and straw (195). This was partly related to field preparation and production of agro-
26 chemicals processes.

27 **Keywords:** Life Cycle Assessment (LCA), biorefineries, biomass feedstocks, environmental impacts, toxicity
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1 **1. Introduction**

2 Current sustainability goals of EU are targeted to address the energy insecurity issues and the promotion of a
3 green growth economy through measures including (i) displacement of fossil fuels, and (ii) establishment of
4 a strong biobased economy (Nebe, 2011). In line with this, the European Biorefinery Vision and Roadmap for
5 2030 (Kircher, 2012) demonstrates the importance of diversifying biomass production and supply, and thus
6 also shows the significance of biorefineries to deliver cascades of renewable products for the growing bio-
7 economy. Biomass as being principal input to a biorefinery, makes it relevant to assess the sustainability of
8 producing agricultural crops and their sustainable conversion in related biorefinery value chains (Parajuli et
9 al., 2015a).

10 Life Cycle Assessment (LCA) is an analytical tool to calculate the environmental impacts of a production
11 system (Rebitzer et al., 2004), and is one of the best available tool used in EU for the sustainability assessment
12 of different sectors including agriculture. Few LCA studies have compared the environmental impacts in the
13 value chain of producing several biomass feedstocks. Vellinga et al. (2013) compared environmental
14 performance of fresh grass, grass silage and maize (silage), but focussed on Global Warming Potential (GWP),
15 and assumed constant rate soil C change, despite in general changes in Soil Organic Carbon (SOC) mainly
16 depend on the land use change history (Guo and Gifford, 2002). Mogensen et al. (2014) made a comparison
17 of different types of crops, but was concentrated to assess carbon footprint. Despite the assessment of
18 greenhouse gas balances and emissions are important, there are additional important sustainability concerns,
19 e.g. related to the effects of agro-chemicals to the environment, potential land use change effects and
20 biodiversity changes. Furthermore, very few studies have made distinction between different timings of
21 emissions (Petersen et al., 2013; Schmidt and Brandao, 2013) in the assessment of carbon footprints (and
22 LCAs). In this study, these concerns are captured. These impacts are relevant in the context of increasing
23 demand of biomass and in their sustainable conversions (Parajuli et al., 2015b). The aim of this study thus is
24 to assess environmental impacts of producing different biomass types: maize (MZ), grass-clover grown in crop
25 rotation (GC), pure grass (G), Winter Wheat (WW) based straw (WW-S), as potential biorefinery feedstocks.
26 This aim can be categorized as (i) assess and compare the related environmental impacts of producing 1 t DM
27 of the selected biomass types until farm gate, and (ii) assess hotspots of this environmental burden.

28 **2. Materials and Methods**

29 2.1. Goal and scope of the study

30 2.1.1. System boundary and functional unit

31 The defined system boundary of the biomass production is illustrated in Figure 1. The functional unit of the
32 assessment is 1 t DM of the respective biomass types. In addition, the results are presented per ha and per MJ
33 energy content of the biomasses.

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36 2.1.2. Environmental impact categories and assessment methods

1 The environmental impact categories are: Global Warming Potential-100 years perspective (GWP_{100}) (with
2 and without contribution from soil C changes), Eutrophication Potential (EP), Non-Renewable Energy (NRE)
3 use, Potential Freshwater Ecotoxicity (PFWTox) and Potential Biodiversity Damage (PBD). The overall
4 assessment is carried out with the use of the computer software “SimaPRO 8.0.4” (PRé Consultants, 2015).
5 The “EPD 2013” method (Environdec, 2015) is used to calculate the impact categories, except for the NRE
6 use, which is calculated with the method “EPD 2008”. The models PestLCI 2.0.6 (Dijkman et al., 2012) and
7 USEtox 2,0 (Rosenbaum et al., 2008) are jointly used to calculate the PFWTox.

8 **Figure 1:** The farm gate system boundary defined for the environmental impact assessment of biomass
9 production.

10 2.2. Life cycle inventory

11 2.2.1. Crop production data

12 The crops are assumed to be grown in arable farm with Danish sandy and loamy sand soils, i.e. the soil type
13 JB1-JB4 (NaturErhvervstyrelsen, 2015); where the clay content ($< 2 \mu\text{m}$ particles) is less than 10%. The yields
14 of maize, grass-clover and grass are based on the average Danish yields (2007-2011) (Kristensen, 2015 (a))
15 and for the winter wheat-grain (Oksen, 2012; Statistics Denmark, 2013) (Table 1). Straw represents 55% of
16 the net cereal yield (Taghizadeh-Toosi et al., 2014a). For straw, 5% of the impacts assessed for winter wheat
17 (grain and straw) per ha are economically allocated. Economic values of the grain is the main driver for the
18 farmers, as also assumed in Mogensen et al. (2014), and the value of the straw was assumed to be the fertilizer
19 value hereof. Types of farm machineries for the field preparation and harvesting are based on Hamelin et al.
20 (2012) and the frequency of their operations are based on Jørgensen (2011). The production cycles for maize
21 and winter wheat are 1 year. The rest of the biomass are with 2 years and the frequency of cuts is four times in
22 a year (Jørgensen, 2011). Diesel consumption for the farm operations are based on Dalgaard et al. (2001).

23 **Table 1:** Input-output of the materials flow assumed for the crop production, per 1 ha

24 The synthetic fertilizer (N, P, K) input follows the Danish regulation (NaturErhvervstyrelsen, 2015) (Table 1).
25 The assumed synthetic fertilizer are: N=calcium ammonium nitrate (CAN) (NPK 26.5 at
26 plant/RER/Economic), P= triple super phosphate (RER/Economic) and K= potassium chloride (Agri-footprint,
27 2014). Types of pesticides and mass of active ingredients (a.is.) are based on Ørum and Samsøe-Petersen
28 (2014), and are detailed in the Supporting Information (SI).

29 2.2.2. Calculation of soil carbon changes

30 Carbon input to the soil is calculated according to the method suggested by Petersen et al. (2013), accounting
31 that 9.7% of the added carbon to the soil will be sequestered in 100 years. C input from the crop residues are
32 calculated based on the residues parameters, as reported in Taghizadeh-Toosi et al. (2014a). The net C
33 sequestration is calculated as the differences between C input from the reference crop and from the residues of
34 the main crops. Spring barley (with 100% straw incorporated to soil) is assumed as the reference crop (Table
35 2).

1 **Table 2:** Carbon sequestration as a result of soil C changes between the reference crop and the production of
2 the main crop

3 2.2.3. Calculation of N and P emissions

4 N balance method is used to calculate the N-leaching, after accounting all the N-related inputs and outputs
5 (Table 4). Direct and indirect nitrous-oxide emission (N_2O-N) are based on emissions factors reported in IPCC
6 (2006) (Table 3). Factors assumed for NH_3 emission from: N-fertilizer are based on reports (EEA, 2013;
7 Nemecek and Kägi, 2007) and plants (Sommer et al., 2004) (Table 3). Denitrification is from the SimDen
8 model (Vinther, 2005).

9 **Table 3:** Emission factors used in the study

10 The C-tool model (Petersen et al., 2013) is used to calculate Soil Organic Nitrogen (SON) changes, which is
11 as a result of changes in SOC stocks calculated after 20 years growth with the same assumed yields and
12 corresponding plant residues (Table 2). The required C-tool parameters and values to run the model are based
13 on Taghizadeh-Toosi et al. (2014a), but in the current study the initial SOC stock is assumed as 90 t C/ha (to
14 the soil depth of 0-100 cm) (Taghizadeh-Toosi et al., 2014b). Detailed methods to run the model are described
15 in Taghizadeh-Toosi et al. (2014a).

16 **Table 4:** N balances and emissions, per 1 ha

17 2.2.4. Toxicity assessment

18 Emission distribution of active ingredients (a.is) to air (f_a), surface water (f_{sw}), ground water (f_{gw}) and the
19 degradation fraction (f_{uptake}) (Birkved and Hauschild, 2006) are calculated using the model PestLCI 2.0.6
20 (Dijkman et al., 2012) (see SI Table S3- Table S5). For the a.is not developed in the PestLCI2.0.6, mixing
21 partners are chosen, decided based on SEGES (2015). For such a.is, average emission distribution fractions
22 are calculated from the emissions simulated in different field scenarios (see SI, Table S2). Potential fresh water
23 ecotoxicity (Hauschild et al., 2013; Henderson et al., 2011) is then calculated by multiplying the emission
24 distribution fractions (air and surface water) with the respective comparative ecotoxicity units (CTU_e) per kg
25 of emission. The CTU_e is expressed as $PAF.m^3.day.kg_{emitted}^{-1}$ (Rosenbaum et al., 2008), and are modelled
26 using USEtox2.0 (Rosenbaum et al., 2008) (see SI Table S6). The toxicity impact score, as expressed as
27 PFWTox in this study is calculated based on method as suggested in Fantke et al. (2015) and Nordborg et al.
28 (2014).

29 2.2.5. Biodiversity changes

30 De Schryver et al. (2010) proposed the characterization factor for the arable land as: 0.44 (conventional, less
31 intensive), 0.79 (conventional, intensive). In this study, CF are adapted from Knudsen et al. (under review),
32 which suggested that for cereal crops in arable land (conventional-intensive) the CF is 0.68 PDF/m^2 , which
33 are close to the global average values (de Baan et al., 2012). The CF for grass-clover (conventional) is assumed
34 as 0.09 PDF/m^2 and similar for the grass.

35 3. Results and discussion

1 3.1. Environmental impacts

2 A substantial amount of C sequestration takes place with grass-clover and grass, and followed by winter wheat
3 compared to maize (Table 5) (Figure 3.a). N₂O-N emission is found as the principal contributor to the GWP₁₀₀
4 (Table 5), as also aired in the same line in Mogensen et al. (2014). GWP₁₀₀ per MJ of biomass are
5 insignificantly different, however the highest GWP₁₀₀/MJ is for grass-clover, and this is followed in the
6 lowering order for: grass, maize and straw (Figure 2). The impact for the selected crops are different compared
7 to Vellinga et al. (2013). The difference is partly because of the fact that they assumed constant level of soil C
8 sequestration (i.e 30 kg C). Likewise, Mogensen et al. (2014) suggested that the GWP₁₀₀ (excluding iLUC), in
9 kg CO₂ per t DM (expressed in feed units) for maize was 307, while GC= 417, G= 512 and WW= 520. Reasons
10 behind these differences could be explained by the following three points: (i) different amount of soil C
11 sequestration, resulted from the differences in the yields and residues, (ii) different reference crop and whether
12 straw is incorporated to soil, and (iii) assumed different types of N-synthetic fertilizers, with different
13 characterization factors per kg of fertilizer production. Similarly, Knudsen et al. (2014) reported that the
14 average carbon foot print for winter wheat (grown in conventional farming system) as 385 kg CO₂eq/t DM/y.
15 Tuomisto et al. (2012) reported 401 kg CO₂eq/ t DM for winter wheat, and in the similar range in Kramer et
16 al. (1999). Likewise, in Nemecek et al. (2011) it was 692 kg CO₂eq/ t DM. Most of these studies calculated
17 the impact per ton of grain only.

18 The eutrophication potential per ha is highest for winter wheat, followed in the decreasing order for: grass-
19 clover, maize and grass (Table 5 and Figure 2). The impact is primarily related to the field based emissions
20 (nitrate, ammonia and phosphate emissions) (Table 4), thus contributing in the range of 72-79% to the net
21 impact. The EP/ t DM is the highest for grass-clover, followed by grass, maize and the winter wheat-straw
22 (Figure 3.b) in lower order.

23 In contrast, the NRE use/t DM is higher for grass, followed by grass-clover, winter wheat and maize (Table 6
24 and Figure 2). The result is connected with the ratio of N-fertilizer input to biomass output (see Table 2). The
25 total energy input for winter wheat crop and grass-clover, as suggested in Pugesgaard et al. (2015) were 13.8
26 and 15.7 GJ/ha/y respectively, which are fairly comparable with this study. Nemecek et al. (2011) reported
27 that the energy demand for winter wheat production was 3.7 GJ/ t DM (equivalent to 23 GJ/ha/y).

28 Maize and winter wheat have higher PBD/ t DM (Table 5 and Table 6), and this can be argued as in relation
29 to the release of higher eutrophying and toxic compounds to the environment. In spite of this, solutions to
30 impacts related to critical load of nutrients (Hauschild and Potting, 2005) that is responsible to eutrophy the
31 environment, involve increase in the nutrient-use efficiency per quantity of N and P added to the crop
32 production (Dalgaard et al., 2014).

33 Finally, the PFWTox (CTUe/ha/y) was highest for winter wheat crop compared to rest of the crops (Table 5).
34 With respect to the yield of the biomass, the lowest impact is however for grasses, followed by straw and highest
35 for the maize (Table 6). The reasons behind having a higher PFWTox per ha for winter wheat crop is the higher
36 emission distribution fractions and related higher comparative ecotoxicity units for the assumed a.i.s (see

1 detailed in the SI). In Nordborg et al. (2014) for maize and wheat crops the fresh water ecotoxicity was
2 approximately 40-75 and 215 CTUe/ha/y respectively, where the applied pesticides were also significantly
3 higher and the types of a.is were also different. The selection of the type of a.is thus found significant role to
4 change the level of ecotoxicity impact.

5 **Table 5:** Environmental impacts of the selected crops, per 1 ha

6 **Table 6:** Environmental impacts of the selected biomass feedstocks, per t DM and per MJ of the energy
7 content

8 **Figure 2:** Environmental impacts of producing the biomass types (GWP₁₀₀ includes soil C change).

9 3.2. Environmental hotspots assessments

10 About 43%-61% of the gross GWP₁₀₀ (excluding the soil C change) is due to the contribution from N₂O-N
11 emissions. Maize, with relatively lower N₂O-N emissions (Table 4) represents the lowest range (Figure 3.a).
12 In the same line, Knudsen et al. (2014) also reported that the effect of soil C sequestration and N₂O-N emission
13 to the carbon foot print of cereal crops are in a significant amount. Furthermore, the contribution of N₂O-N
14 assessed in this study is fairly comparable to Kramer et al. (1999). Nonetheless, Hauggaard-Nielsen et al. (2016)
15 suggested that the impact can be lowered by about 40-50% with the low N input system than with the high
16 input system. In addition, the field preparation processes (see Table 1) contributed in the range of 11%-17%
17 of the gross impact. In the case of maize the “harvesting” and “loading and handling” processes alone covered
18 20% of the net GWP₁₀₀, which is the highest, compared to rest of the crops (Figure 3.a). The production of
19 agro-chemicals contributed in the range of 14%-21% of the gross impact for the biomasses. Transportation of
20 assumed material inputs (seeds and agro-chemicals) contributed about 3% to the gross impact.

21 The field based emissions, particularly nitrate, ammonia and phosphate contributed in the range of 72%-81%
22 of the total EP for the selected biomasses (Figure 3.b). The highest range is for grass-clover with relatively
23 higher level of NH₃ and N₂O-N (Table 4), as the characterization factors to the EP are higher for NH₃ and N₂O-
24 N compared to nitrate emissions (Environdec, 2015). These values, however generally depend with a number
25 of parameters, e.g. temperature, months and methods of fertilizer application, crop rotation history and changes
26 in soil N. Furthermore, the result may change with the adoption of the field experiment based data on nitrate
27 leaching compared to the calculated amount. For instance, under different agro-climatic conditions the nitrate
28 leaching for maize can be 10-214 kg N/ha/y (Manevski et al., 2015); for GC 4-21 kg N/ha for (Eriksen et al.,
29 2004); and for WW between 42-75 kg N/ha (Elsgaard et al., 2010; Thomsen et al., 1993). The potential rate at
30 which the impact varies because of changes in the N-leaching is 0.1 kg PO₄eq per kg of the nitrate emission
31 (Environdec, 2015). Improvements in agricultural management practices (Martinez-Alier et al., 1998) can
32 control the nitrate leaching and thus the eutrophication potential (McLenaghan et al., 1996).

33 Finally, the field preparation processes contributed about 24%-32% of the NRE use for the selected biomass
34 production. Of this range, about 16%-72% is related to the diesel; winter wheat possessing the highest per ha
35 (Table 1 and Table 5). Production of agro-chemicals covered 25%-47% of the net NRE use. Harvesting and
36 the loading processes jointly contributed 16%-33% of the impact. Transportation activities contributed 8%-

1 11% of the net NRE use. The contribution from the seed production is significantly lower; however, for winter
2 wheat it contributed 3% and 6% of the gross GWP₁₀₀ and NRE use respectively (Table 5 and Figure 3.c).

3 **Figure 3:** Environmental impacts in related value chains of crop production.

4 3.3. Sensitivity Analysis

5 Sensitivity analyses are carried out primarily to cover the uncertainties related to GWP. The uncertainties are
6 assessed with respect to the assumptions made in the basic scenario.

7 3.3.1. Effect of indirect land use change:

8 Impacts of the indirect land use change (iLUC) (Searchinger et al., 2008) in the occupied 1 ha of agricultural
9 land to produce the selected crops are assessed. Considering the uncertainties in the iLUC models (Berndes
10 et al., 2003), in the current study two different iLUC factors are assumed. Considering the iLUC factor of 8.97
11 t CO₂eq/ha (Schmidt, J. H. et al., 2012), the net GWP₁₀₀ (including soil C change) is found increased by 4-6
12 times, depending on the yields of the selected crops; whereas with 1.73 t CO₂eq/ha (Audsley et al., 2009) it
13 doubled (Table 7).

14 3.3.2. Effect of different timings of emissions:

15 In contrast to the 100-years perspective, 19.8% of C is sequestered in a 20 years (Petersen et al., 2013), thus
16 the level of C sequestration is doubled (Table 7), as also argued in same line in Knudsen et al. (2014).

17 3.3.3. Effect of changing the type of N-fertilizer:

18 Instead of the CAN (as assumed in the basic scenario), if the “N fertilizer, as N (GLO) market for Alloc Def,
19 U” (Weidema et al., 2013) is assumed, the net GWP₁₀₀ is increased by two-fold for the selected crops (Table
20 7).

21 3.3.4. Consequential behaviour of straw removal:

22 The consequences of removing straw, instead of ploughing back to field (Petersen and Knudsen, 2010) are
23 generally argued in two major areas: (i) displacement of nutrient (N,P,K) (Nguyen et al., 2013; Schmidt and
24 Brandao, 2013) and (ii) loss of soil organic carbon (Dick et al., 1998). In this context, assuming that 30% of
25 the N and 100% for P and K contents of straw are available to crop (Nguyen et al., 2013), the removal of straw
26 would add 9 kg CO₂eq/t DM. Likewise, the avoidance of soil C sequestration is 139 kg CO₂eq/t DM of the
27 straw removed (Table 7). This is in the similar range as reported in Petersen and Knudsen (2010) and Parajuli
28 et al. (2014).

29 **Table 7:** Sensitivity analysis with respect to the basic scenario

30 4. Conclusion and perspectives

31 The net GWP₁₀₀ (including soil C change) and the gross impact (excluding the soil C change) were respectively,
32 234 vs 361 kg CO₂eq/t DM/y in grass-clover, 242 vs 385 kg CO₂eq/t DM/y in grass and 34 vs 39 in straw.
33 Meanwhile in maize it was 273 kg CO₂eq and 231 kg CO₂eq with and without soil C changes. N₂O-N emission
34 was the major contributor to the GWP₁₀₀, covering 43%-61% of the gross impact. Eutrophication potential was
35 lowest for winter wheat straw (0.21 kg PO₄/t DM). The higher eutrophication potential is connected with the
36 biomass having higher N related emissions. Field based emissions (related to N and P) contributed in the range

1 of 78-81% to the total EP. Farm operations contributed about 41%-61% of the total NRE use. About 25%-47%
2 of the NRE use was related to the production of agro-chemicals. PFWTox related to straw was lower than
3 maize, but higher than grass and grass-clover. Finally, the PBD was the highest for maize, followed by grass
4 clover, straw and grass. All the biomasses assessed here can serve as animal feed and thus their respective
5 impacts can be accounted with respect to their feed units. This opens avenues to compare them from the
6 different conversion perspectives: fuel vs. food or feed. It is thus relevant to aptly connect the environmental
7 burden of biomass production with the impacts of producing renewable products from biorefineries, as the
8 biomass selected are suitable in different biorefinery product platforms. In further studies, we thus expect to
9 integrate the environmental impacts of producing biomass until farm gate level with the impacts of biomasses
10 conversions in related biorefinery platforms.

11

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12

Table 1: Input-output of the materials flow assumed for the crop production, per 1 ha

Particulars	Unit	Amount				Comments/Remarks
		Maize	Grass-clover	Grass	Winter wheat	
Inputs						
Land (ha.a)	ha.a	1	1	1	1	ha.a = hectare of land in a year
Seed ^a	kg seed ha ⁻¹	13	8	9	179	
Synthetic fertilizer	kg ha ⁻¹					Section 2.2.1
N		141	193 ^b	279 ^b	144	
P ₂ O ₅		103	76	73	44	
K ₂ O		165	394	490	86	
Lime	kg ha ⁻¹	167	84	84	167	(Hamelin et al., 2012)
Pesticides	kg ha ⁻¹	0.21	0.03	0.03	1.72	
Direct primary energy input	MJ ha ⁻¹	4955	3555	3594	3126	as diesel (a + b)
a. Field preparation ^c	MJ ha ⁻¹	3064	1984	1984	2135	
b. Harvesting + loading and handling ^d	MJ ha ⁻¹	1891	1571	1610	992	
c. Transport	t km					(Weidema et al., 2013)
- seeds ^e	t km	2.5	1.6	1.8	35.8	
- agro-chemicals ^f	t km	95	149	186	89	
- biomass (field to farm) ^g	t km	30	23	26	27	
d. Drying						(Kristensen and Grundtoft, 2003)
- Electricity	kWh ha ⁻¹	-	-	-	111	
- Heat	MJ ha ⁻¹	-	-	-	364	
Output						
Net biomass yield	t DMy ⁻¹	9.91	7.71	8.75	9.1	
Net biomass yield ^h	kg N ha ⁻¹ y ⁻¹	204	231	119	204	
Net biomass yield ⁱ	GJ ha ⁻¹ y ⁻¹	161	125	142	52*	

^a Seed quantity after Hamelin et al. (2012). (DM content based on Thøgersen and Kjeldsen (2014)).
- MZ (kg seed/ha) = 4.4*10⁻⁴ kg per kg (wet) primary yield (PY) * kg PY/0.347 kg DM * t DM yield * 10³ kg DM/ha.
- GC: (kg seed/ha) = 3.7*10⁻⁴ kg per kg (wet) PY * kg PY/0.35 kg DM * t DM yield * 10³ kg DM/ha. Proportion of grass: clover (80:20) assumed for the seed mass.
- G: similar to GC (100 % of the grass-seed).
- WW: 2.6*10⁻⁴ kg per kg (wet) PY* kg PY/0.85 kg DM * t DM yield.

^b N-fertilizer: GC and G = N-norm – reduced quota (40.5 kg N/ha/y) in the crop following the grasses (Kristensen, 2015, pers.comm.).

^c Includes tillage and application of agro-chemicals. Heating value of diesel= 35.95 MJl⁻¹, Density= 0.84 kg/l (Weidema et al., 2013).

^d Calculation for the loading and handling :
[†] Baling WW-S= DM of straw/ha * bale/160 kgfw/0.85 kg DM *1000 kg/t * 0.23 (Hamelin et al., 2012) = 5 bales/ha. Diesel = 0.743 kg/bale
[‡] Bale loading= (Number of bales/ha /0.23) * 0.0811 kg/bale (Hamelin et al., 2012) = 3 l/ha.
[§] Loading for MZ, GC and G= 0.119 lm⁻³ fodder (Møller et al., 2000). Fodder (m³) = DM/ha * kgfw/DM% * 0.004 m³ fodder loading/kgfw *1000 kg/t (Hamelin et al., 2012). Loading for WW is for the grain only.

^e Mass of seed * distance (= 200 km) (Parajuli et al., 2014).

^f Fertilizer + lime + pesticides) * distance (200 km)

^g t DM * 3 km. Distance assumed, as in Mogensen et al. (2014).

^h Crude N content (% DM)= MZ=7.9; GC and G= 16.5 (average of years 2000-2013, based on (Møller et al., 2005a); Thøgersen and Kjeldsen (2015); WW= 10.9 and WW-S= 3.3. average of years 2007-2013, based on reports (Møller et al., 2012; Møller and Sloth, 2013, 2014; Vils and Sloth, 2003)).

ⁱ Lower heating value (MJ/kg): MZ= 19 (FORCE Technology, 2010), GC=11.8 (Jørgensen et al., 2008), G=16 (Fødevareministeriet., 2008), WW-S= 15.01(Nielsen, 2004). * Values represent for WW-S.

Table 2: Carbon sequestration as a result of soil C changes between the reference crop and the production of the main crop

Parameters/Crop types	Unit	Maize	Grass-clover	Grass	Winter wheat	Barley ^a
Biomass yield	t DM/ha/y	9.91	7.71	8.75	5.87 (grain)	4.01
Straw (100% removed, excluding barley)	t DM/ha/y	-	-	-	3.23 (straw)	2.24
Total available non-harvestable residues						
Plant growth, total ^b	t DM/ha/y	13.72	20.04	22.73	17.38	10.44
Root ^b	t DM/ha/y	2.06	9.02	10.23	4.33	1.77
Stubble, chaff, straw left in the field ^c	t DM/ha/y	1.75	3.31	3.75	3.91	4.58
Total plant residues ^d	t DM/ha/y	3.81	12.32	13.98	8.25	6.36
Plant residues N ^e	kg N/ha/y	36	264	300	75	52
C input from DM from the crop residue ^f	kg C/ha/y	1751	5668	6429	3794	2924
C input (sequestered) compared to the reference crop ^g	kg C/ha	-1173	2744	3505	870	-
C sequestration (100-years) ^h	kg CO ₂ /ha/y	-417	976	1247	310	-

Assumptions:

^a 100% of the straw for Barley incorporated to the soil.

^b Harvest index (alpha) and root mass (beta) of the selected main crop relative to above ground residues are based on Taghizadeh-Toosi et al. (2014a).

^c Calculated as: Total plant residues - root residues.

^d Total Plant residues = Crop yield * Parameter[†] for stubble+root/(net yield). Parameter[†]: MZ (0.384), GC and G (1.597), WW (1.406) (Mikkelsen et al., 2011).

^e Calculated from the “Total plant residue”, see footnote^d). Norms of crude protein (% DM) in (stubble/straw, root), respectively = MZ (7.7, 3.8); GC (16.8, 14.7); G (16.2, 14.7); WW and Barely (10.6, 3.3) (Mikkelsen et al., 2011).

^f Calculated from the total C assimilation (Taghizadeh-Toosi et al., 2014a).

^g C input from the main crops minus C input from the reference crop.

^h 9.7% of the C_{input} (sequestered) (Petersen et al., 2013) * mol.weight of CO₂ to C (44/12).

Table 3: Emission factors considered in the study

Parameters	Pollutants	Unit related	Emission factors/values	Reference
kg NH ₃ -N	N-fertilizer volatilization	kg N/ha/y	0.02	(EEA, 2013; Nemecek and Kägi, 2007);
kg NH ₃ -N	Plant	kg N/ha residues ^a	2 (cereals) 0.5 (grasses) ^b	(Sommer et al., 2004).
NO _x -N: NH ₃ -N ^c			12:88	(Schmidt and Dalgaard, 2012)
N ₂ O-N _{direct}	Synthetic N	kg N/ha	0.01	(IPCC, 2006)
	Crop residues ^d	kg N/ha	0.01	
N ₂ O-N _{indirect}	From leaching	kg NO ₃ -N	0.0075	(IPCC, 2006)
	From NH ₃	kg NH ₃ -N	0.01	
P-uptake by plant ^e	MZ	g P/kg DM	2.6	(Hamelin, 2011; Møller et al., 2000)
	WW	g P/kg DM	2.8 [†] and 0.9 ^{††}	
	GC and G	g P/kg DM	4	
P losses ^f	All crops	Surplus ^f , g P/ha	0.05	(Nielsen and Wenzel, 2007)

^a See kg N/ha from residues (Table 2).

^b NH₃ emission for grasses: average of summer and spring application for grasses) (Hansen et al., 2008).

^c NO_x-N = (NO+NO₂), where NO₂ is assumed to be negligible, and calculated as NO_x-N: NH₃-N.

^d fraction of total area under crop that are renewed every 2 years (Frac_{renew}) = 0.5 (IPCC, 2006) is multiplied to the N₂O-N_{direct} emission from the crop residues.

^e P-uptake by plant in WW are respectively for the [†] primary and ^{††} secondary yields.

^f P surplus = P-input from fertiliser minus P uptake by plant.

Table 4: N balances and emissions, per 1 ha

Particulars	Unit	Amount				Comments/Remarks
		Maize	Grass-clover	Grass	Winter wheat	
Total N-input ^a	kg N ha ⁻¹ y ⁻¹	157	288	294	208	
Output	kg N ha ⁻¹ y ⁻¹	125	204	231	119	Table 2
Field balance	kg N ha ⁻¹ y ⁻¹	32	84	63	89	N _{input} -N _{output}
N losses	kg N ha ⁻¹ y ⁻¹					
NH ₃ -N		4.8	4.4	6.1	4.9	Emission factors in Table 3
NO _x -N		0.7	0.6	0.8	0.7	Emission factors in Table 3
Denitrification		6.2	9.8	13.3	8.1	(Vinther, 2005).
Soil change, N	kg N ha ⁻¹ y ⁻¹	-17	25	33	5	see section 2.2.3
Potential leaching	kg N ha ⁻¹ y ⁻¹	37	44	9	70	Field balance – losses
Total N ₂ O-N losses (direct +indirect)	kg N ha ⁻¹ y ⁻¹	2.1	3.6	4.4	2.8	Emission factors in Table 3
P losses	kg P ha ⁻¹ y ⁻¹	2.2	1.6	1.6	0.9	Emission factors in Table 3

Assumptions:

^a Total N-input = F_{SN} + N_{fixation}^ρ + N_{deposition}[†] + N_{seed}[‡].

^ρ N_{fixation} GC = 80 kg N/ha/y (Høgh-Jensen and Kristensen, 1995).

[†]N deposition = 15 kg N/ha⁻¹ (Ellermann et al., 2005)

[‡]N_{seed} (kg N/ha/y) = 1 (MZ); 0.2 (GC); 0.2 (G); 49 (WW), based on Farm-N model (Jorgensen et al., 2005).

Table 5: Environmental impacts of the selected crops, per 1 ha

Environmental impacts	Units	Winter			
		Maize	Grass-clover	Grass	wheat
Net GWP ₁₀₀ , including soil C change	kg CO ₂ eq/ha	2710	1805	2119	2214
Net GWP ₁₀₀ , excluding soil C change	kg CO ₂ eq/ha	2293	2782	3366	2524
GWP related to N ₂ O-N emission	kg CO ₂ eq/ha	983	1686	2060	1311
GWP related to diesel consumption ^a	kg CO ₂ eq/ha	93	67	67	59
EP	kg PO ₄ eq/ha	11.8	11.9	10.1	14.6
NRE use	GJeq/ha	14.97	13.38	15.28	13.4
- related to diesel consumption ^a	GJeq/ha	9	7	7	6
PBD	PDF/ha	6800	900	900	6800
PFWTox	CTU _e /ha	6	0.16	0.16	116

^a Diesel consumption related to field preparation + harvesting and loading and handling (Table 1).

CF for 1 kg diesel: GWP₁₀₀ = 0.57 kg CO₂eq; NRE Use = 56.6 MJeq (Weidema et al., 2013))

Table 6: Environmental impacts of the selected biomass feedstocks per t DM and per MJ

Environmental impacts	Unit	Maize	Grass-clover	Grass	Winter wheat-straw
Net GWP ₁₀₀ , including soil C change	kg CO ₂ eq/t DM	273	234	242	34
	kg CO ₂ eq/MJ	0.017	0.017	0.017	0.002
Net GWP ₁₀₀ , excluding soil C change	kg CO ₂ eq/t DM	231	361	385	39
	kg CO ₂ eq/MJ	0.01	0.03	0.03	0.003
EP	kg PO ₄ eq/t DM	1.19	1.55	1.16	0.21
	kg PO ₄ eq/MJ	7.3*10 ⁻⁵	1.1*10 ⁻⁴	8.4*10 ⁻⁵	1.4*10 ⁻⁵
NRE Use	MJeq/t DM	1511	1736	1747	195
	MJeq/MJ	0.09	0.12	0.13	0.01
PBD	PDF/t DM	686	117	103	105
	PDF/MJ	0.04	0.01	0.007	0.002
PFWTox	CTU _e /t DM	0.6	0.02	0.02	0.2
	CTU _e /MJ	3.7*10 ⁻⁵	1.5*10 ⁻⁶	1.3*10 ⁻⁶	1.3*10 ⁻⁵

Table 7: Sensitivity analysis with respect to the basic scenario

Scenarios	Maize	Grass-clover	Grass	Winter wheat-straw
Basic scenario:				
Net GWP ₁₀₀ (including soil C change), kg CO ₂ eq /t DM	274	232	241	35
Soil C sequestration (100 years), kg CO ₂ eq /t DM	-417	976	1247	15
Changed assumptions:				
a. Net GWP ₁₀₀ : including soil C change (kg CO ₂ eq/t DM)				
- iLUC factor (Audsley et al., 2009)	448	459	440	61
- iLUC factor (Schmidt. J. H. et al., 2012)	1179	1396	1266	178
b. Net GWP ₁₀₀ (including soil C change): use of N fertilizer (kg CO ₂ eq/t DM)	428	544	619	22
c. Soil C sequestration in 20-years perspective (kg CO ₂ eq/t DM)	-86	258	291	1 ^a
d. Impact of removing 1 t DM of straw (kg CO ₂ eq/tDM straw removed)	-	-	-	148
(i) Avoided soil C sequestration ^b	-	-	-	139
(ii) Fertilizer compensation ^c	-	-	-	9 ^d
- N				2.7
- P ₂ O ₅				0.9
- K ₂ O				5.1

^a Value for winter wheat crop is 632 kg CO₂eq/ha.

^b Soil C sequestration = C content in straw (Taghizadeh-Toosi et al., 2014a) * 0.85 * emission reduction potential (Petersen et al., 2013) = 0.46*1 t*0.85*9.7% = 38.99 kg C = 139 kg CO₂-eq.

^c Compensation based on nutrient content in the removed straw, elemental composition of straw are based on Møller et al. (2005b):

- N = 30% * Total N in straw (Nguyen et al., 2013) = 30% * 0.6% * 1 t * 0.85.
- P₂O₅ = kg P in straw * Ratio of mol. wt) = 0.09% * 1 t straw * 0.85 * (142/62) = 1.75 kg
- K₂O = Kg of K in 1 t of straw (85% DM) * (Ratio of mol. wt) = 1.5% * 1 (kg) * 0.85 * (94/78) = 15.36.

^d Characterization factors (kg CO₂eq)

- 1 kg CAN (NPK 26.5 at plant/RER/Economic) = 1.75 (Agri-footprint, 2014).
- 1 kg P₂O₅ (Triple super phosphate/RER/Economic) = 0.55 (Weidema et al., 2013).
- 1 kg K₂O (Potassium chloride/RER/Alloc, Def/U) = 0.33 (Weidema et al., 2013).

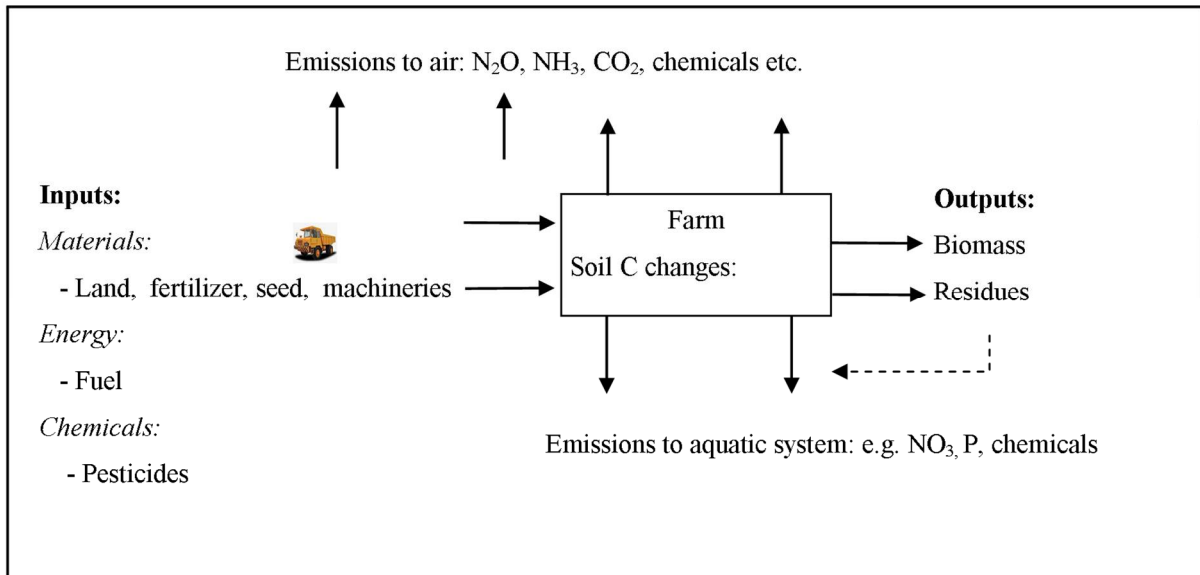
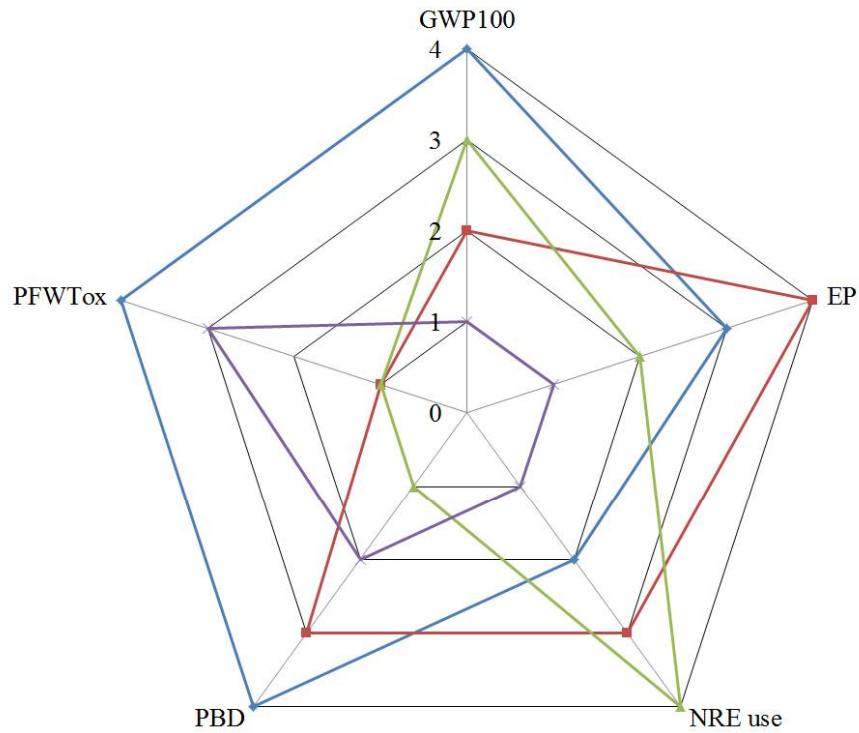


Figure 1: The farm gate system boundary defined for the environmental impact assessment of biomass production.



Scales used (1 with lowest impact and 4 as the highest):

GWP₁₀₀ (kg CO₂ eq/t DM): 1=34; 2 = 234; 3 = 242; 4 = 273

EP (kg PO₄eq/t DM : 1 = 0.21, 2 = 1.16; 3 = 1.19, 4 = 1.55

NRE use (MJeq/t DM: 1 = 195, 2 = 1511, 3 = 1736, 4 = 1747

PBD (PDF/t DM): 1 = 103, 2 = 105, 3 = 117, 4 = 686

PFWTox (CTU_e/t DM): 1 = 0-0.02; 2 = 0.02-0.1; 3 = 0.1-0.2; 4= 0.2-0.6

— Maize

— Grass-clover

— Grass

— Winter wheat-straw

1

Figure 2: Environmental impacts of producing the biomass types (GWP₁₀₀ includes soil C change).

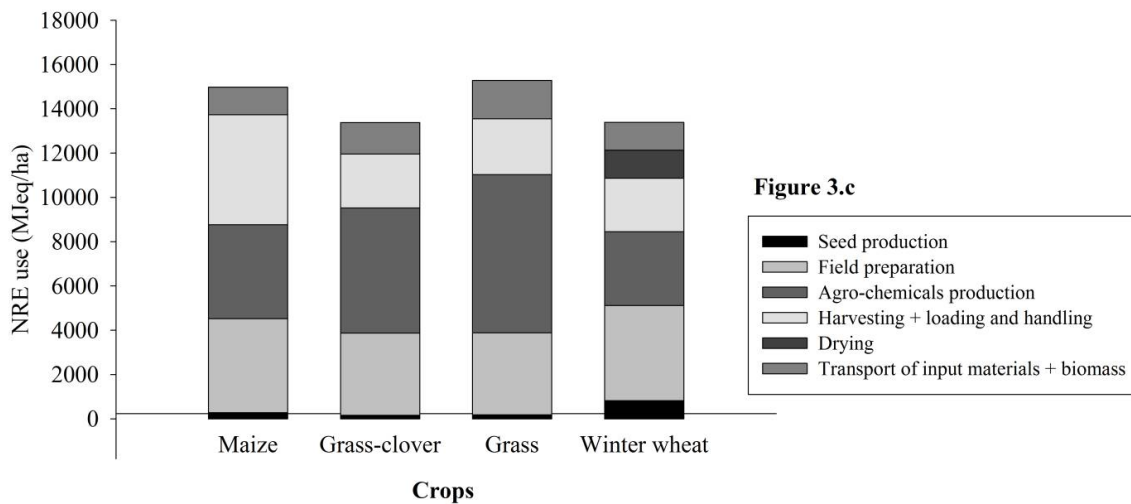
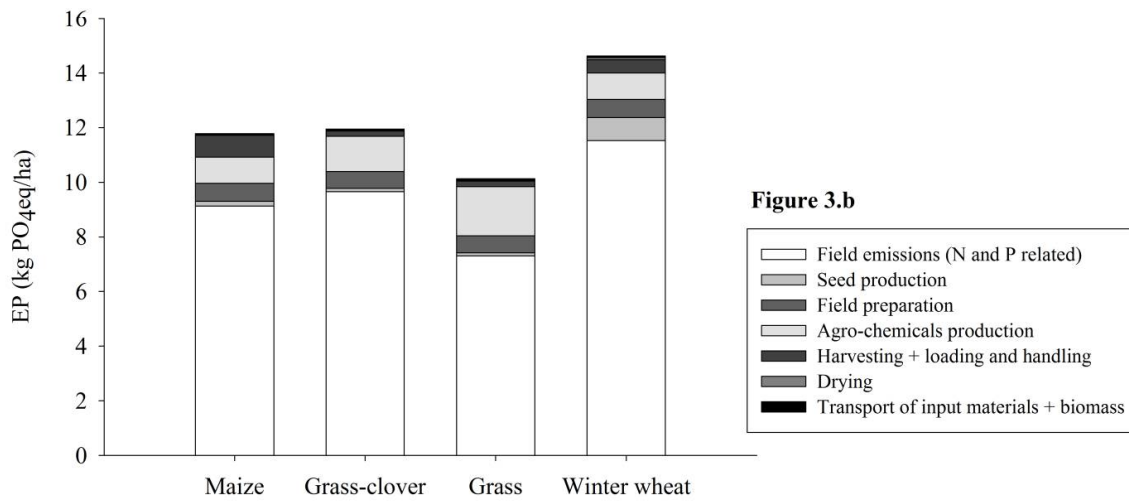
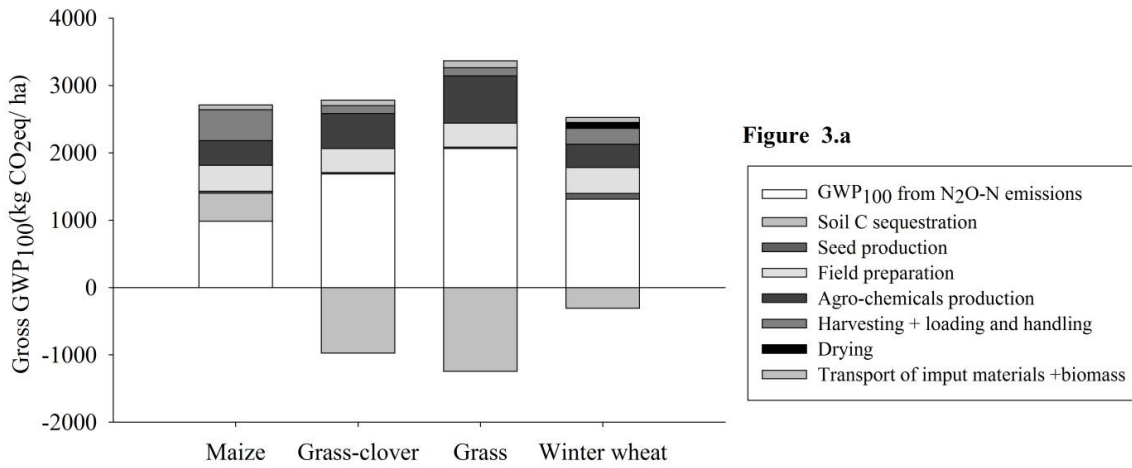


Figure 3: Environmental impacts in related value chains of crop production.